





Table of contents

Introduction	3
Why DUCO	3
Only at Daikin	3
DucoBox Enery Comfort	4
First choice for project construction	4
Total ventilation package	5
Technical specifications	7
Dimensions	9
DucoBox Energy Premium	10
DucoBox Energy Premium in the spotlight	10
Two-zone ventilation system	12
Technical specifications	13
Dimensions	15
DucoFlex	16
Complete air duct system for Centralized HRV ventilation	
Material list	18

Why DUCO?

DUCO offers end-to-end solutions

One-stop-shop for your end-to-end ventilation solution

Duco systems from Daikin offer a complete range of Centralized Heat Recovery Ventilation (CHRV) units, ducts & accessories.

Smart demand control

The room is only ventilated when necessary and in the correct amount. ${\rm CO}_2$ concentration and air humidity are used as indicators. This helps avoiding unnecessary heat loss while guaranteeing an optimal indoor climate.

One of the quietest systems

A comfortable indoor climate is created by whisperquiet ventilation systems. DUCO excels in acoustics both in its supply and exhaust airs.

Automatic calibration

The automatic calibration, whereby the measuring and adjustment technology is based on the principles of calibration under constant pressure, always offers a 100% guarantee of a qualitative end result and translates into a 50% saving in set-up time for the installer.

Connectivity

With the optional Communication Print you have the option of allowing the DUCO ventilation systems to communicate via ModBus and/or Ethernet. ModBus integration enables them to be linked to a building management system.

High energy conversion efficiency

The combination of dynamic air distribution filters and high performance heat exchangers result in very high efficiency ratio.

Only at Daikin

Thanks to DUCO, Daikin offers Centralized HRV systems with an integrated two-zone valve. With the two-zone version of the DucoBox Energy Premium, Daikin's product range is extended with a unique ventilation system with embedded two-zone control. If a certain zone does not require ventilation, that zone is not ventilated. Cost savings on heating, lower consumption and noise comfort of the unit itself (lower rpm) are the logical consequences.



Sensors meticulously detect the residents' movements throughout the home. This makes it possible to automatically determine where, when and what amount ventilation is required.

By controlling the two zones separately with a built-in valve, the consumption of the EC fans is reduced considerably, which translates into an A+ energy label.



Optimal indoor air quality in the most energetically optimised manner thanks to the two-zone control

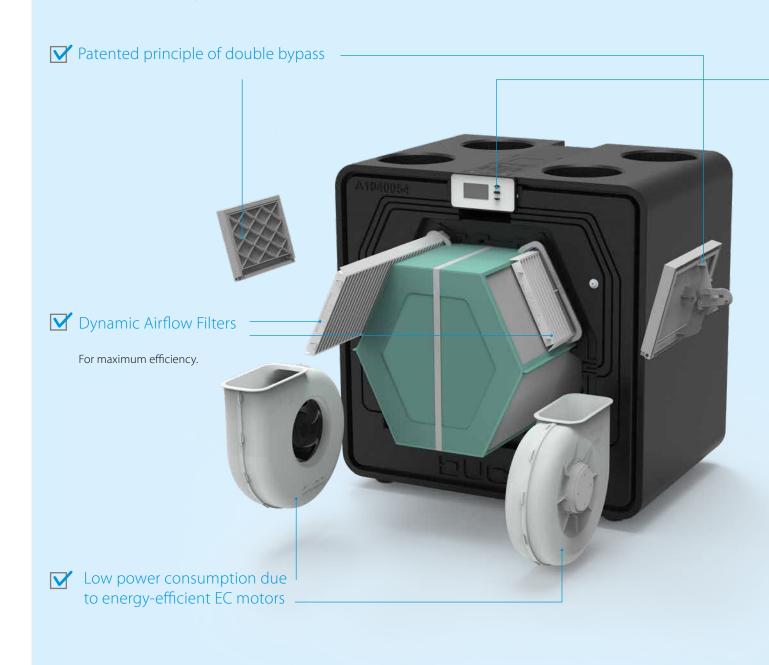
☑ One of the quietest ventilation systems on the market

☑ Automatic calibration

DucoBox Energy Comfort



Making life easy for installers



First choice for building projects

With its adjustable capacity of up to 325 m³/h, this smart and silent ventilation unit is the ideal solution for apartments and houses due to its compact size.

