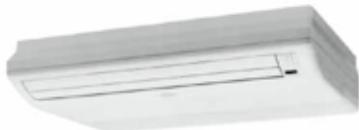




AIR CONDITIONER
Floor / Ceiling type

DESIGN & TECHNICAL MANUAL

SINGLE
INDOOR



AB*G18LVTB
AB*G24LVTA

OUTDOOR



AO*G18LALL
AO*G24LALA

FUJITSU GENERAL LIMITED

1. INDOOR UNIT

FLOOR / CEILING TYPE :

AB*G18LVTB

AB*G24LVTA

CONTENTS

1. INDOOR UNIT

1. FEATURES	01 - 01
2. WIRELESS REMOTE CONTROLLER	01 - 03
3. SPECIFICATIONS	01 - 05
4. DIMENSIONS	01 - 07
5. WIRING DIAGRAMS	01 - 09
6. CAPACITY TABLE	01 - 10
6-1. COOLING CAPACITY	01 - 10
6-2. HEATING CAPACITY	01 - 11
7. FAN PERFORMANCE	01 - 12
7-1. AIR VELOCITY DISTRIBUTION	01 - 12
7-2. AIRFLOW	01 - 16
8. OPERATION NOISE	01 - 18
8-1. NOISE LEVEL CURVE (SOUND PRESSURE)	01 - 18
8-2. SOUND LEVEL CHECK POINT	01 - 19
9. ELECTRIC CHARACTERISTICS	01 - 20
10. SAFETY DEVICES	01 - 21
11. EXTERNAL INPUT & OUTPUT	01 - 22
11-1. EXTERNAL INPUT	01 - 22
11-2. EXTERNAL OUTPUT	01 - 23
12. FUNCTION SETTINGS	01 - 24
12-1. INDOOR UNIT	01 - 24
12-2. INDOOR UNIT (Setting by remote controller)	01 - 25
13. OPTIONAL PARTS	01 - 29
13-1. CONTROLLER	01 - 29
13-2. OTHERS	01 - 29

1. FEATURES

■ MODEL

AB*G18LVTB / AO*G18LALL
AB*G24LVTA / AO*G24LALA



■ FEATURES

● Energy efficiency class

	MODEL	
	AB*G18LVTB	AB*G24LVTA
Cooling	A++	A+
Heating	A+	A

● Flexible installation

Example for floor installation



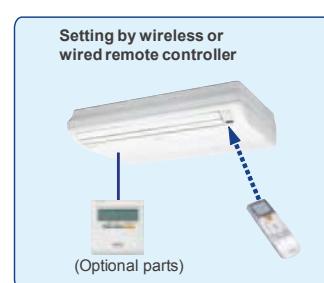
Example for ceiling installation



● Easy installation

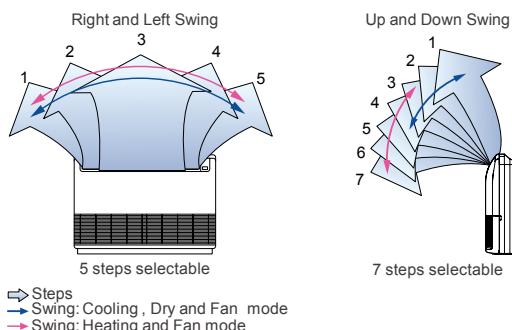
Main work settings can be done easily from the remote controller at installation

Main work settings
<ul style="list-style-type: none"> • High ceiling setting • Auto restart • Temperature adjustment when cooling / heating



● Double auto swing

A combination of right/left and up/down directional swing allows 3-dimensional air direction control

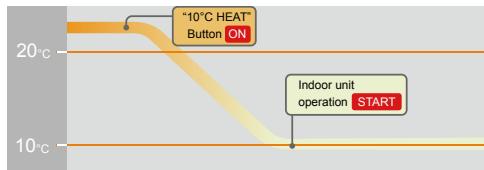


● 10°C HEAT Operation *Only available with Wireless RC.

The room temperature can be set to go no lower than 10°C, thus ensuring that the room does not get too cold when not occupied

Caution)

- When the room temperature is higher than 10°C, “10°C HEAT” operation will not start. Operation starts and maintains the room temperature at 10°C when the temperature drops below 10°C.
- When “10°C HEAT” operation stops, the room set temperature quickly returns to the preset temperature.



● Economy operation

The power consumption can be reduced.

2. WIRELESS REMOTE CONTROLLER

■ FEATURES



- * 4 mode timer setup available (ON / OFF / PROGRAM / SLEEP).
- * Easy operation.
- * Easy to change signal code (max. 4 units) by button operation.

● Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

● Built-in timers

Select from four different timer programs (ON / OFF / PROGRAM / SLEEP).

● Program timer

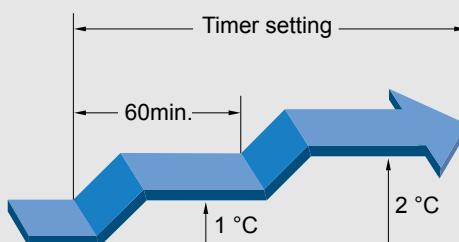
The program timer operates the on and off timer once within a 24 hour period.

● Sleep timer

The sleep timer function automatically corrects the temperature thermostat setting according to the time setting to prevent excessive cooling and heating while sleeping.

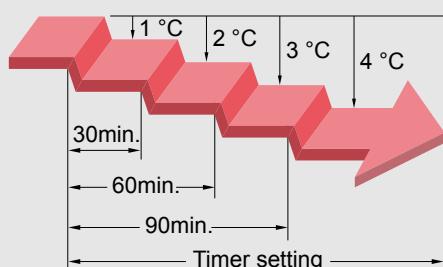
Cooling operation/dry operation

When the sleep timer is set, the set temperature automatically rises 1°C every hour. The set temperature can rise up to a maximum of 2°C.

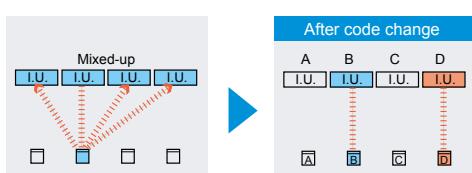


Heating operation

When the sleep timer is set, the set temperature automatically drops 1°C every 30 minutes. The set temperature can drop to a maximum of 4°C.



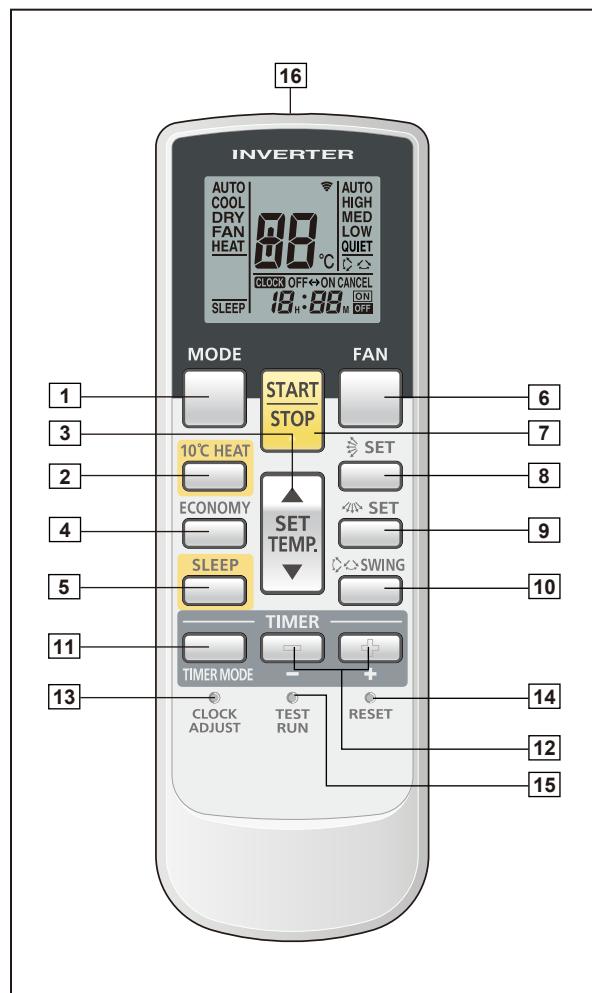
● Switching remote controller signal code



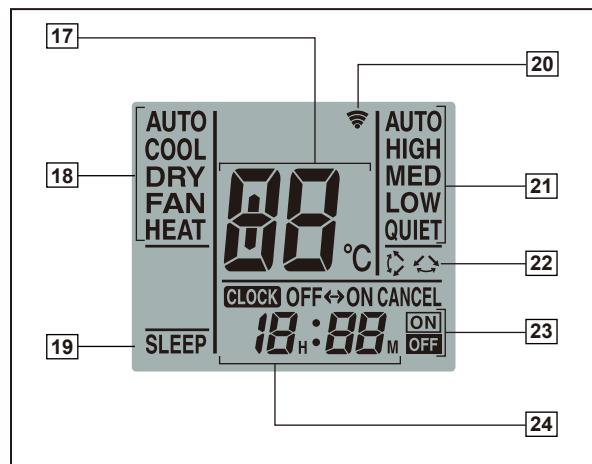
- Code selector switch eliminates unit being wrongly switched.
(Up to 4 codes can be set.)

*I.U.=Indoor unit

■ FUNCTIONS



Display panel



- [1] MODE button
Selects the operating mode (AUTO, COOL, DRY, FAN, HEAT). /Start / end R.C. signal code change. (Max 4 types)
- [2] 10°C HEAT button
- [3] SET TEMP. button (▲ / ▼)
Sets the indoor temp./ Sets R.C. signal code.
- [4] ECONOMY button
- [5] SLEEP button
Pressed to select sleep timer.
- [6] FAN button
Selects the fan speed (AUTO, HIGH, MED, LOW, QUIET).
- [7] START/STOP button
Pressed to start and stop operation.
- [8] SET button (Vertical)
Air flow direction vertical set button.
- [9] SET button (Horizontal)
Air flow direction horizontal set button.
- [10] SWING button
Air flow direction swing button.
- [11] TIMER MODE button
Pressed to select the timer mode. (OFF TIMER, ON TIMER, PROGRAM TIMER, TIMER RESET)
- [12] TIMER SET (+ / -) button
Sets the current time and on-off time.
- [13] CLOCK ADJUST button
Sets the current time.
- [14] RESET button
Used when replacing batteries.
- [15] TEST RUN button
Used when testing the air conditioner after installation.
- [16] Signal transmitter
- [17] Temperature set display
- [18] Operating mode display
- [19] Sleep display
- [20] Transmit indicator
- [21] Fan speed display
- [22] Swing display
- [23] Timer mode display
- [24] Clock display

Note: Functions will be different due to type of indoor unit.
For details, please see operation manual.

■ SPECIFICATION

SIZE	(H × W × D mm)	170 × 56 × 19
WEIGHT	(g)	85 (w/o batteries)
ACCESSORY		Holder

3. SPECIFICATIONS

Type			FLOOR / CEILING MODEL				
			INVERTER HEATPUMP				
Model name			AB*G18LVTB		AB*G24LVTA		
Power source			230V ~ 50Hz				
Available voltage range			198 - 264V ~ 50Hz				
Capacity	Cooling	Rated	kW	5.20	6.80		
			Btu/h	17700	23200		
		Min - Max	kW	0.90 - 5.90	0.90 - 8.00		
			Btu/h	3100 - 20100	3100 - 27300		
	Heating	Rated	kW	6.00	8.00		
			Btu/h	20500	27300		
		Min - Max	kW	0.90 - 7.50	0.90 - 9.10		
			Btu/h	3100 - 25600	3100 - 31000		
Input power	Cooling	Rated	kW	1.62	2.21		
		Max		2.04	2.85		
	Heating	Rated		1.66	2.26		
		Max		2.83	3.19		
Current	Cooling	Rated	A	7.2	9.7		
	Heating	Rated		7.4	9.9		
EER	Cooling		kW/kW	3.21	3.08		
COP	Heating			3.61	3.54		
Moisture removal			I/h (pints/h)	2.0 (3.5)	2.9 (5.1)		
Maximum operating current *	Cooling		A	9.0	12.0		
	Heating			12.5	13.5		
Fan	Airflow rate	Cooling	m³/h	780	980		
				700	820		
				560	680		
				500	540		
		Heating		780	980		
				700	820		
				560	680		
				500	540		
Type x Q'ty			Sirocco × 2				
Motor output			80				
Sound pressure level	Cooling	High	dB (A)	44 (Floor console), 43 (Under ceiling)	49 (Floor console), 48 (Under ceiling)		
				41 (Floor console), 40 (Under ceiling)	45 (Floor console), 44 (Under ceiling)		
				35 (Floor console), 34 (Under ceiling)	41 (Floor console), 40 (Under ceiling)		
				32 (Floor console), 31 (Under ceiling)	36 (Floor console), 35 (Under ceiling)		
	Heating	High		44 (Floor console), 43 (Under ceiling)	49 (Floor console), 48 (Under ceiling)		
				41 (Floor console), 40 (Under ceiling)	45 (Floor console), 44 (Under ceiling)		
				35 (Floor console), 34 (Under ceiling)	41 (Floor console), 40 (Under ceiling)		
				32 (Floor console), 31 (Under ceiling)	36 (Floor console), 35 (Under ceiling)		
Heat exchanger type	Dimensions (H × W × D)		mm	252 × 800 × 39.9	252 × 800 × 53.2		
	Fin pitch			1.30	1.45		
	Rows × Stages			3 × 12	4 × 12		
	Pipe type			Copper tube			
Enclosure	Fin type			Aluminium			
	Material			ABS			
	Colour			WHITE (Approximate colour of MUNSELL N9.25 /)			
Dimensions (H × W × D)	Net		mm	199 × 990 × 655			
	Gross			320 × 1150 × 790			
Weight	Net		kg	27			
	Gross			36			
Connection pipe	Size	Liquid	mm	Ø6.35 (Ø1/4 in.)			
		Gas		Ø12.70 (Ø1/2 in.)	Ø15.88 (Ø5/8 in.)		
	Method			Flare			
Operation range	Cooling	°C	18 to 32				
		%RH	80 or less				
		°C	16 to 30				
Remote controller type			Wireless [Wired (option)]				
Drain pipe	Material		mm	Hard PVC			
	Size			VP25 [Ø25 (I.D.), Ø32 (O.D.)]			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB / 19°CWB and outdoor temperature of 35°CDB / 24°CWB.

Heating : Indoor temperature of 20°CDB / 15°CWB and outdoor temperature of 7°CDB / 6°CWB.

Pipe length : 5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

The protective function might work when using outside the operation range.