The left/right switch is 100% software-driven, thanks to the patented principle of double bypass. The dynamic air distribution filters, together with the smart demand control based on CO₂ and humidity, ensure exceptional efficiency within this compact unit.



L/R switch - 100% software-based

This unit is very user-friendly because physical interventions are not necessary. The left/right switch is carried out 100% by software thanks to a patented principle of double by-pass.





Compact & light unit: 705 x 700 x 525 mm

This lightweight unit of 21kg, can easily be installed by one person. With its compact dimensions, the unit is ideal for a small technical space.





Smart copy function

Thanks to a 'copy' function integrated on a software level, the installer can copy the settings and parametrisation of one DucoBox Energy Comfort onto the next DucoBox Energy Comfort. This is particularly useful in a serial construction with the same types of houses.





Automatic calibration

Relying on the principles of calibration at constant pressure, this method achieves a 50% saving on calibration time. DUCO saves you time.



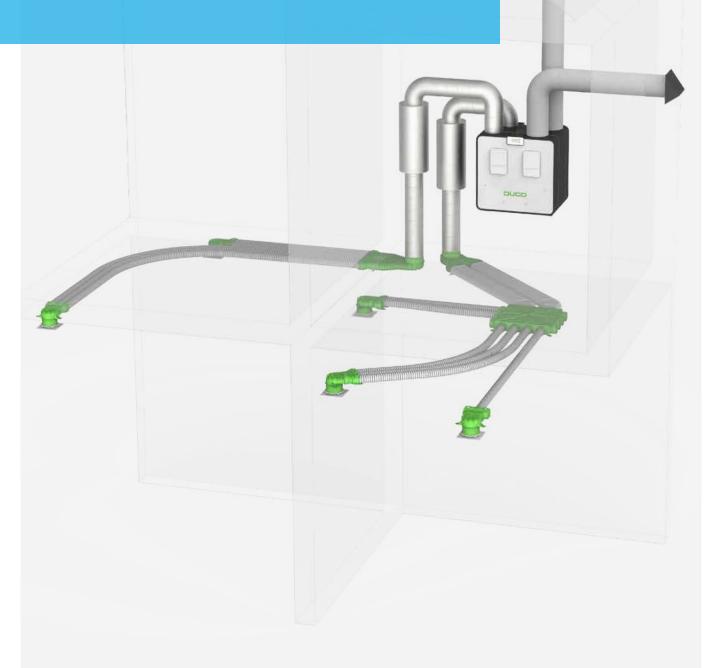
Smart demand control based on CO, and/or humidity measurement



Total ventilation package

Are you looking for a total ventilation package? Then you are best going to just one supplier. With DucoFlex, Daikin provides a complete air duct system for CHRV. When you use DucoFlex, you will also benefit from a low noise package. This consists of the highest airtightness class D, the lowest air resistance and maximum acoustic comfort. The result is an energy-efficient and quiet ventilation system.

Did you know that this complete air duct system is very easy to install? This is thanks to the handy 'Click & Go' principle and minimum number of fittings.



DucoBox Energy Comfort 325

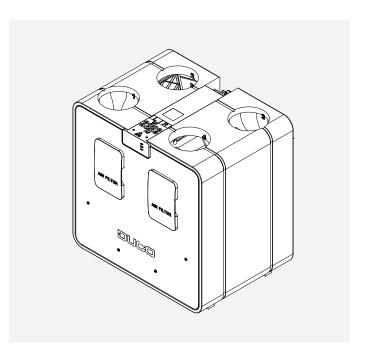
The DucoBox Energy Comfort is a compact and light mechanical ventilation unit with heat recovery. With a capacity of up to 325 m³/h, this is the balanced ventilation solution for apartments and serial housing construction.

The **demand control** of the DucoBox Energy Comfort results in intelligent and energy-efficient operation.