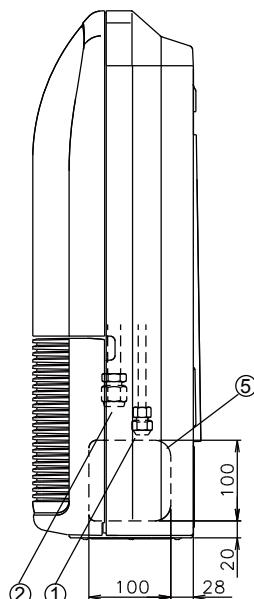
*: The maximum current is the maximum value when operated within the operation range.

Model name			AB*G18LVTB	AB*G24LVT
Energy efficiency class	Cooling		A++	A+
	Heating (Average)		A+	A
Pdesign	Cooling	kW	5.2 (35°C)	6.8 (35°C)
	Heating (Average)		5.2 (-10°C)	6.0 (-10°C)
SEER	Cooling	kWh/kWh	6.10	5.60
SCOP	Heating (Average)		4.00	3.90
Annual energy consumption	QCE	kWh/a	298	425
	QHE (Average)		1819	2150
Sound power level	Cooling	High	57	61
	Heating		57	61

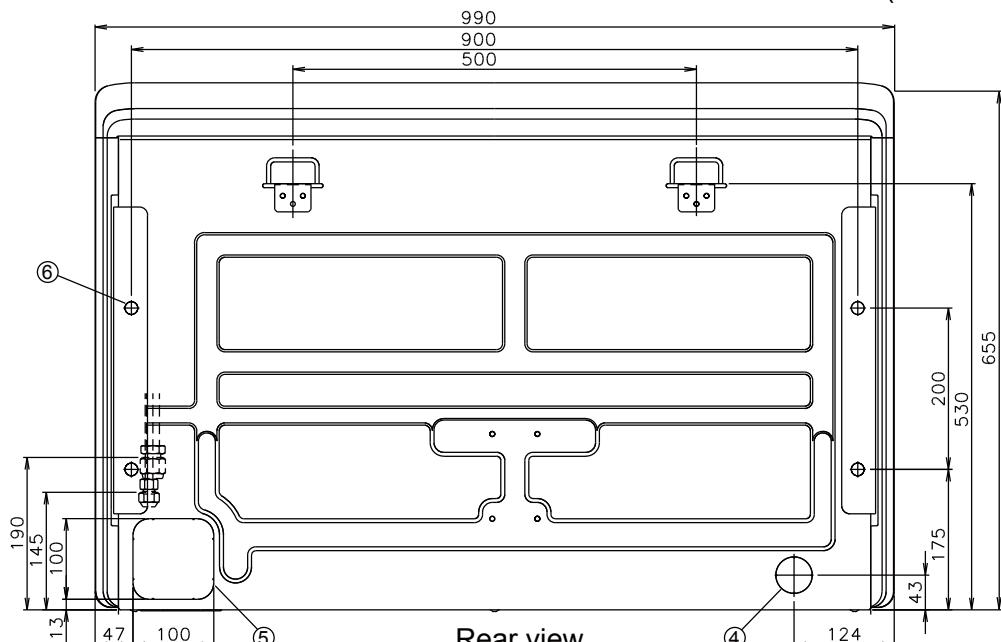
4. DIMENSIONS

■ MODEL: AB*G18LVTB, AB*G24LVTA

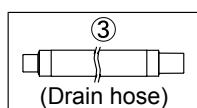
(Unit : mm)



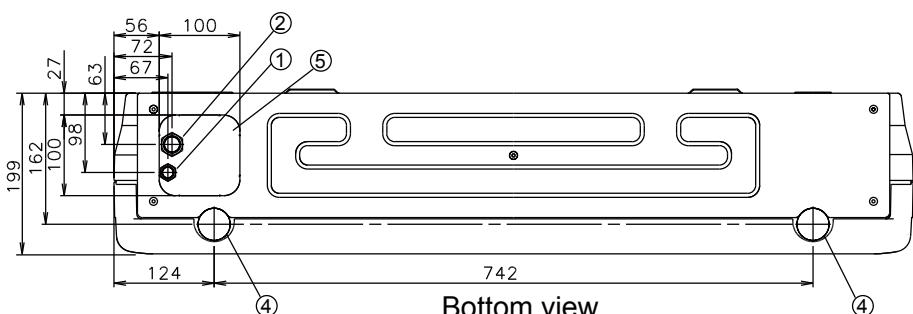
Side view



Rear view

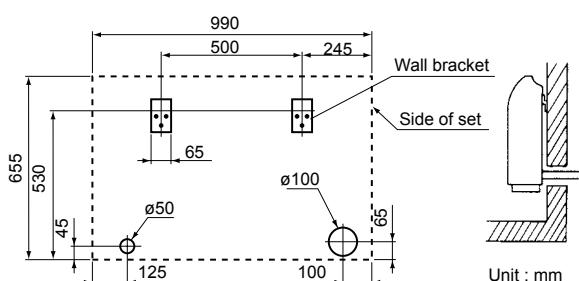


(Drain hose)



Bottom view

When installing set to wall install the accessory wall bracket at the position as shown in the figure, and mount the set to it.

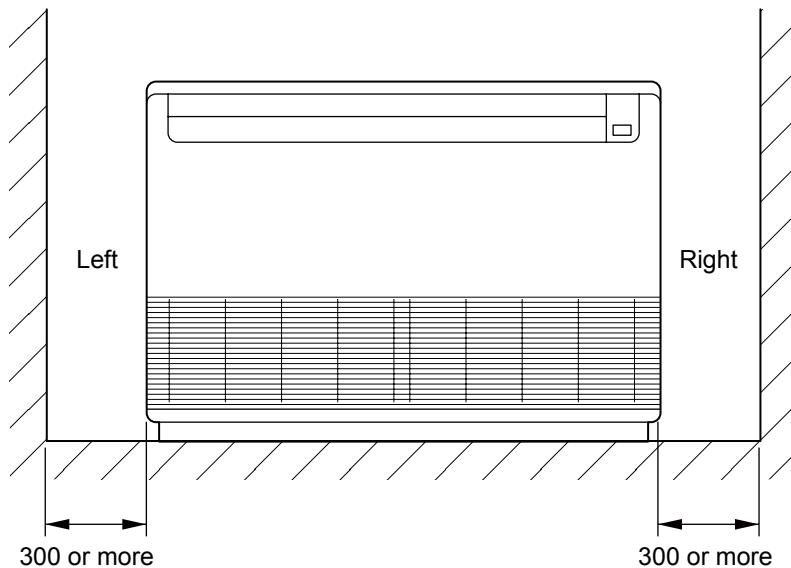


			AB*G18LVTB	AB*G24LVTA
①	Refrigerant pipe flare connection	Liquid	\varnothing 6.35 mm (\varnothing 1/4 in.)	
		Gas	\varnothing 12.70 mm (\varnothing 1/2 in.)	\varnothing 15.88 mm (\varnothing 5/8 in.)
③	Drain hose connection	Drain hose	VP25 [\varnothing 25 (I.D.), \varnothing 32 (O.D.)]	
④	Knock out hole	Drain outlet	-	
		Pipe outlet	-	
⑥	Hole for lifting bolt	-	Use M10 screw bolt	

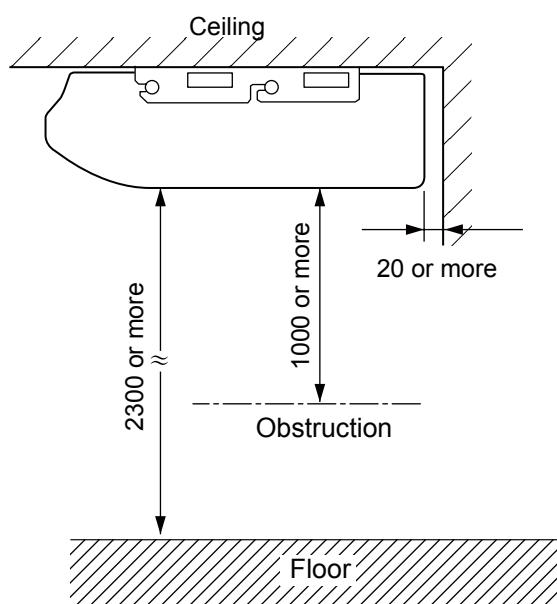
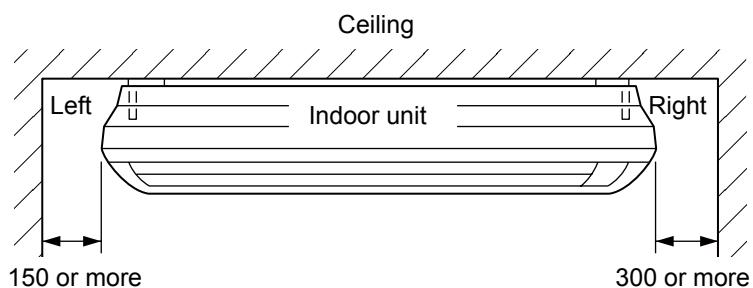
■ INSTALLATION PLACE

(Unit : mm)

● Floor type

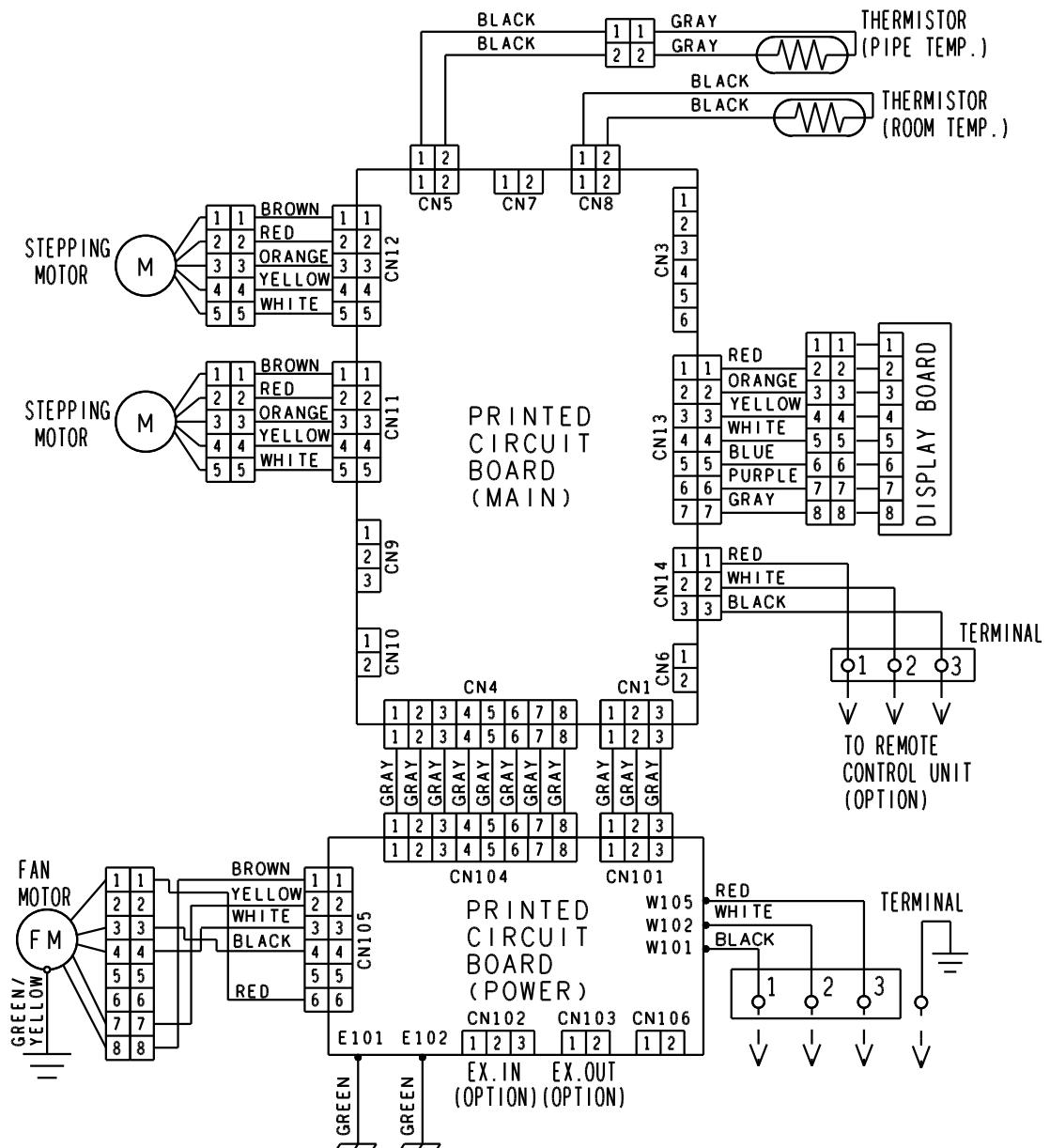


● Ceiling type



5. WIRING DIAGRAMS

■ MODEL: AB*G18LVTB, AB*G24LVTA



6-2. HEATING CAPACITY

This table is created using the maximum capacity.

■ MODEL: AB*G18LVTB

AFR	13.0
-----	------

		Indoor temperature										
		°CDB	16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	IP								
	-15	-16	5.25	2.15	5.13	2.20	5.00	2.24	4.88	2.29	4.75	2.33
	-10	-11	5.90	2.27	5.76	2.32	5.62	2.37	5.48	2.42	5.34	2.46
	-5	-7	6.57	2.40	6.41	2.45	6.26	2.50	6.10	2.55	5.94	2.60
	0	-2	7.46	2.57	7.28	2.62	7.10	2.68	6.93	2.73	6.75	2.78
	5	3	8.18	2.65	7.98	2.70	7.79	2.76	7.59	2.81	7.40	2.83
	7	6	7.88	2.26	7.69	2.30	7.50	2.35	7.31	2.40	7.13	2.44
	10	8	8.15	2.31	7.96	2.35	7.77	2.40	7.57	2.45	7.38	2.50
	15	10	7.70	1.97	7.52	2.01	7.33	2.05	7.15	2.09	6.97	2.13
	20	15	7.23	1.58	7.06	1.62	6.88	1.65	6.71	1.68	6.54	1.72
	24	18	7.43	1.59	7.25	1.62	7.07	1.65	6.90	1.68	6.72	1.72

■ MODEL: AB*G24LVTB

AFR	15.3
-----	------

		Indoor temperature										
		°CDB	16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	IP								
	-15	-16	6.15	2.70	6.00	2.76	5.86	2.82	5.71	2.87	5.57	2.93
	-10	-11	6.93	2.87	6.76	2.93	6.60	2.99	6.43	3.05	6.27	3.11
	-5	-7	7.64	2.86	7.46	2.91	7.28	2.97	7.10	3.03	6.92	3.09
	0	-2	8.59	2.84	8.39	2.90	8.18	2.96	7.98	3.01	7.77	3.07
	5	3	9.55	2.86	9.32	2.91	9.09	2.97	8.86	3.03	8.64	3.09
	7	6	9.56	2.54	9.33	2.60	9.10	2.65	8.87	2.70	8.65	2.76
	10	8	9.86	2.55	9.63	2.60	9.39	2.65	9.16	2.71	8.92	2.76
	15	10	8.97	1.99	8.75	2.03	8.54	2.07	8.33	2.12	8.11	2.16
	20	15	8.22	1.54	8.03	1.57	7.83	1.60	7.64	1.63	7.44	1.66
	24	18	8.52	1.54	8.32	1.57	8.12	1.60	7.91	1.63	7.71	1.66

AFR : Air Flow Rate (m³/min)
 TC : Total Capacity (kW)
 IP : Input Power(kW)

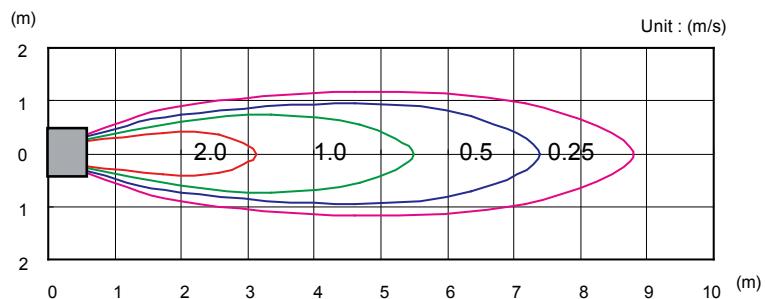
7. FAN PERFORMANCE

7-1. AIR VELOCITY DISTRIBUTION

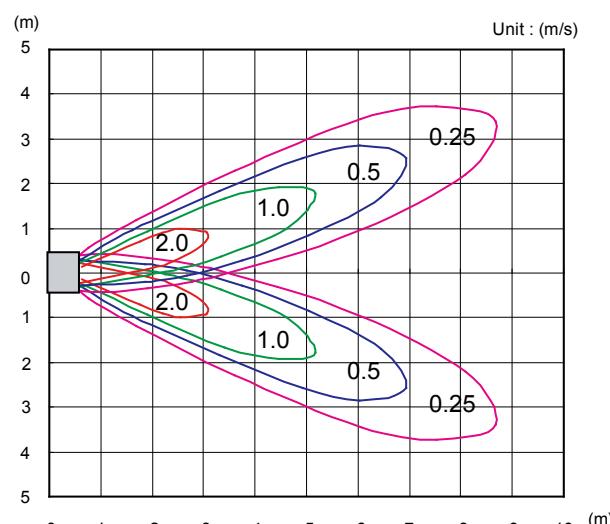
■ MODEL: AB*G18LVTB (UNDER CEILING)

Conditions
Fan speed : High
Operation mode : Fan

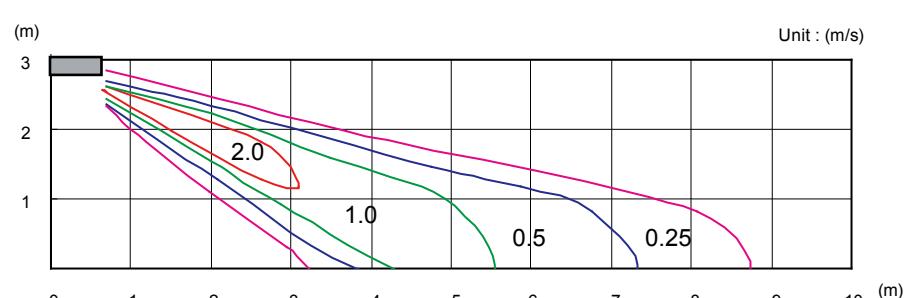
Top view
Vertical flap : Up
Horizontal flap : Center



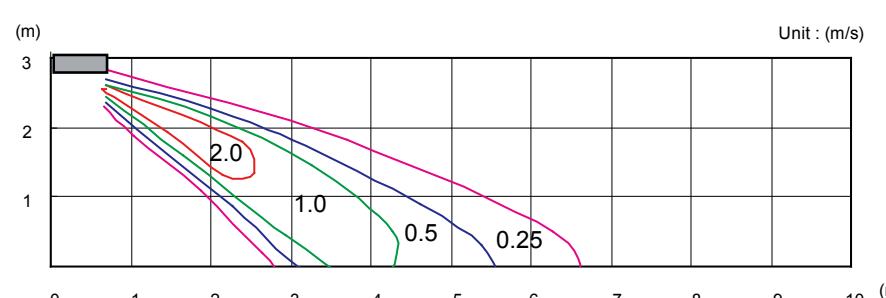
Top view
Vertical flap : Up
Horizontal flap : Right & Left



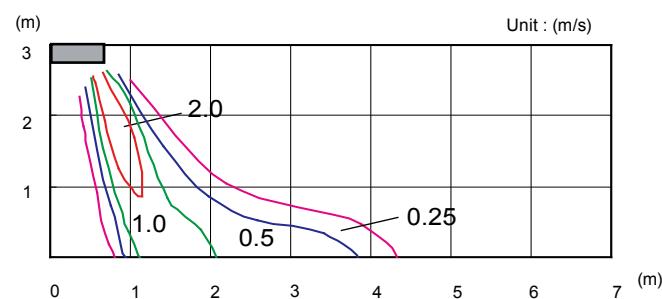
Side view
Vertical flap : Up
Horizontal flap : Center



Side view
Vertical flap : Center
Horizontal flap : Center



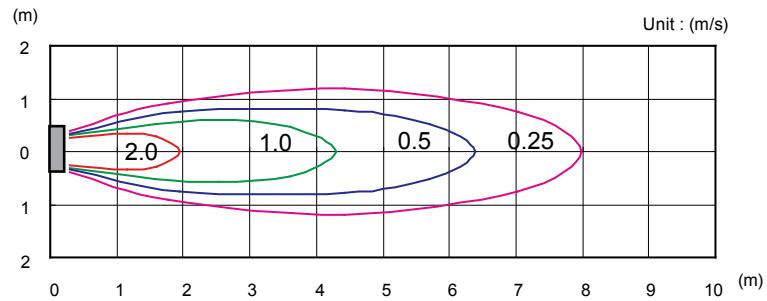
Side view
Vertical flap : Down
Horizontal flap : Center



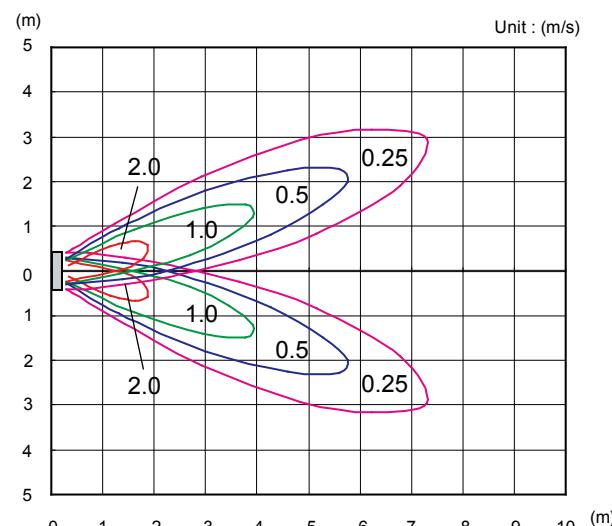
■ MODEL : AB*G18LVTB (FLOOR CONSOLE)

Conditions
 Fan speed : High
 Operation mode : Fan

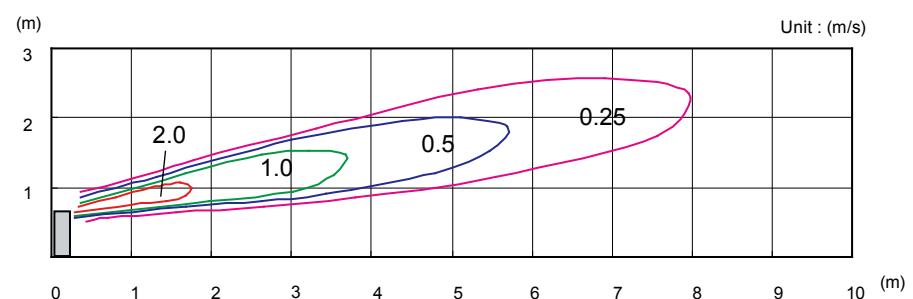
Top view
 Vertical flap : Down
 Horizontal flap : Center



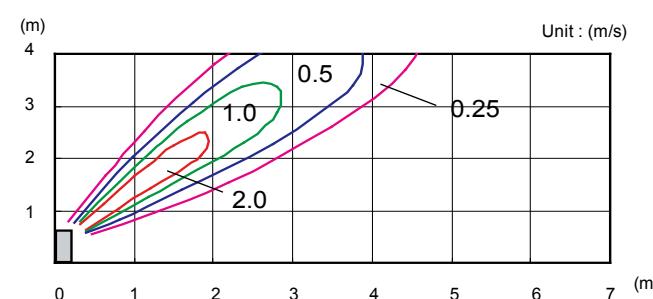
Top view
 Vertical flap : Down
 Horizontal flap : Right & Left



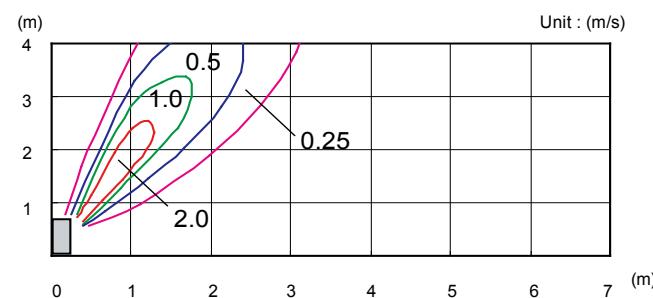
Side view
 Vertical flap : Down
 Horizontal flap : Center



Side view
 Vertical flap : Center
 Horizontal flap : Center



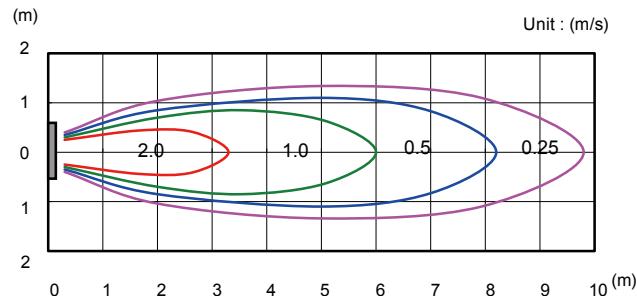
Side view
 Vertical flap : Up
 Horizontal flap : Center



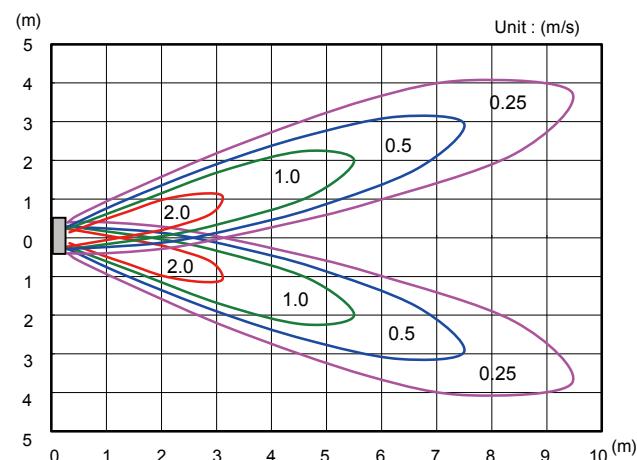
■ MODEL : AB*G24LVTA (UNDER CEILING)

Conditions
 Fan speed : High
 Operation mode : Fan

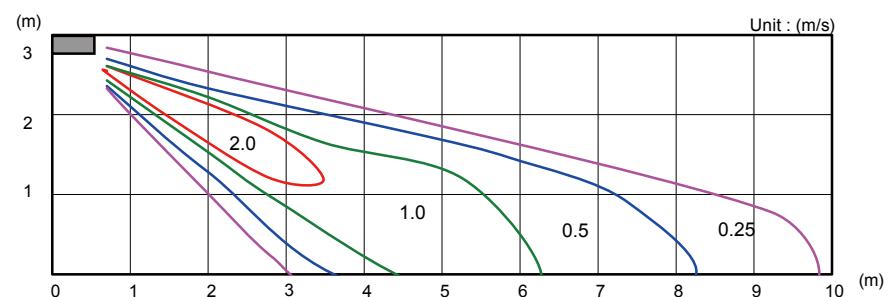
Top view
 Vertical flap : Up
 Horizontal flap : Center



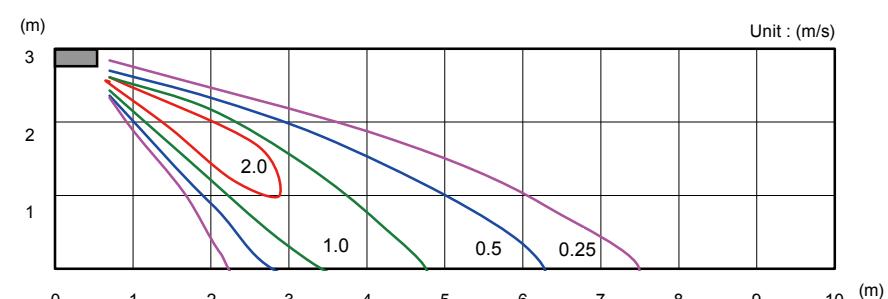
Top view
 Vertical flap : Up
 Horizontal flap : Right & Left



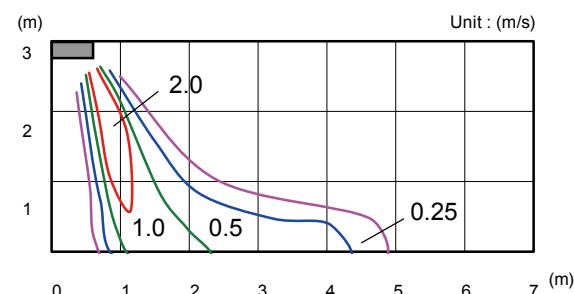
Side view
 Vertical flap : Up
 Horizontal flap : Center



Side view
 Vertical flap : Center
 Horizontal flap : Center



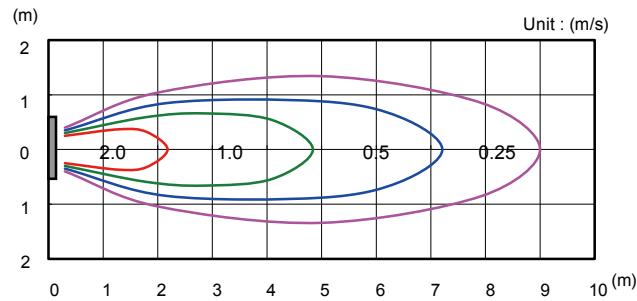
Side view
 Vertical flap : Down
 Horizontal flap : Center