Together with the **smart demand control** based on CO2 and humidity, the dynamic air distribution filters ensure exceptional efficiency within this compact unit.

The **left/right switch** is carried out 100% by software thanks to a patented principle of double bypass.

Moreover, this lightweight unit weighs just 21 kg. In other words: it is easy to install by one person. The **automatic configuration** ensures the device can be installed quickly and professionally.





Versions

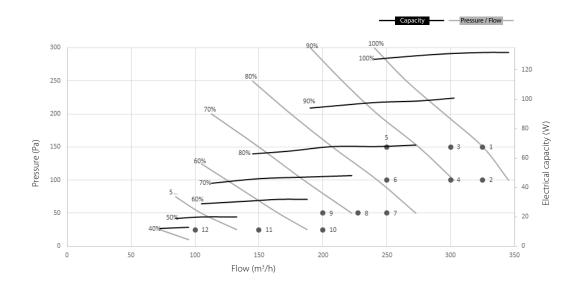
Туре	Supply / Extract Airflow Rate at 150 Pa	Frost protection	Reference number		
DucoBox Energy Comfort 325	325 m³/h	Imbalance*	00004591		

^{*} Supply flow rate slows down so that more warm air passes across the heat exchanger to prevent freezing up.

Optional accessories

Product	Reference number
Siphon flat	00004376
Communication Print*	00004251
Humidity Box Sensor	00004545
Filter set 2 x Coarse 65%	00004547

^{*} Optional PCB to communicate via Modbus, PWM-IN / PWM-OUT, 3 x Switch Sensor (volt-free input), Ethernet, Micro SD card slot.



DucoBox Energy Comfort 325

Physical Properties							
Dimensions	Height x Width x Depth	mm	705 x 700 x 525				
Weight		kg	21				
Casing		Coated sheet steel + EPP					
Colours		White + black					
Connections		Interior diameter: Ø 160 mm					
Condensate drain			Ø 32 mm (1 ¼") (2x)				
Heat exchanger			PET / Polystyrene				
Interior material		EPP / PP / ABS					
Power plug cable length		2 m (from top of device)					
Mounting	Wal	Wall mounting (standard) - Floor mounting optional					

Electrical Characteristics	
Maximum electrical capacity 325 m³/h at 150 Pa	111.5W
Power supply	230 V, 50 Hz via 3-core power cable with earthed plug
Plugs	0-10 V in/outputs
Motor type	DC
IP class	IP40
Efficiency	91.1 % (EN 13141-7)

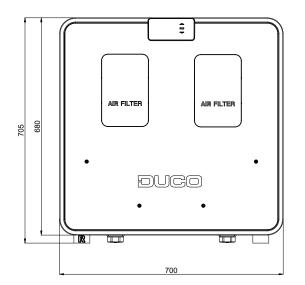
Miscellaneous	
Energy Class	With 2 sensors: A+. Others: A
Filters	Supply air: Standard: ISO 16890 Coarse 65 % (= G4)
	Exhaust air: Standard: ISO 16890 Coarse 65 % (= G4)
Summer bypass	Full (100% modulating)
Frost protection	Imbalance
Fans	EC fan with curved blades
Automatic configuration	Yes (constant pressure)
Constant flow control	Yes
Controls	Integrated display
	Use via control switches and room sensors
	Optionally via smartphone / tablet (if communication print in device*)
Sensors	Integrated: pressure, temperature, humidity (via optional box sensor), onboard switch contact
	External: CO ₂ (via optional room sensor), humidity (via optional room
	sensor), external switch contact (voltage-free input) (optional)
Communication	Standard: DUCO RF, DUCO Wired, Switch contact
	Can be expanded with communication print: ModBus, PWM-IN, PWM-OUT, Switch contact (3x), Eth-
	net, Micro SD-card slot

^{*} Optional PCB to communicate via Modbus, PWM-IN / PWM-OUT, 3 x Switch Sensor (volt-free input), Ethernet, Micro SD card slot.

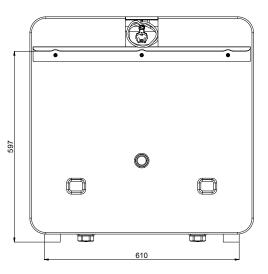
	Fl O	D	Date diament D	SFP		Sound level Lw*	
Measurement #	Flow Qv m³/h	Pressure Pa	Rated input P W	Wh/m ³	Supply dB(A)	Exhaust dB(A)	Sound power level dB(A)
1	325	150	131	0,40	69	58,5	63
2	325	100	115	0,35	69	59	62
3	300	150	113	0,38	0,38 67,5		62
4	300	100	96	0,32	66,5	56	61
5	250	150	82	0,33	65	55	60
6	250	100	71	0,28	63,5	54,5	58,5
7	250	50	59	0,24	62,5	53	56
8	227,5	50	49	0,22	60	49	55
9	200	50	40	0,20	58,5	50	53
10	200	25	35	0,18	57,5	48,5	51,5
11	150	25	23	0,15	52	41,5	47
12	100	25	15	0,15	47,5	39,5	42

^{*} Sound power level measured in accordance with ISO 3741: 2010. Supply and exhaust sound level according to ISO 5135: 1997 (with channel correction)

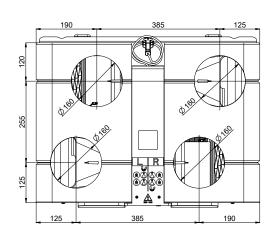
Front view



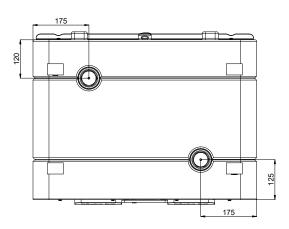
Rear view



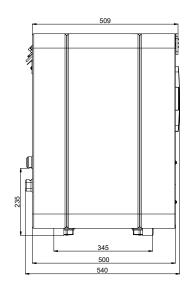
Top view



Bottom view



Side view



DucoBox Energy Premium

This CHRV with heat recovery is ideal for installation in an energy-neutral home. The automatic calibration and integrated two-zone control with versions demand control ensure ultra-quiet, intelligent and energy-saving operation.



☑ Distinguishing features

- > Demand-controlled balanced system with heat recovery
- > One of the **lowest** sound power (air supply) in the market
- > Patented two-zone control guarantees maximum energy efficiency (60.5 W)
- > Automatic calibration reduces installation time by at least 50%
- > Modular set-up of on-demand components
- > Minimum number of components
- > Smart communication with domotic systems through ModBus or ethernet





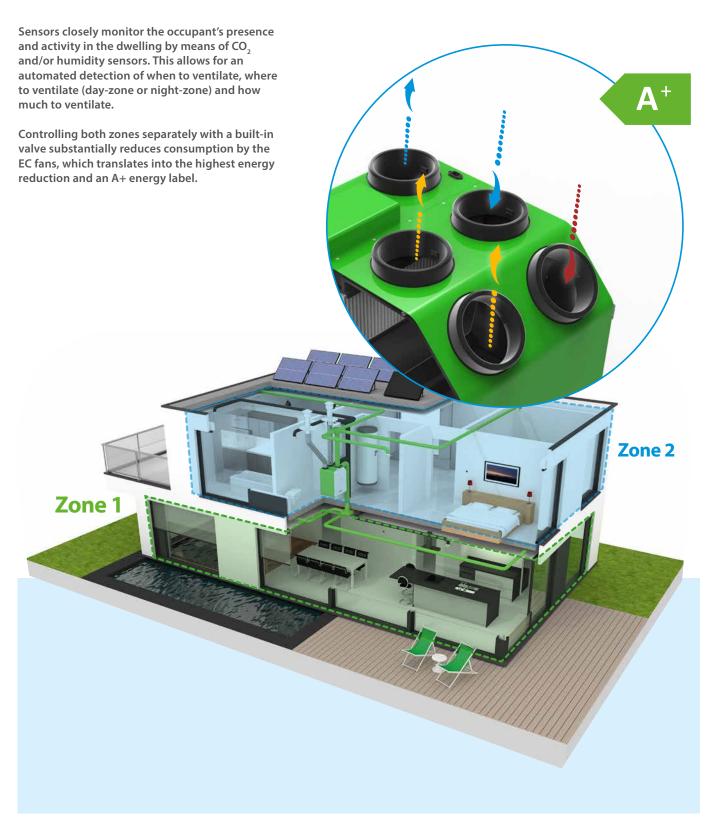


- Heat exchanger for maximum efficiency
- One of the quietest CHRV solutions
- Automatic calibration