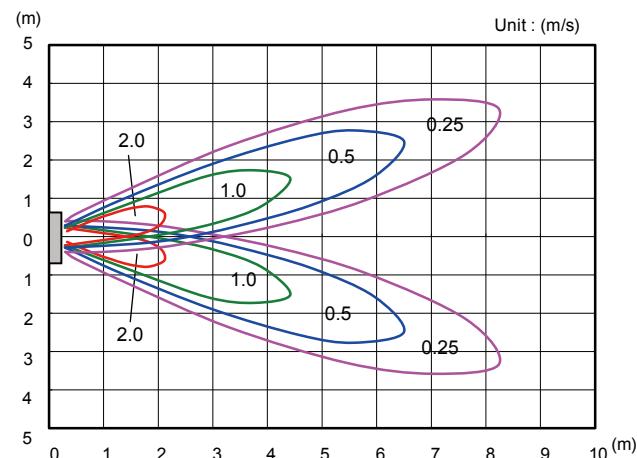
■ MODEL : AB*G24LVTA (FLOOR CONSOLE)

Conditions
 Fan speed : High
 Operation mode : Fan

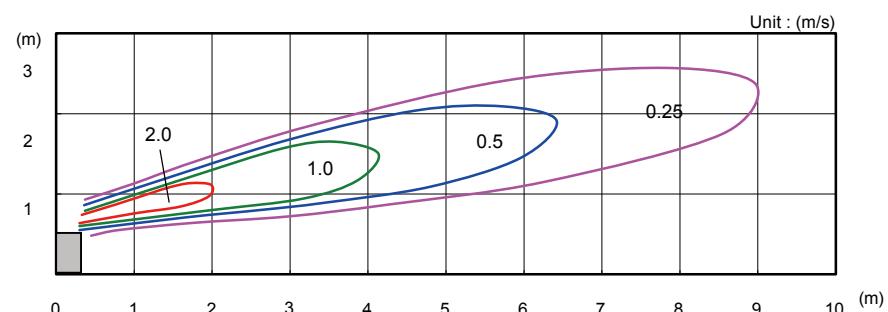
Top view
 Vertical flap : Down
 Horizontal flap : Center



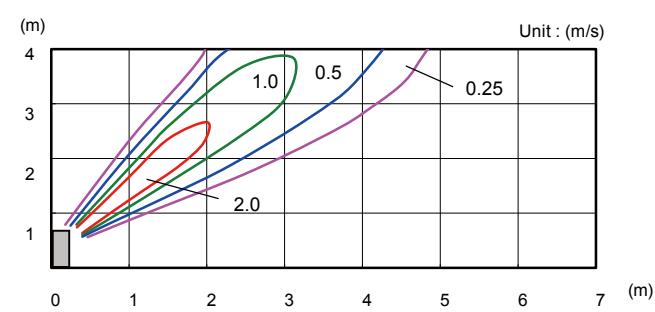
Top view
 Vertical flap : Down
 Horizontal flap : Right & Left



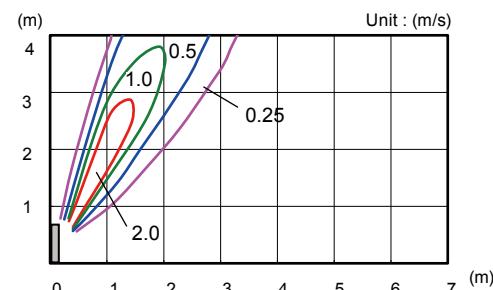
Side view
 Vertical flap : Down
 Horizontal flap : Center



Side view
 Vertical flap : Center
 Horizontal flap : Center



Side view
 Vertical flap : Up
 Horizontal flap : Center



7-2. AIRFLOW

■ MODEL: AB*G18LVTB

● Cooling

Fan speed	Number of rotations (r.p.m.)	Airflow	
HIGH	1040	m ³ /h	780
		l/s	217
		CFM	459
MED	950	m ³ /h	700
		l/s	194
		CFM	412
LOW	800	m ³ /h	560
		l/s	156
		CFM	330
QUIET	740	m ³ /h	500
		l/s	139
		CFM	294

● Heating

Fan speed	Number of rotations (r.p.m.)	Airflow	
HIGH	1040	m ³ /h	780
		l/s	217
		CFM	459
MED	950	m ³ /h	700
		l/s	194
		CFM	412
LOW	800	m ³ /h	560
		l/s	156
		CFM	330
QUIET	740	m ³ /h	500
		l/s	139
		CFM	294

■ MODEL: AB*G24LVTA

● Cooling

Fan speed	Number of rotations (r.p.m.)	Airflow	
HIGH	1330	m ³ /h	980
		l/s	272
		CFM	577
MED	1150	m ³ /h	820
		l/s	228
		CFM	483
LOW	1000	m ³ /h	680
		l/s	189
		CFM	400
QUIET	780	m ³ /h	540
		l/s	150
		CFM	318

● Heating

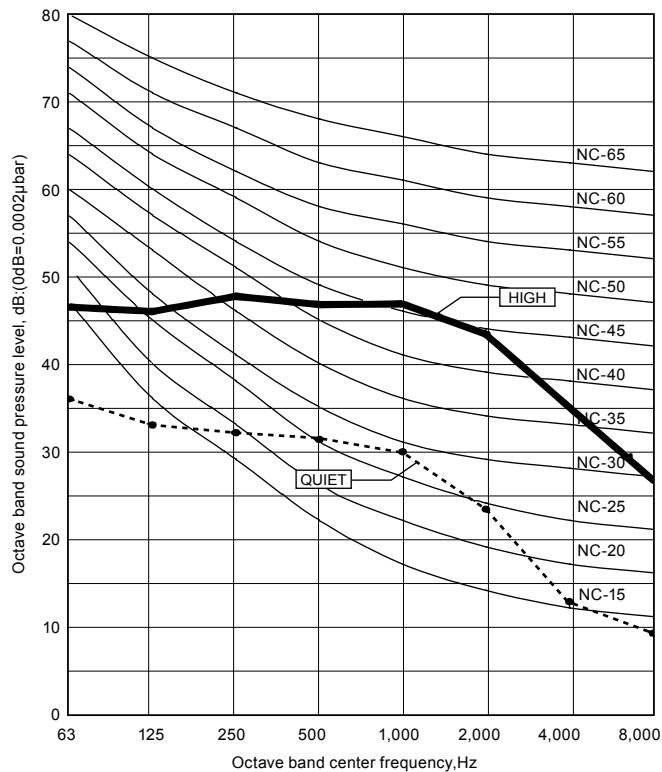
Fan speed	Number of rotations (r.p.m.)	Airflow	
HIGH	1300	m ³ /h	980
		l/s	272
		CFM	577
MED	1150	m ³ /h	820
		l/s	228
		CFM	483
LOW	1000	m ³ /h	680
		l/s	189
		CFM	400
QUIET	780	m ³ /h	540
		l/s	150
		CFM	318

8. OPERATION NOISE

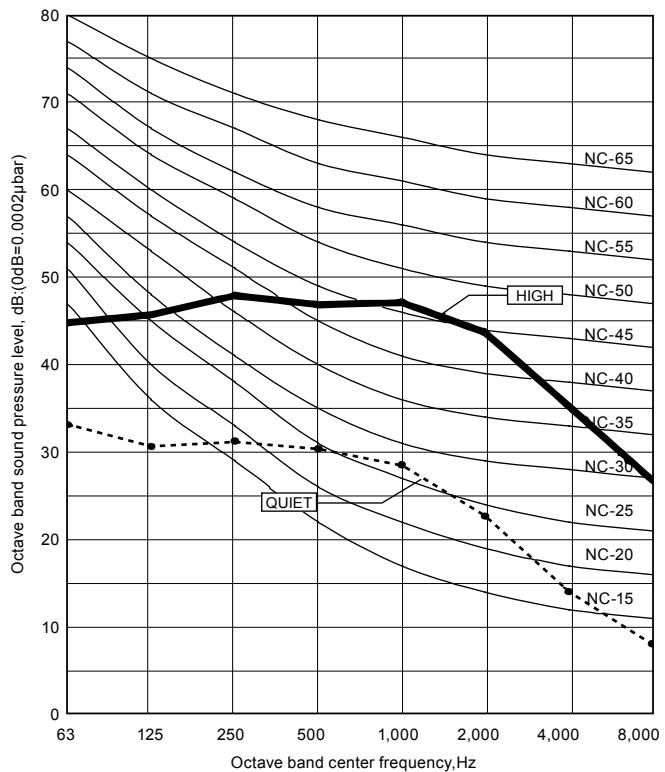
8-1. NOISE LEVEL CURVE (SOUND PRESSURE)

■ MODEL: AB*G18LVTB

● Cooling

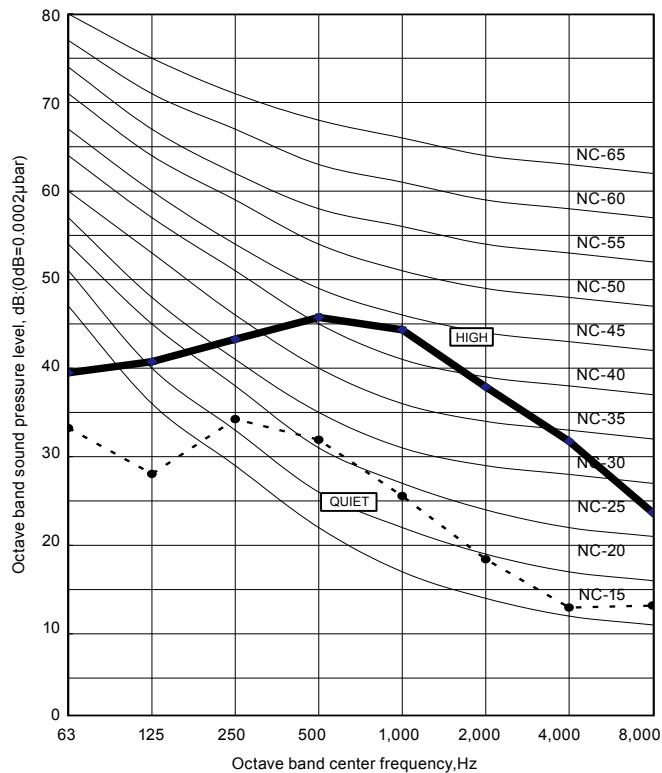


● Heating

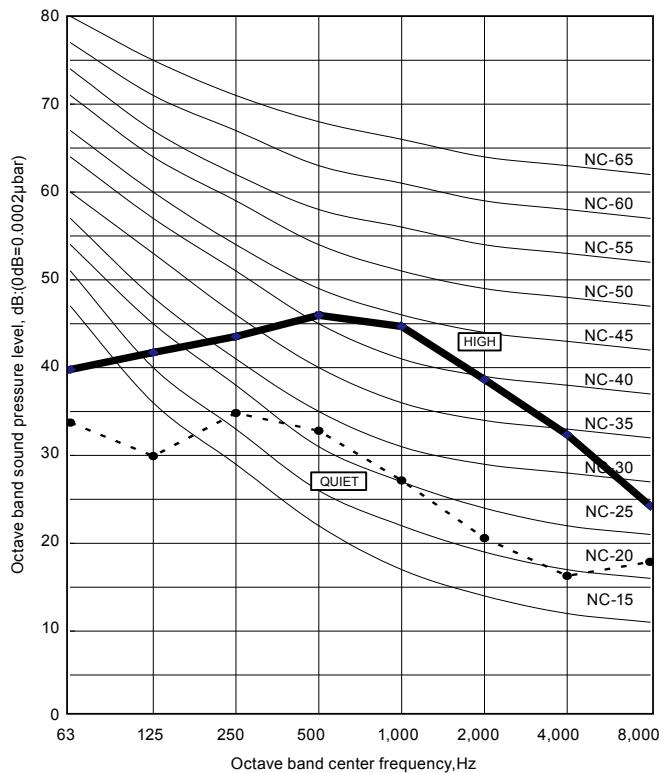


■ MODEL: AB*G24LVTA

● Cooling

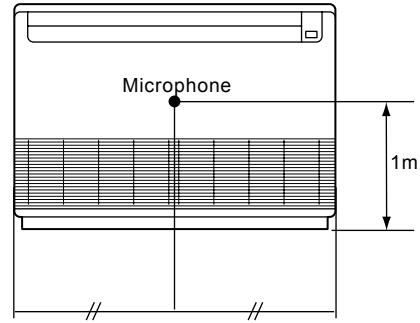
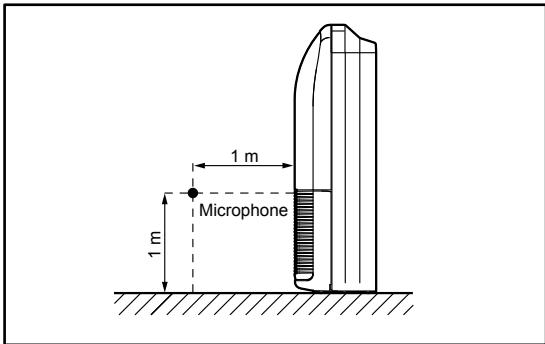


● Heating

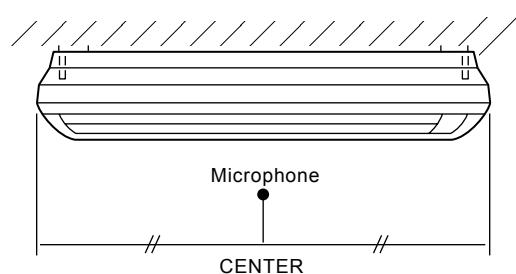
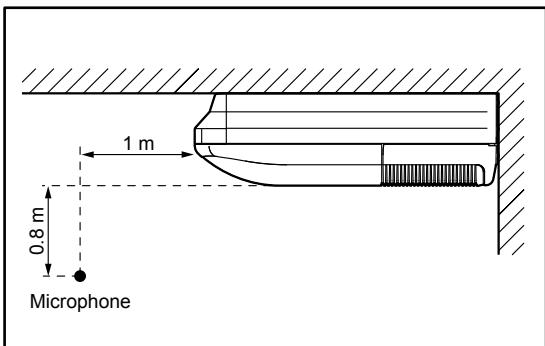


8-2. SOUND LEVEL CHECK POINT

● Floor console



● Under ceiling



9. ELECTRIC CHARACTERISTICS

Model name			AB*G18LVTB	AB*G24LVTA
Power supply	Voltage	V	230 ~	
	Frequency	Hz	50	
Max. operating current	A	0.45	0.70	
*1) Wiring Spec.	Connection cable	mm ²	1.5	
	Limited wiring length	m	26	31

*1) Wiring Spec.