The automatic calibration, based on the principle of constant pressure, allows for a very fast and accurate calibration. This efficiently reduces set-up time to 50%! saving you time and money.



Two-zone ventilation system



DucoBox Energy Premium 325 - 400

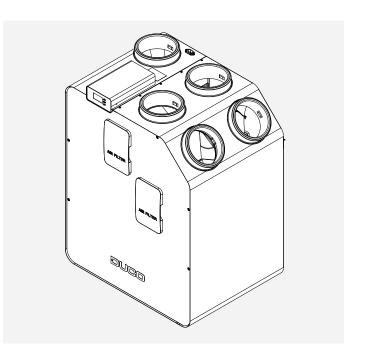
The DucoBox Energy Premium is a mechanical ventilation unit with heat recovery. It mechanically supplies fresh air to the house and mechanically extracts contaminated air from it with the help of integrated fans. During this process, the heat is recovered from the extracted air and transferred to the supplied air.

The **smart demand control** of the DucoBox Energy Premium results in quiet, intelligent and energy efficient operation.

Control components can be paired with the DucoBox Energy Premium (= master unit), which features a **100% bypass function** and constant flow.

The **automatic calibration** ensures the device can be installed quickly.

The DucoBox Energy Premium is available as **both a one-zone** and a two-zone variant, with the latter providing even quieter and more energy-efficient operation.





Versions

Туре	Supply / Extract Airflow Rate at 150 Pa	2- Zone System	Frost protection	Orientation	Reference number
		NI-		Left	00004456
DucoBox Energy Premium 325	325 m³/h	No		Right	00004460
		Yes		Left	00004458
			Imbalance*	Right	00004462
		NI.		Left	00004464
DucoBox Energy Premium 400	400m³/h	No		Right	00004468
		V		Left	00004466
		Yes		Right	00004470

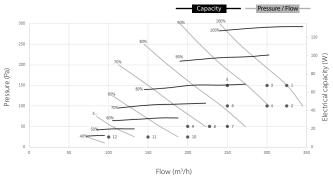
^{*} Supply flow rate slows down so that more warm air passes across the heat exchanger to prevent freezing up.

Optional accessories

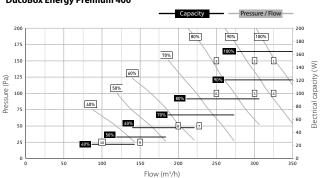
Product	Reference number
Siphon flat	00004376
Communication Print*	00004251
Humidity Box Sensor	00004374

^{*} Optional PCB to communicate via Modbus, PWM-IN / PWM-OUT, 3 x Switch Sensor (volt-free input), Ethernet, Micro SD card slot.