Selected Sample

(Selected based on Japan Electrotechnical Standards and Codes Committee E0005)

10. SAFETY DEVICES

	Protection form	Model
		AB*G18LVTB AB*G24LVTA
Circuit protection	Current fuse (PCB)	250V 3.15A
Fan motor protection	Thermal protection program	135 ± 15 °C OFF 115 ± 15 °C ON

11. EXTERNAL INPUT & OUTPUT

Connector	INPUT	OUTPUT	REMARKS
CN102	Control input	—	See external input/output settings for details.
CN103	—	Operation status output	

11-1. EXTERNAL INPUT

■ CONTROL INPUT (Operation/Stop or Forced stop)

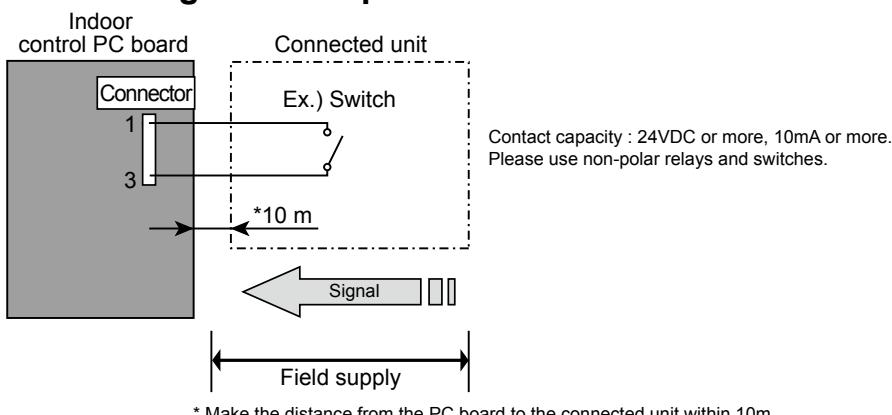
The air conditioner can be remotely operated by means of the following on-site work.

"Operation/Stop" mode or "Forced stop" mode can be selected with function setting of indoor unit.

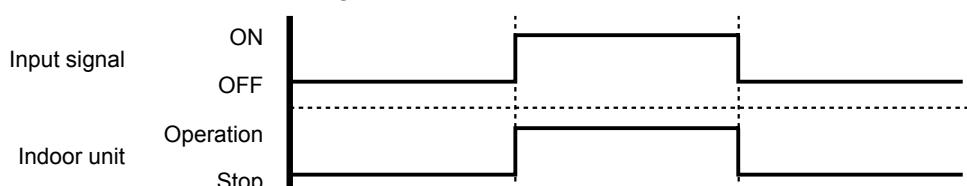
Unit operation is started at the following contents by adding the contact input of a commercial ON/OFF switch to a connector on the external control PC board and turning it ON.

Unit operation	Initial setting after power is ON	Starting mode other than initial setting
Operation mode	Auto changeover	Mode at previous operation
Set temperature	24°C	Temperature at previous operation
Air flow mode	AUTO	Mode at previous operation
Up-down air direction (swing)	Standard air direction (swing OFF)	Air direction at previous operation
Left-right air direction (swing)	Standard air direction (swing OFF)	Air direction at previous operation

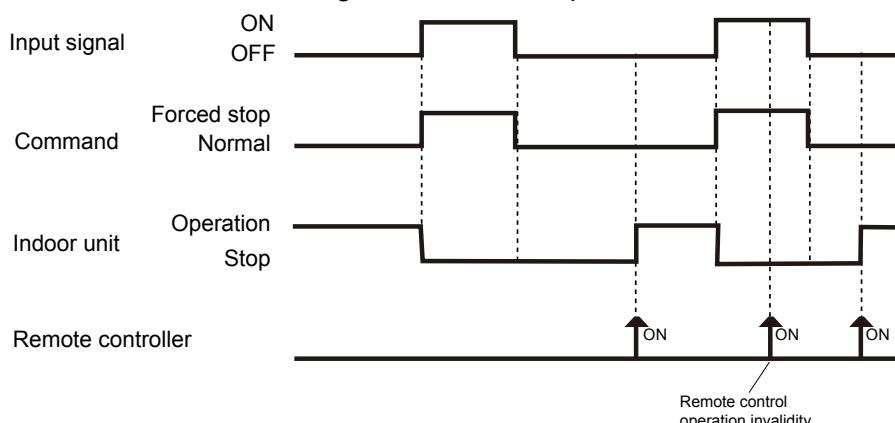
● Circuit diagram example



• When function setting is in "Operation/Stop" mode



• When function setting is in "Forced stop" mode



● Parts (Optional)

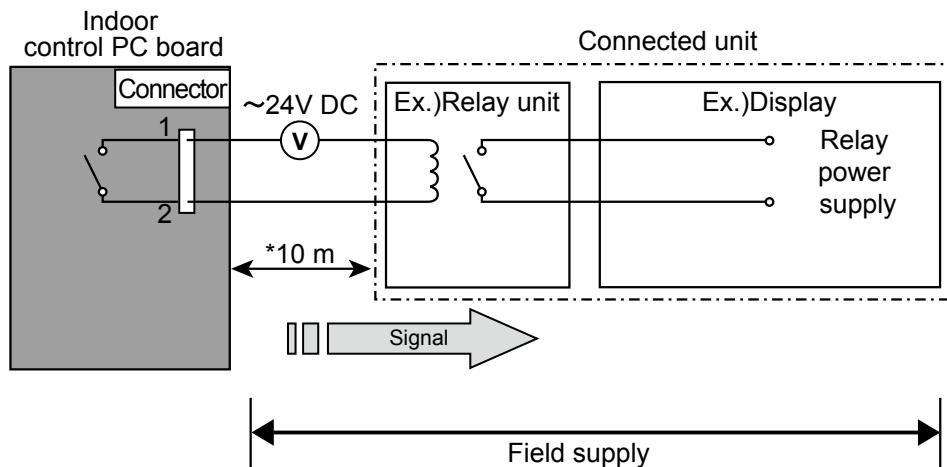
Model name
UTY-XWZX
Wire (External input)

11-2. EXTERNAL OUTPUT

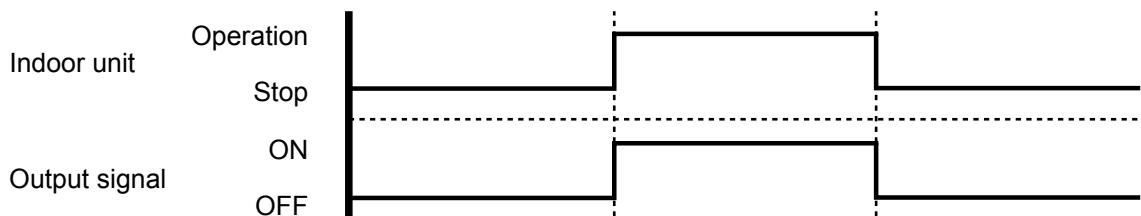
■ OPERATION STATUS OUTPUT

An air conditioner operation status signal can be output.

● Circuit diagram example



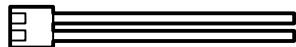
* Make the distance from the PC board to the connected unit within 10m.
Relay spec. : Max.24VDC, 10mA to less than 1A.



● Parts (Optional)

Model name
UTY-XWZX

Wire (External output)



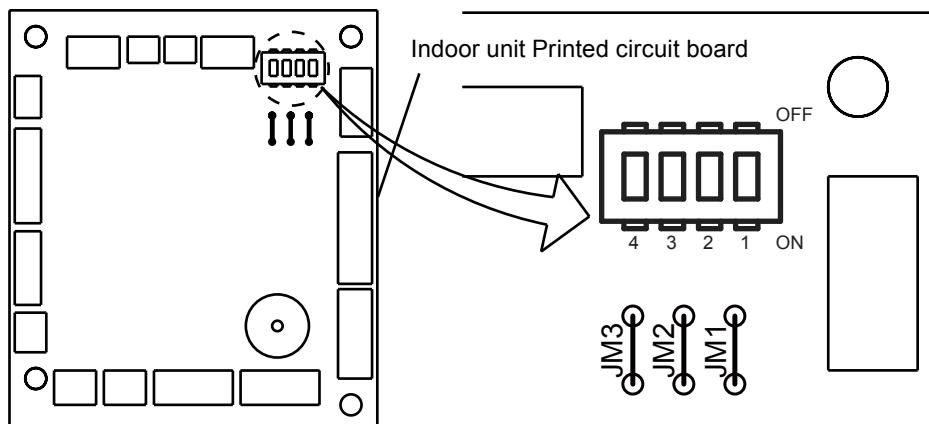
12. FUNCTION SETTINGS

12-1. INDOOR UNIT

INDOOR UNIT		
DIP SW	1	Remote controller address setting
	2	
	3	
	4	
Jumper Wire	JM1	Setting forbidden
	JM2	
	JM3	

■ SWITCH POSITION

MAIN PCB



■ DIP-SW SETTING

● Remote controller address setting

A number of indoor units can be operated at the same time using a wired remote controller. Set the unit number of each indoor unit using the DIP switches on the indoor unit circuit board. (See the following table.)

The DIP switches are normally set to make the unit number 00.

(◆ . . . Factory setting)

Remote controller address	DIP switch No.			
	1	2	3	4
00	OFF	OFF	OFF	OFF
01	ON	OFF	OFF	OFF
02	OFF	ON	OFF	OFF
03	ON	ON	OFF	OFF
04	OFF	OFF	ON	OFF
05	ON	OFF	ON	OFF
06	OFF	ON	ON	OFF
07	ON	ON	ON	OFF
08	OFF	OFF	OFF	ON
09	ON	OFF	OFF	ON
10	OFF	ON	OFF	ON
11	ON	ON	OFF	ON
12	OFF	OFF	ON	ON
13	ON	OFF	ON	ON
14	OFF	ON	ON	ON
15	ON	ON	ON	ON

12-2. INDOOR UNIT (Setting by remote controller)

- The function settings of the control of the indoor unit can be changed by this procedure according to the installation conditions. Incorrect settings can cause the indoor unit to malfunction.
- After the power is turned on, perform The Function Setting according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.

■ PREPARATION

- Turn on the power.
- * Before turning on the power of the indoor units, make sure the piping air-tight test and vacuuming have been conducted .
- * Also check again to make sure no wiring mistakes were made before turning on the power.

■ FUNCTION SETTING METHOD (for Wireless remote controller)

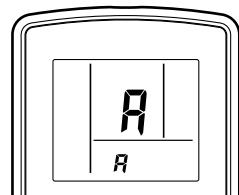
Entering the Function Setting Mode

- While pressing the FAN button and SET TEMP. (\blacktriangle) simultaneously, press the RESET button to enter the function setting mode.

STEP 1

Setting the Remote controller Signal Code

Use the following steps to select the signal code of the remote controller. (Note that the air conditioner cannot receive a signal code if the air conditioner has not been set for the signal code.) The signal codes that are set through this process are applicable only to the signals in The Function Setting. For details on how to set the signal codes through the normal process, refer to REMOTE CONTROLLER SIGNAL CODE SETTING.



- Press the SET TEMP. (\blacktriangle) (\blacktriangledown) button to change the signal code between $A \rightarrow B$
 $\rightarrow C \rightarrow D$. Match the code on the display to the air conditioner signal code. (initially set to A)
 (If the signal code does not need to be selected, press the MODE button and proceed to STEP 2.)
- Press the TIMER MODE button and check that the indoor unit can receive signals at the displayed signal code.
- Press the MODE button to accept the signal code, and proceed to STEP 2.

The air conditioner signal code is set to A prior to shipment.

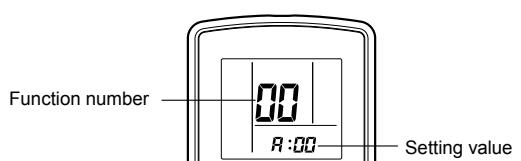
The remote controller resets to signal code A when the batteries in the remote controller are replaced. If you use a signal code other than signal code A, reset the signal code after replacing the batteries.

If you do not know the air conditioner signal code setting, try each of the signal codes ($A \rightarrow B \rightarrow C \rightarrow D$) until you find the code which operates the air conditioner.

STEP 2

Selecting the Function Number and Setting Value

- Press the SET TEMP. (\blacktriangle) (\blacktriangledown) buttons to select the function number.
 (Press the MODE button to switch between the left and right digits.)
- Press the FAN button to proceed to setting the value.
 Press the FAN button again to return to the function number selection.)
- Press the SET TEMP. (\blacktriangle) (\blacktriangledown) buttons to select the setting value.
 (Press the MODE button to switch between the left and right digits.)
- Press the TIMER MODE button, and START/STOP button, in the order listed to confirm the settings.
- Press the RESET button to cancel the function setting mode.
- After completing The Function Setting, be sure to turn off the power and turn it on again.



△CAUTION

After turning off the power, wait 10 seconds or more before turning on it again.
 The Function Setting will not become active unless the power is turned off then on again.

■ CONTENTS OF FUNCTION SETTING

- Follow the instructions in the Local Setup Procedure, which is supplied with the remote control, in accordance with the installed condition.
- After the power is turned on, perform the Function Setting on the remote control.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.

1)	Filter sign
2)	Ceiling height
3)	Cooler room temperature correction
4)	Heater room temperature correction
5)	Auto restart
6)	Indoor room temperature sensor switching function
7)	Remote controller signal code
8)	External input control
9)	Indoor unit fan control for energy saving

1) Filter sign

The indoor unit has a sign to inform the user that it is time to clean the filter. Select the time setting for the filter sign display interval in the table below according to the amount of dust or debris in the room. If you do not wish the filter sign to be displayed, select the setting value for "No indication".

(◆ . . .Factory setting)

Setting Description	Function Number	Setting Value
"Standard (400 hours)"	11	00
"Long interval (1,000 hours)"		01
"Short interval (200 hours)"		02
♦ No indication		03

2) Ceiling height

Select the setting values in the table below according to the height of the ceiling.

(◆ . . .Factory setting)

Setting Description	Function Number	Setting Value
♦ Standard	20	00
High ceiling		01

3) Cooler room temperature correction

Depending on the installed environment, the room temperature sensor may require a correction. The settings may be selected as shown in the table below.

(◆ . . .Factory setting)

Setting Description	Function Number	Setting Value
♦ Standard	30	00
Slightly lower control		01
Lower control		02
Warmer control		03

When using floor console installation, change the setting value to "01".

4) Heater room temperature correction

Depending on the installed environment, the room temperature sensor may require correction. The settings may be changed as shown in the table below.

(◆. . .Factory setting)		
Setting Description	Function Number	Setting Value
◆ Standard	31	00
Lower control		01
Slightly warmer control		02
Warmer control		03

When using floor console installation, change the setting value to "01".

5) Auto restart

Enable or disable automatic system restart after a power outage.