DucoBox Energy Premium 325



DucoBox Energy Premium 400



DucoBox Energy Premium 325 - 400

Physical Properties								
Dimensions	Height x Width x Depth	mm	957 x 740 x 585					
Weight		kg	47					
Casing			Coated sheet steel					
Colours		White + green						
Connections	In	terior diamet	ter: Ø 160 mm - Exterior diameter: Ø 190 mm					
Condensate drain			Ø 32 mm (1 ¼")					
Heat exchanger			PET / Polystyrene					
Interior material			EPP / PP / ABS					
Power plug cable length		2 m (c	onnected at the top side of the unit)					
Mounting		Wall mount	ting (standard) - Floor mounting optional					
Electrical Characteristics	325		400					
Maximum electrical capacity at 150 Pa	120 W (2 x 60 W)		183 W (2 x 91,5 W)					
Power supply		230 V, 50 Hz	via 3-core power cable with earthed plug					
Plugs			0-10 V in/outputs					
Motor type			DC					
IP class			IP40					
Efficiency	89.0% (EN 13141-7)		88.0 % (EN 13141-7)					
Miscellaneous								
Energy Class			With 2 sensors: A+. Others: A					
Filters			: Standard: ISO 16890 Coarse 65 % (≈ G4)					
			r: Optional: ISO 16890 ePM1 70% (≈ F7)					
		Exhaust air	: Standard: ISO 16890 Coarse 65 % (≈ G4)					
Summer bypass			Full (100% modulating)					
Frost protection			Imbalance					
Fans			EC fan with curved blades					
Automatic configuration			Yes (constant pressure)					
Constant flow control			Yes					
Controls			Integrated display					
	0.11	Use via control switches and room sensors Optionally via smartphone / tablet (if communication print in device*)						
<u> </u>	·							
Sensors			re, humidity (via optional box sensor), onboard switch contact otional room sensor), humidity (via optional room					
	Externa	ai. CO ₂ (Vid Of sor) external	l switch contact (voltage-free input) (optional)					
Communication	Sen		: DUCO RF, DUCO Wired, Switch contact					
Communication	Can be expanded with com-	Standard: DUCO RF, DUCO Wired, Switch contact Can be expanded with communication print: ModBus, PWM-IN, PWM-OUT, Switch contact (3x), Ethernet, Micro						
	can be expanded with com	SD-card slot						

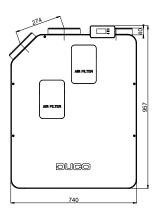
^{*} Optional PCB to communicate via Modbus, PWM-IN / PWM-OUT, 3 x Switch Sensor (volt-free input), Ethernet, Micro SD card slot

	Fla	0	Dura	sure	Datad	in mont D	C.	-n			Sound le	evel Lw*																		
Measurement #		Flow Qv m³/h		a Pa	Rated input P W		SFP Wh/m³																			pply (A)		aust (A)		ower level (A)
	325	400	325	400	325	400	325	400	325	400	325	400	325	400																
1	325	400	150	150	118	180	0,36	0,45	52,0	52,5	54,5	57,0	51,0	55,0																
2	300	350	150	150	100	135	0,33	0,39	51,0	51,0	55,0	56,0	50,0	53,5																
3	250	300	150	150	80	100	0,32	0,33	46,5	51,0	48,5	55,0	48,0	50,0																
4	325	400	100	100	104	159	0,32	0,40	51,0	52,0	56,5	56,5	50,5	54,5																
5	300	350	100	100	93	120	0,31	0,34	48,0	51,5	52,5	55,5	50,5	51,5																
6	250	300	100	100	67	93	0,27	0,31	45,0	48,0	46,5	52,5	46,0	50,5																
7	227,5	280	50	50	47	68	0,21	0,24	41,0	46,0	45,5	47,0	41,5	46,0																
8	200	250	50	50	37	55	0,19	0,22	39,0	44,0	44,5	46,0	40,0	43,0																
9	150	200	25	50	26	37	0,17	0,19	31,0	39,0	36,0	44,5	39,5	40,0																
10	100	200	25	25	16	35	0,16	0,18	28,5	36,0	35,5	40,5	39,0	40,0																
11	-	150	-	25	-	26	-	0,17	-	31,0	-	36,0	-	39,5																
12	-	100	-	25	-	16	-	0,16	-	28,5	-	35,5	-	39,0																

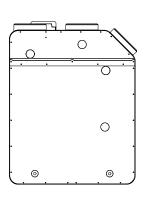
^{*} Sound power level measured in accordance with ISO 3741: 2010. Supply and exhaust sound level according to ISO 5135: 1997 (with channel correction)