(◆. . .Factory setting)		
Setting Description	Function Number	Setting Value
◆ Yes	40	00
No		01

* Auto restart is an emergency function such as for power failure etc.
Do not start and stop the indoor unit by this function in normal operation.
Be sure to operate by the control unit, or external input device.

6) Indoor room temperature sensor switching function

(Only for Wired remote controller)

The following settings are needed when use the control by Wired remote controller temperature sensor.

(◆. . .Factory setting)		
Setting Description	Function Number	Setting Value
◆ No	42	00
Yes		01

- If setting value is "00", room temperature is controlled by the indoor unit temperature sensor.
- If setting value is "01", room temperature is controlled by either indoor unit temperature sensor or remote controller unit sensor.

7) Remote controller signal code

Change the indoor unit Signal Code, depending on the remote controllers.

(◆. . .Factory setting)		
Setting Description	Function Number	Setting Value
◆ A	44	00
B		01
C		02
D		03

8) External input control

"Operation/Stop" mode or "Forced stop" mode can be selected.

(◆. . .Factory setting)		
Setting Description	Function Number	Setting Value
◆ Operation/Stop mode	46	00
(Setting forbidden)		01
Forced stop mode		02

9) Indoor unit fan control for energy saving (Only cooling mode)

Enable or disable indoor unit fan control when the outdoor unit is stopped.

(◆. . .Factory setting)		
Setting Description	Function Number	Setting Value
◆ No	49	00
Yes		01

- If setting value is "00", When the outdoor unit is stopped, the indoor unit fan operates following the setting on the remote controller continuously.
- If setting value is "01", When the outdoor unit is stopped, the indoor unit fan operates at very low speed intermittently.

■ REMOTE CONTROLLER SIGNAL CODE SETTING

Use the following steps to select the signal code of the remote controller.

(Note that the air conditioner cannot receive a signal code if the air conditioner has not been set for the signal code.)

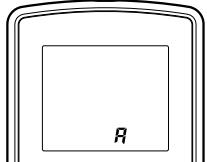
1. Press the START/STOP button until only the clock is displayed on the remote controller display.

2. Press the MODE button for at least five seconds to display the current signal code (initially set to A).

3. Press the SET TEMP. (▲) (▼) button to change the signal code between A → B → C → D.

Match the code on the display to the air conditioner signal code.

4. Press the MODE button again to return to the clock display. The signal code will be changed.



If no buttons are pressed within 30 seconds after the signal code is displayed, the system returns to the original clock display. In this case, start again from step 1.

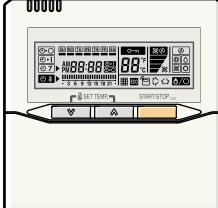
The air conditioner signal code is set to A prior to shipment. Contact your retailer to change the signal code.

The remote controller resets to signal code A when the batteries in the remote controller are replaced. If you use a signal code other than signal code A, reset the signal code after replacing the batteries.

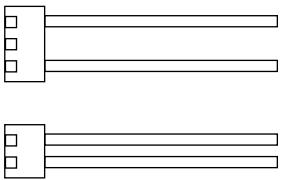
If you do not know the air conditioner signal code setting, try each of the signal codes (A → B → C → D) until you find the code which operates the air conditioner.

13. OPTIONAL PARTS

13-1. CONTROLLER

Exterior	Parts name	Model No.	Summary
	Wired remote controller	UTY-RVN*M	Large and full-dot liquid crystal screen, wide and large keys easy to press, user-intuitive arrow key.
	Wired remote controller	UTY-RNN*M	The room temperature can be controlled by detecting the temperature accurately with built-in thermo sensor.
	Simple remote controller	UTY-RSN*M	Compact remote controller concentrates on the basic functions such as Start/Stop, Fan Control, Temperature Setting and Operation mode.

13-2. OTHERS

Exterior	Parts name	Model No.	Summary
	External connect kit	UTY-XWZX	Use to connect with various peripheral devices and air conditioner PC board.

2. OUTDOOR UNIT

SINGLE TYPE :

**AO*G12LALL
AO*G14LALL
AO*G18LALL
AO*G24LALA**

CONTENTS

2. OUTDOOR UNIT

1. SPECIFICATIONS	02 - 01
2. DIMENSIONS	02 - 02
3. REFRIGERANT CIRCUIT	02 - 03
4. WIRING DIAGRAMS	02 - 04
5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE	02 - 06
6. ADDITIONAL CHARGE CALCULATION	02 - 10
7. AIRFLOW	02 - 11
8. OPERATION NOISE (SOUND PRESSURE)	02 - 13
8-1. NOISE LEVEL CURVE	02 - 13
8-2. SOUND LEVEL CHECK POINT	02 - 15
9. ELECTRIC CHARACTERISTICS	02 - 16
10. SAFETY DEVICES	02 - 17

1. SPECIFICATIONS

OUTDOOR UNIT
AO*G12-24LAL

OUTDOOR UNIT
AO*G12-24LAL

Type	INVERTER HEAT PUMP				
Model name	AO*G12LALL		AO*G14LALL	AO*G18LALL	AO*G24LALA
Power source	230V ~ 50Hz				
Available voltage range	198 - 264V ~ 50Hz				
Starting current	A	5.1	6.1	7.4	9.9
Fan	Airflow rate	Cooling	m³/h	1780	1910
		Heating		1630	1740
	Type × Q'ty	Propeller × 1			
Motor output	W	54			
Sound pressure level	Cooling	dB (A)	47	49	50
	Heating		48	49	50
Sound power level	Cooling	dB (A)	61	62	62
	Heating		63	64	65
Heat exchanger type	Dimensions (H × W × D)	mm	546 × 876 × 18.2 546 × 842 × 18.2		
	Fin pitch		1.30		
	Rows × Stages	2 × 26			2 × 26 1 × 24
	Pipe type	Copper			
Compressor	Type × Q'ty	Aluminium			
	Motor output	W	Twin Rotary × 1		
Refrigerant	Type (Global Warming Potential)	R410A(1975)			
	Charge	g	1150	1250	1700
Refrigerant oil	Type	POE			
Enclosure	Material	Steel sheet			
	Colour	Beige Approximate colour of MUNSELL 10YR7.5/1.0			
Dimensions (H × W × D)	Net	mm	578 × 790 × 300		
	Gross		648 × 910 × 380		
Weight	Net	kg	40		
	Gross		44		
Connenction pipe	Size	mm	Ø6.35 (Ø1/4 in.)		
	Gas		Ø9.52 (Ø3/8 in.)	Ø12.70 (Ø1/2 in.)	Ø15.88 (Ø5/8 in.)
	Method	Flare			
	Pre-charge length	m	15		
	Max. length		25		
	Max. height difference		15		
Operation range	Cooling	°C	-10 to 46		
	Heating		-15 to 24		

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB, and outdoor temperature of 35 °CDB / 24 °CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB, and outdoor temperature of 7 °CDB / 6 °CWB.

Pipe length : 5.0 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

The protective function may work when using it outside the operation range.

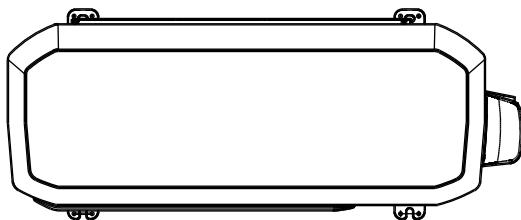
2. DIMENSIONS

■ MODEL: AO*G12LALL, AO*G14LALL, AO*G18LALL, AO*G24LALA

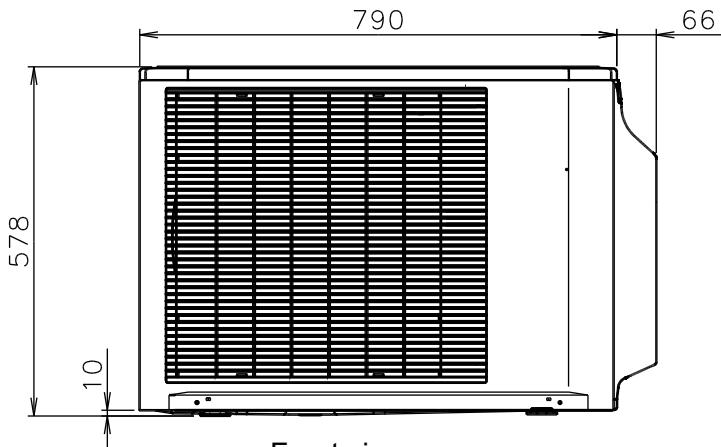
(Unit : mm)

OUTDOOR UNIT
AO*G12-24LAL

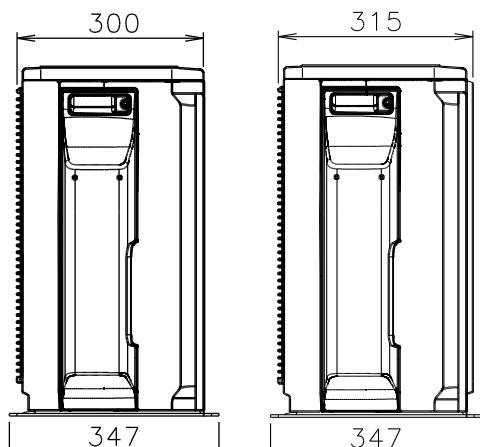
OUTDOOR UNIT
AO*G12-24LAL



Top view



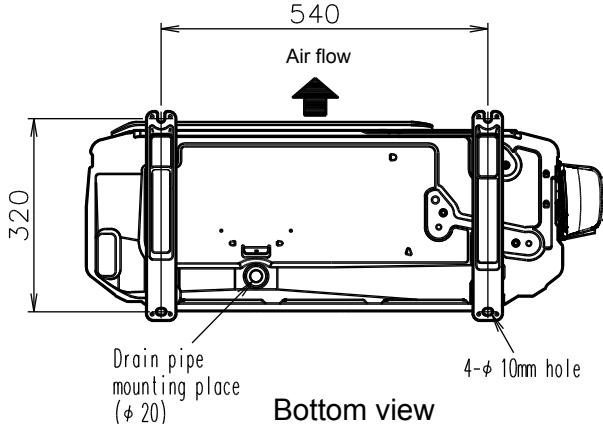
Front view



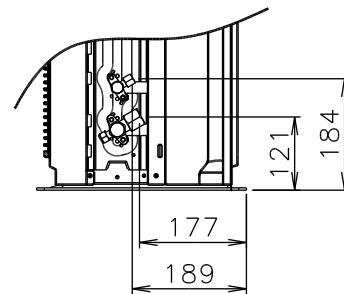
AO*G12LALL
AO*G14LALL
AO*G18LALL

AO*G24LALA

Side view



Bottom view

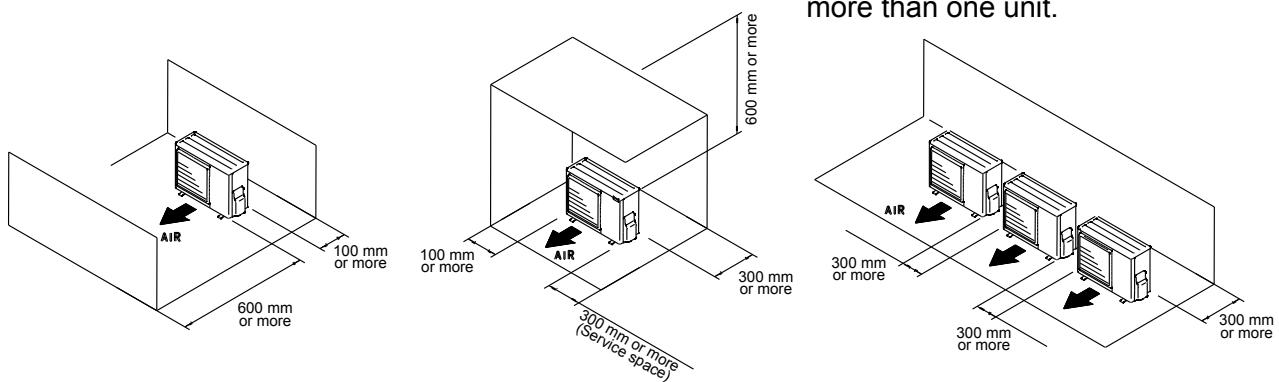


■ INSTALLATION PLACE

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

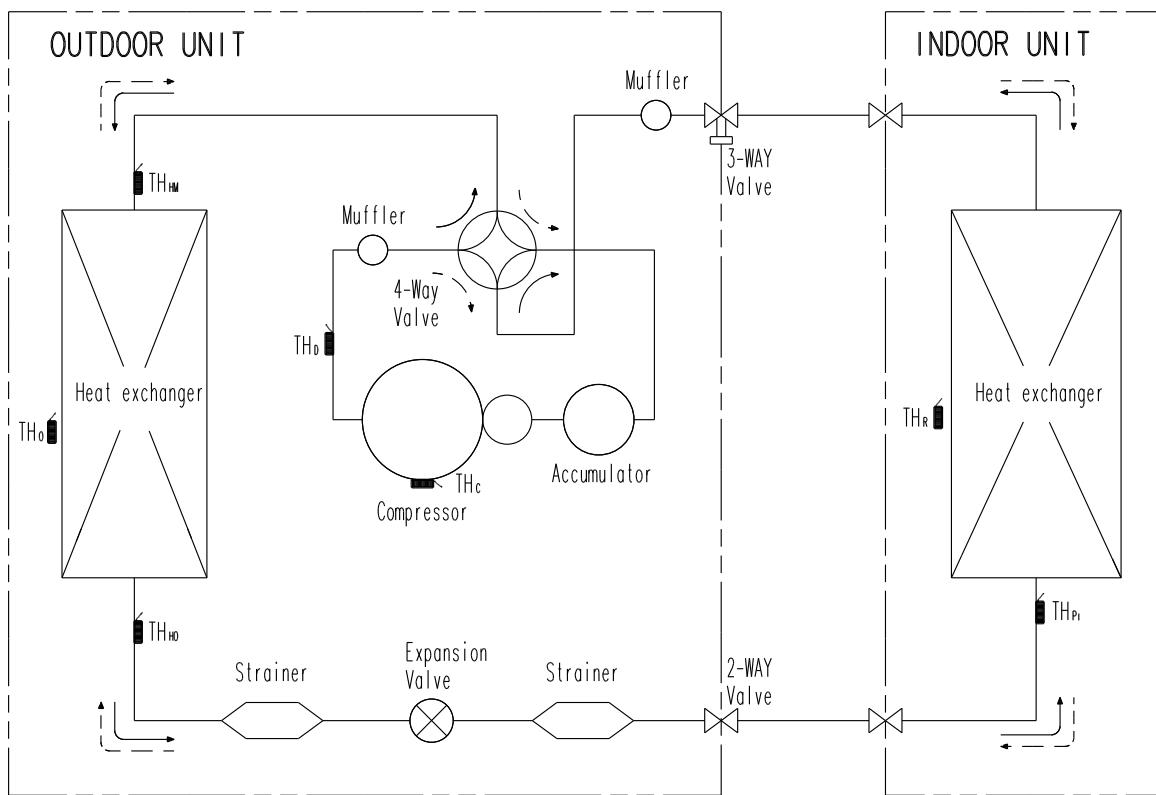


3. REFRIGERANT CIRCUIT

■ MODEL: AO*G12LALL, AO*G14LALL, AO*G18LALL, AO*G24LALA

OUTDOOR UNIT
AO*G12-24LAL

OUTDOOR UNIT
AO*G12-24LAL



→ Cooling TH_c : THERMISTOR(COMPRESSOR TEMP.)
 → Heating TH_o : THERMISTOR(DISCHARGE TEMP.)
 TH_m : THERMISTOR(HEAT EXCHANGER MED TEMP.)
 TH_d : THERMISTOR(HEAT EXCHANGER OUT TEMP.)
 TH_o : THERMISTOR(OUTDOOR TEMP.)

TH_{pi} : THERMISTOR(PIPE TEMP.)
 TH_r : THERMISTOR(ROOM TEMP.)

Refrigerant pipe diameter

Liquid : 1/4" (6.35 mm)

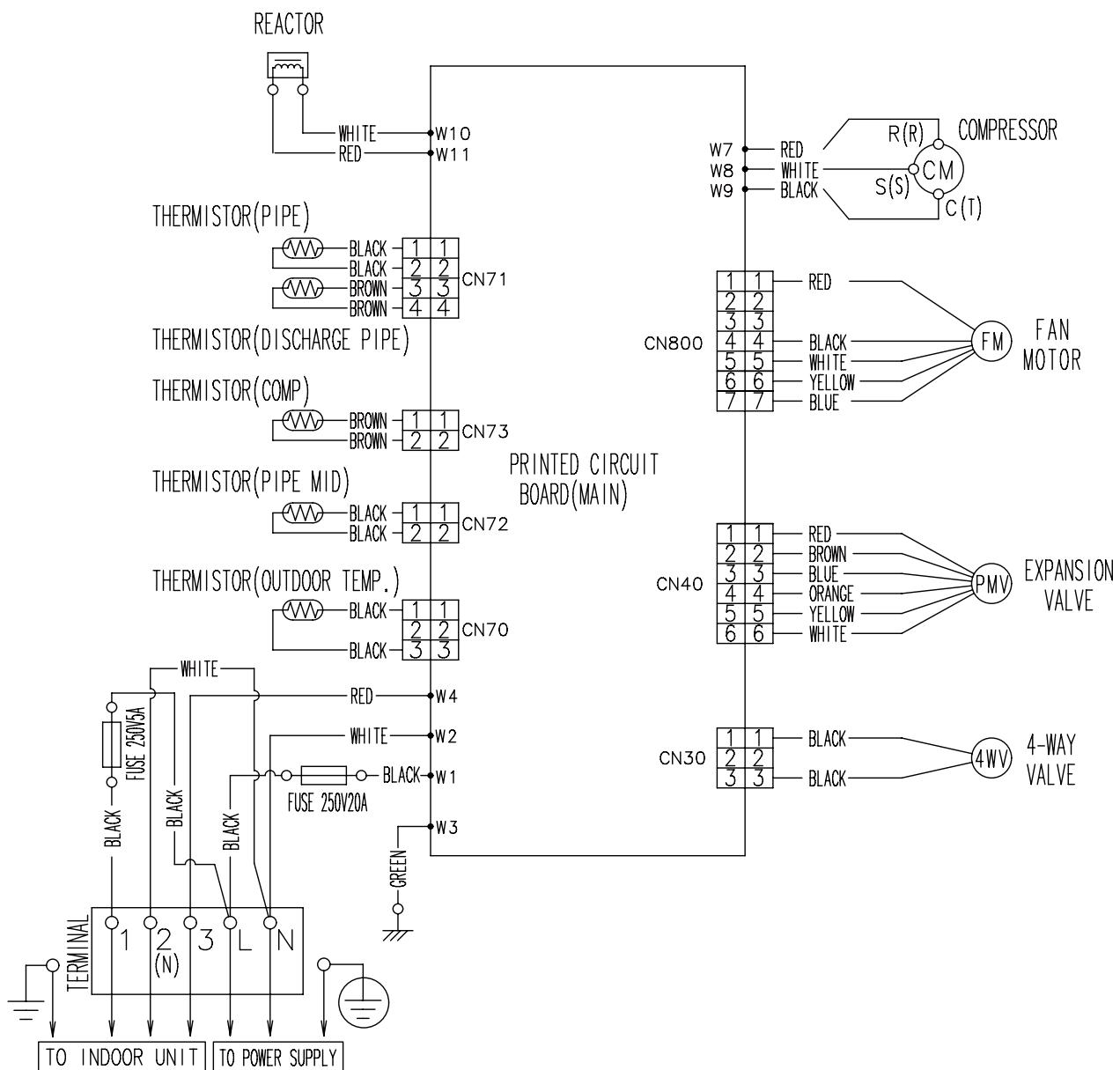
Gas : 3/8" (9.52 mm) : AO*G12LALL

1/2" (12.70 mm) : AO*G14LALL, AO*G18LALL

5/8" (15.88 mm) : AO*G24LALA

4. WIRING DIAGRAMS

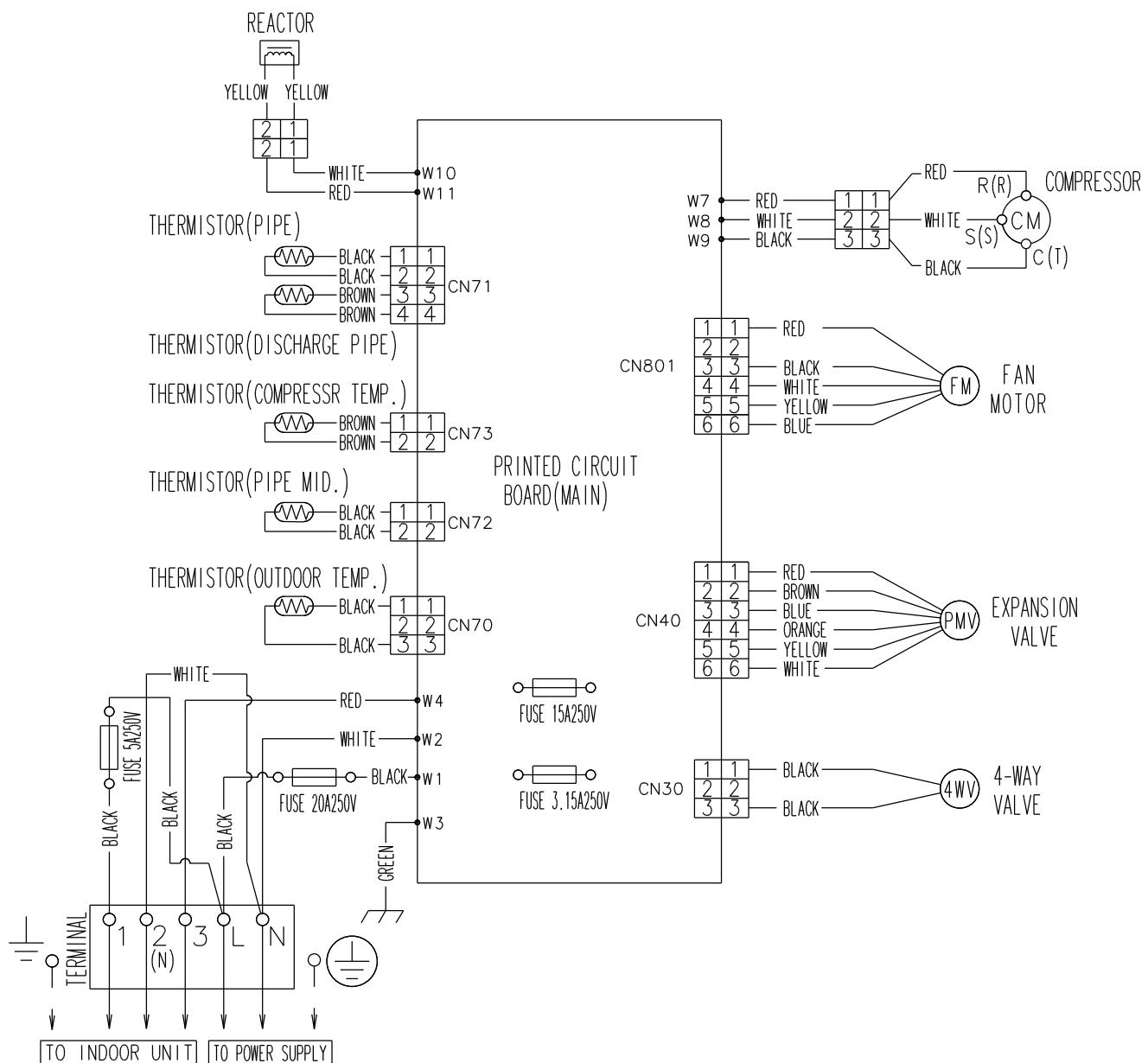
■ MODEL: AO*G12LALL, AO*G14LALL, AO*G18LALL



■ MODEL: AO*G24LALA

OUTDOOR UNIT
AO*G12-24LAL

OUTDOOR UNIT
AO*G12-24LAL



5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

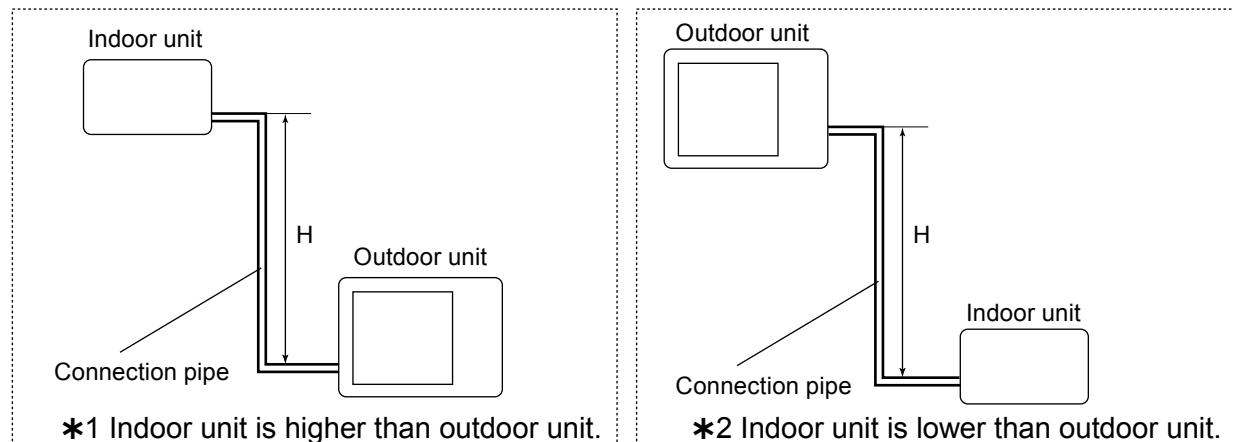
This table is created using the maximum capacity.

■ MODEL: AO*G12LALL

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	15	-	-	0.903	0.894	0.867	
		10	-	-	0.964	0.918	0.909	0.881
		7.5	-	0.988	0.968	0.922	0.912	0.885
		5	0.992	0.992	0.972	0.925	0.916	0.888
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	0.980	0.933	0.923	0.895
		-5	1.000	1.000	0.980	0.933	0.923	0.895
		-7.5	-	1.000	0.980	0.933	0.923	0.895
		-10	-	-	0.980	0.933	0.923	0.895
		-15	-	-	-	0.933	0.923	0.895

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	15	-	-	-	0.943	0.916	0.896
		10	-	-	1.010	0.943	0.916	0.896
		7.5	-	1.000	1.010	0.943	0.916	0.896
		5	1.000	1.000	1.010	0.943	0.916	0.896
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	1.010	0.943	0.916	0.896
		-5	0.995	0.995	1.005	0.939	0.912	0.892
		-7.5	-	0.993	1.002	0.936	0.909	0.890
		-10	-	-	0.999	0.934	0.907	0.887
		-15	-	-	-	0.925	0.898	0.878

Height difference H



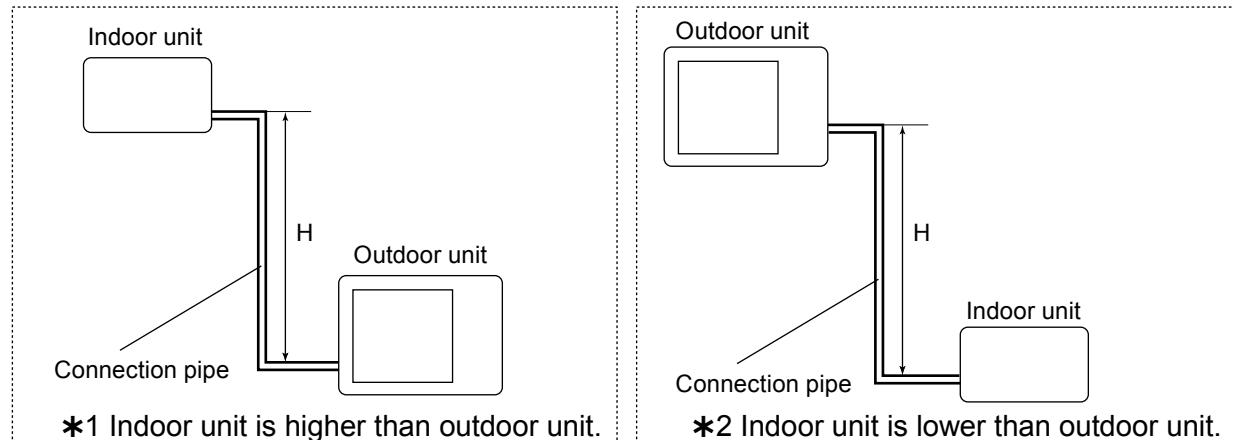
This table is created using the maximum capacity.