Left model

Front view

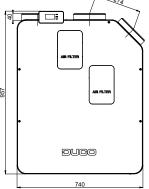


Rear view

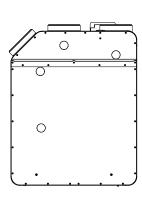


Right model

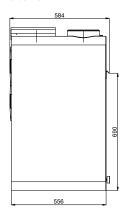
Front view

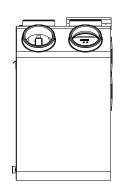


Rear view

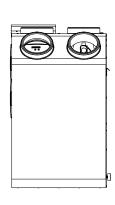


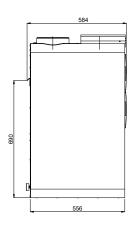
Side view



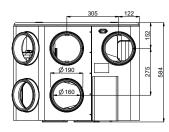


Side view

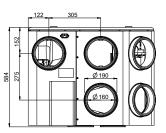




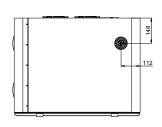
Top view



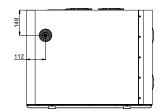
Top view



Bottom view

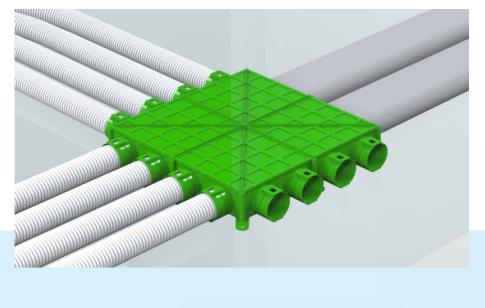


Bottom view



DucoFlex











Silencers

Flexible or rigid silencers have pre-fitted connectors. Thanks to their sound-reducing properties, the DucoFlex silencers are an essential part of the low noise ductwork.



✓ Low Noise Air Ducts

- > Low air-resistance
- > Maximum comfort

☑ Complete Air Duct System

- One solution for every type of ventilation system
- > Suitable for CHRV units

✓ 'Click & Go' system

- > Handy click system
- Minimum parts and fittings



Insulated ducting

The range of insulated EPP and EPS ducts with a diameter of Ø160 mm or Ø180 mm are simple to connect to DUCO's air duct system. With a limited number of parts, it is easy to create a thermally insulated connection between the ventilation unit and the roof/wall feed-through.



Material list

Туре	Reference	Description	
	00004591	Comfort 325	DUCO A'
	00004456	Premium 325 / 1 Zone LEFT	
	00004460	Premium 325 / 1 Zone RIGHT	
CHRV	00004458	Premium 325 / 2 Zone LEFT	
	00004462	Premium 325 / 2 Zone RIGHT	
	00004464	Premium 400 / 1 Zone LEFT	Supp A+
	00004468	Premium 400 / 1 Zone RIGHT	
	00004466	Premium 400 / 2 Zone LEFT	
	00004470	Premium 400 / 2 Zone RIGHT	

Category	Reference	Description	Energy Comfort	Energy Premium		
Accessories	00004251	Communication print (PCB for comunication via ModBus, PWM-IN/OUT, 3 x Switch Sensors, Ethernet, Micro SD)	✓	✓		
	00004376	Flat siphon	✓	✓	Property of the state of the st	
	00004547	Filter set 2 x Coarse 65% (G4)	✓			
	00004416	Filter set 1 x Coarse 65% (G4) & 1 ePM1 70% (F7)		✓		
	00004417	Filter set 2 x Coarse 65% (G4)		✓		
Controls	00004174	Switching contact RF / 230V	√	✓	3 . •	
	00004545	Humidity Box Sensor	✓		Q D	
	00004374	Humidity Box Sensor		✓	A STATE OF THE STA	
	00004600	User controller RF / BAT Wireless White	✓	✓		
	00004602	User controller RF / BAT Wired White	✓	✓		
	00004604	CO ₂ sensor + controller RF / Wired white	✓	✓		
	00004606	Humidity sensor + controller RF / Wired white	✓	✓		
	00004637	CO ₂ sensor without command RF / Wired white	✓	✓		
Vents	00004178	DucoVent Basic (supply / extract)	✓	✓		

Category	Reference	Description	Energy Comfort	Energy Premium	
	00004552	Circular air duct D63 - 50m	✓	✓	
	00004563	Floor plenum 12 x 63 - D180	✓	✓	
	00004565	Floor plenum 12 x 63 - 2 oval	✓	✓	- Constant
	00004564	Ceiling plenum 12 x 63 - D180	✓	✓	4
	00004560	Valve connector right angled 3x63 - D125	✓	√	
	00004561	Valve connector right angled short 3x63 - D125	✓	✓	1
	00004562	Adaptor 3 x 63 oval	✓	✓	
	00004608	Connector riser round 3 x 63 - D125	√	√	
	00004566	Connector riser round D160 - 2 oval	✓	✓	
	00004567	Oval rigid W163 x H68 - 1.15m	✓	✓	
DucoFlex	00004568	Oval rigid - Connection Pieces	✓	✓	
	00004609	Oval Rigid - 90° horizontal (can be split into 45°)	✓	✓	
	00004553	O-ring D63 (10 units)	✓	✓	0
	00004554	Coupling D63	✓	✓	
	00004599	Duct cutter	✓	✓	2
	00004569	Star Round Rigid Duct D160 - 1000mm - Insulated EPP	✓	✓	
	00004570	Star Round Rigid Duct D180 - 1000mm - Insulated - EPS	✓	✓	
	00004571	Star Elbow 90° - D160 - Insulated - EPP	✓	✓	
	00004572	Star Elbow 90° - D180 - Insulated - EPS	✓	✓	
	00004573	Star Elbow 45° - D160 - Insulated - EPP	✓	✓	
	00004574	Star Elbow 45° - D180 - Insulated - EPS	✓	✓	
	00004575	Star Connection Piece D160 - Insulated - EPP	✓	√	

Category	Reference	Description	Energy Comfort	Energy Premium		
DucoFlex	00004576	Star Connection D180 - insulated - EPS	✓	✓		
	00004627	Wall terminal white D160	✓	✓		
	00004582	Roof terminal Compact D160 - Slate	✓	✓		
	00004578	Roof terminal D160 / D180	✓	✓		
	00004581	Roof terminal for flat roofs D160 / D180	✓	✓		
	00004579	Roof terminal tile D160/180	✓	✓		
	00004631	Silencer D160 (M/M) - 1000mm	✓	✓		
	00004632	Silencer D180 (M/M) - 1000mm	✓	✓		
	00004587	Silencer Semi Rigid D160 - 1000mm	✓	✓	03)	
	00004588	Silencer Semi Rigid D180 - 1000mm	✓	✓		

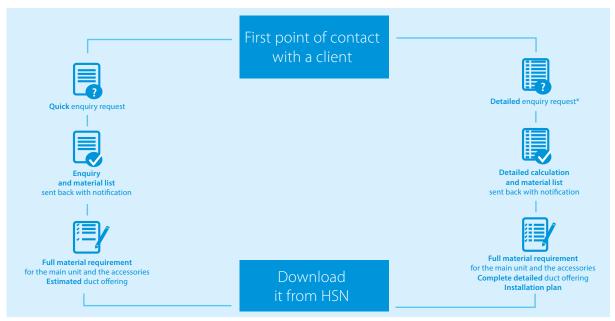


STAND BY ME HEATING SOLUTIONS NAVIGATOR

Create customer quotes easily with the Heating Solutions Navigator

As part of the Stand by Me service programme, the **Heating Solutions Navigator (HSN)** provides the best solution for your customer's home.

As an installer, you will be able to make a **quick enquiry** for DUCO units, or get a **detailed calculation** based on your customer's home plan that you will provide.



^{*}On condition that commitment to purchase is made.

daikin.co.uk

National Heating Installer Hub: 01932 879070

Heating Services Contact Centre: 01932 879271

The present leaflet is drawn up by way of information only and does not constitute an offer binding upon Daikin UK. Daikin UK has compiled the content of this leaflet to the best of its knowledge. No express or implied warranty is given for the completeness, accuracy, reliability or fitness for particular purpose of its content and the products and services presented therein. Specifications are subject to change without prior notice. Daikin UK explicitly rejects any liability for any direct or indirect damage, in the broadest sense, arising from or related to the use and/or interpretation of this leaflet. All content is copyrighted by Daikin UK.



FSC