■ MODEL: AO*G14LALL

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	15	-	-	-	0.953	0.950	0.947
		10	-	-	0.983	0.968	0.966	0.962
		7.5	-	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	-	1.000	0.999	0.984	0.982	0.978
		-10	-	-	0.999	0.984	0.982	0.978
		-15	-	-	-	0.984	0.982	0.978

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	15	-	-	-	0.918	0.891	0.862
		10	-	-	0.981	0.918	0.891	0.862
		7.5	-	1.000	0.981	0.918	0.891	0.862
		5	1.000	1.000	0.981	0.918	0.891	0.862
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	0.981	0.918	0.891	0.862
		-5	0.995	0.995	0.976	0.914	0.886	0.858
		-7.5	-	0.993	0.974	0.912	0.884	0.856
		-10	-	-	0.972	0.909	0.882	0.854
		-15	-	-	-	0.900	0.873	0.845

Height difference H



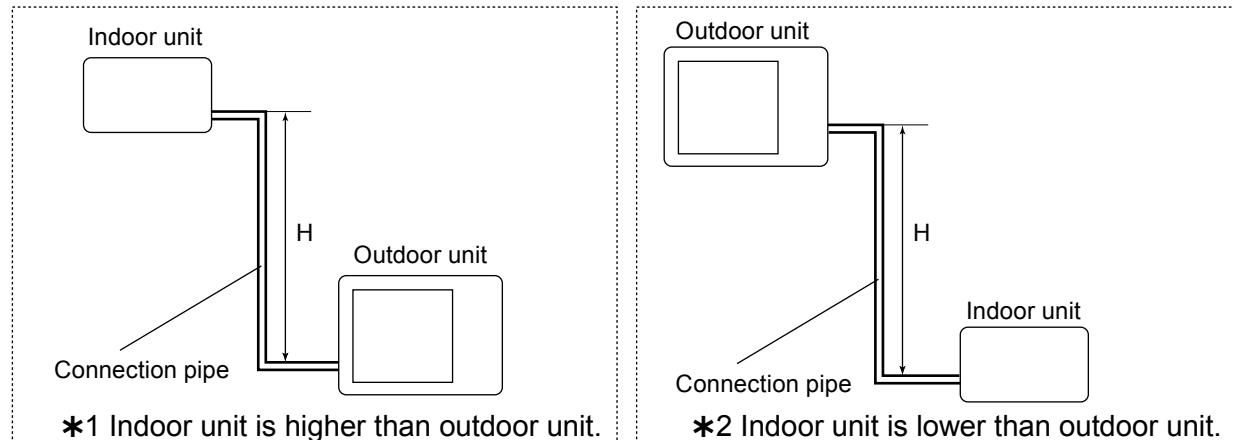
This table is created using the maximum capacity.

■ MODEL: AO*G18LALL

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	15	-	-	-	0.953	0.950	0.947
		10	-	-	0.983	0.968	0.966	0.962
		7.5	-	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	-	1.000	0.999	0.984	0.982	0.978
		-10	-	-	0.999	0.984	0.982	0.978
		-15	-	-	-	0.984	0.982	0.978

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	15	-	-	-	0.920	0.894	0.867
		10	-	-	0.982	0.920	0.894	0.867
		7.5	-	1.000	0.982	0.920	0.894	0.867
		5	1.000	1.000	0.982	0.920	0.894	0.867
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	0.982	0.920	0.894	0.867
		-5	0.995	0.995	0.977	0.916	0.889	0.862
		-7.5	-	0.993	0.975	0.913	0.887	0.860
		-10	-	-	0.972	0.911	0.885	0.858
		-15	-	-	-	0.902	0.876	0.849

Height difference H



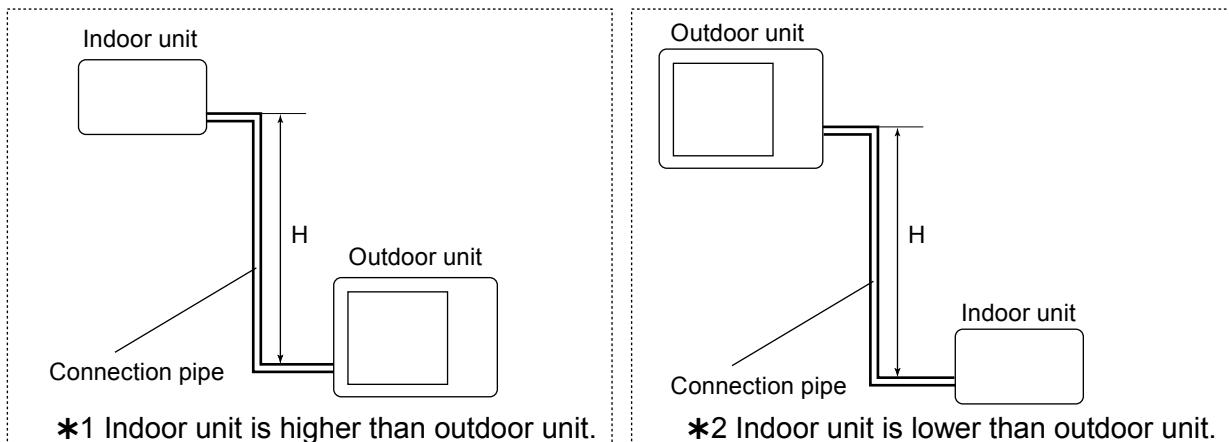
This table is created using the maximum capacity.

■ MODEL: AO*G24LALA

COOLING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	20	-	-	-	-	0.963	0.961	0.959
		10	-	-	0.984	0.981	0.979	0.977	0.975
		7.5	-	0.988	0.988	0.985	0.983	0.981	0.979
		5	0.992	0.992	0.992	0.989	0.987	0.985	0.983
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-5	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-7.5	-	1.000	1.000	0.997	0.995	0.993	0.991
		-10	-	-	1.000	0.997	0.995	0.993	0.991
		-20	-	-	-	-	0.995	0.993	0.991

HEATING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	*1 Indoor unit is higher than outdoor unit.	20	-	-	-	-	0.927	0.893	0.863
		10	-	-	0.992	0.952	0.927	0.893	0.863
		7.5	-	1.000	0.992	0.952	0.927	0.893	0.863
		5	1.000	1.000	0.992	0.952	0.927	0.893	0.863
	*2 Indoor unit is lower than outdoor unit.	0	1.000	1.000	0.992	0.952	0.927	0.893	0.863
		-5	0.995	0.995	0.987	0.947	0.922	0.888	0.859
		-7.5	-	0.993	0.984	0.945	0.920	0.886	0.857
		-10	-	-	0.982	0.943	0.917	0.884	0.855
		-20	-	-	-	-	0.908	0.875	0.846

Height difference H



6. ADDITIONAL CHARGE CALCULATION

■ MODEL: AO*G12LALL

Refrigerant type	R410A	
Refrigerant amount	g	1150

● Refrigerant charge

Total pipe length	m	15 or less	20	25 (MAX)	20g/m
Additional charge	g	0	100	200	

■ MODEL: AO*G14LALL, AO*G18LALL

Refrigerant type	R410A	
Refrigerant amount	g	1250

● Refrigerant charge

Total pipe length	m	15 or less	20	25 (MAX)	20g/m
Additional charge	g	0	100	200	

■ MODEL: AO*G24LALA

Refrigerant type	R410A	
Refrigerant amount	g	1700

● Refrigerant charge

Total pipe length	m	15 or less	20	25	30 (MAX)	20g/m
Additional charge	g	0	100	200	300	

7. AIRFLOW

■ MODEL: AO*G12LALL

● Cooling

Number of rotations (r.p.m.)	Airflow	
	m ³ /h	l/s
770	1780	494
	CFM	1048

● Heating

Number of rotations (r.p.m.)	Airflow	
	m ³ /h	l/s
700	1630	453
	CFM	959

■ MODEL: AO*G14LALL

● Cooling

Number of rotations (r.p.m.)	Airflow	
	m ³ /h	l/s
820	1910	531
	CFM	1124

● Heating

Number of rotations (r.p.m.)	Airflow	
	m ³ /h	l/s
750	1740	483
	CFM	1024

■ MODEL: AO*G18LALL

● Cooling

Number of rotations (r.p.m.)	Airflow	
	m ³ /h	2000
860	l/s	556
	CFM	1177

● Heating

Number of rotations (r.p.m.)	Airflow	
	m ³ /h	1910
820	l/s	531
	CFM	1124

■ MODEL: AO*G24LALA

● Cooling

Number of rotations (r.p.m.)	Airflow	
	m ³ /h	2470
1050	l/s	686
	CFM	1454

● Heating

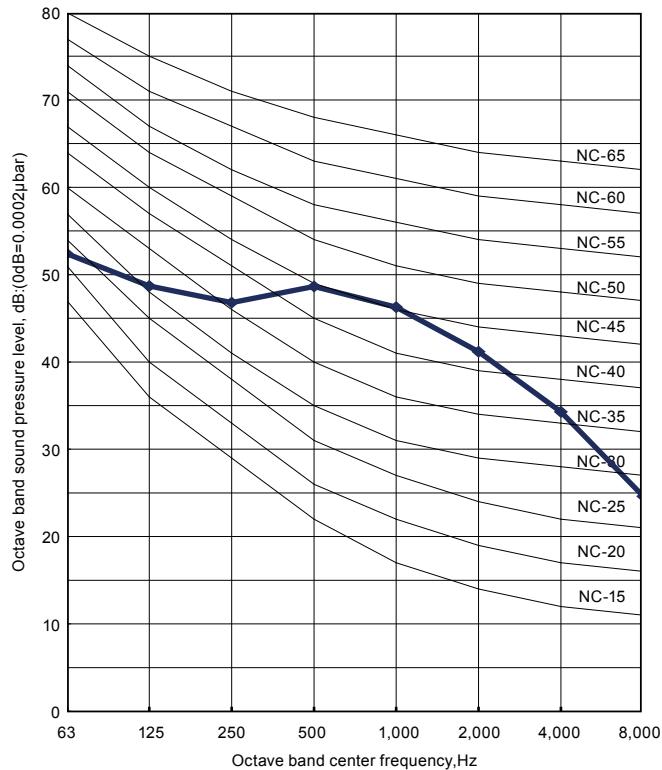
Number of rotations (r.p.m.)	Airflow	
	m ³ /h	2470
1050	l/s	686
	CFM	1454

8. OPERATION NOISE (SOUND PRESSURE)

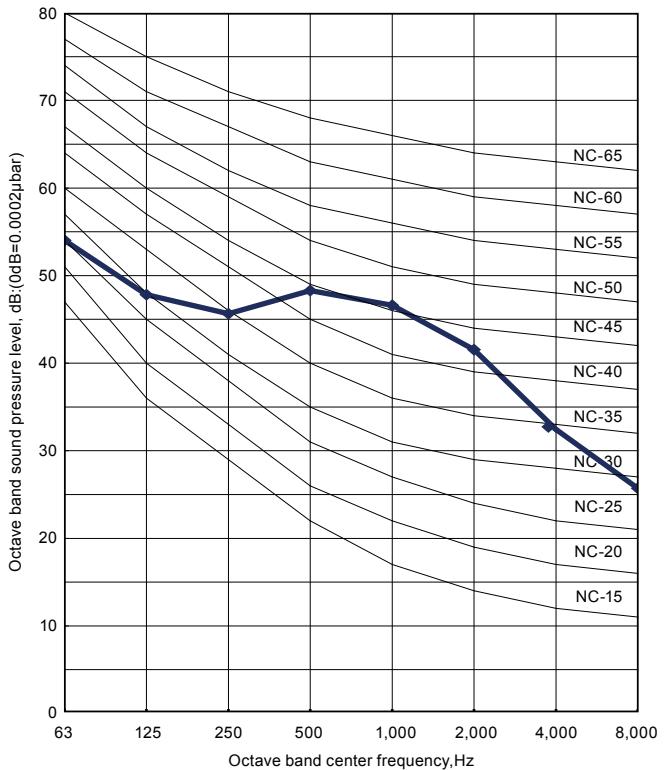
8-1. NOISE LEVEL CURVE

■ MODEL: AO*G12LALL

● Cooling

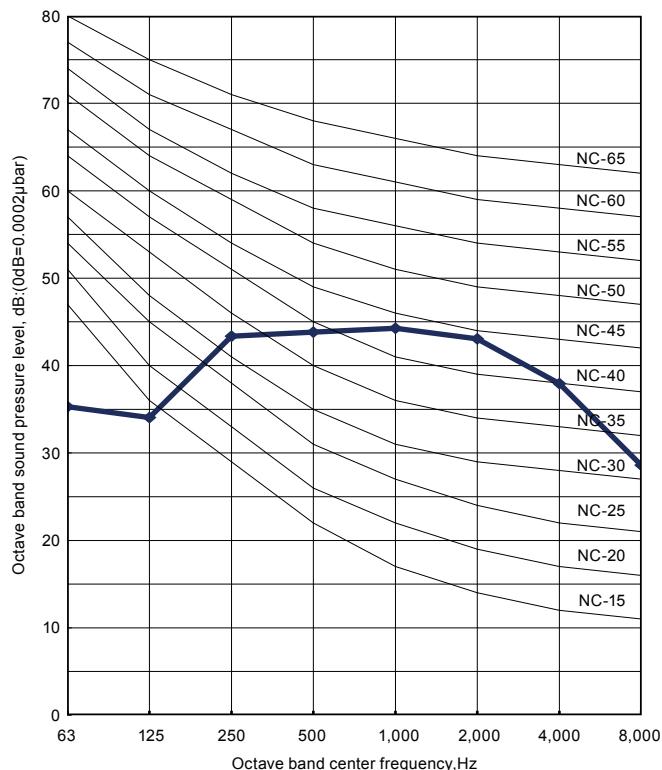


● Heating

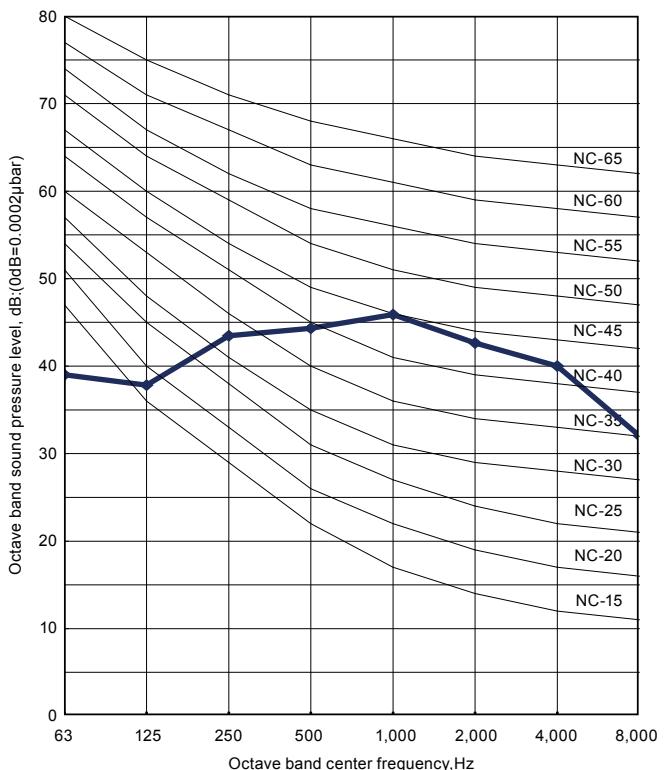


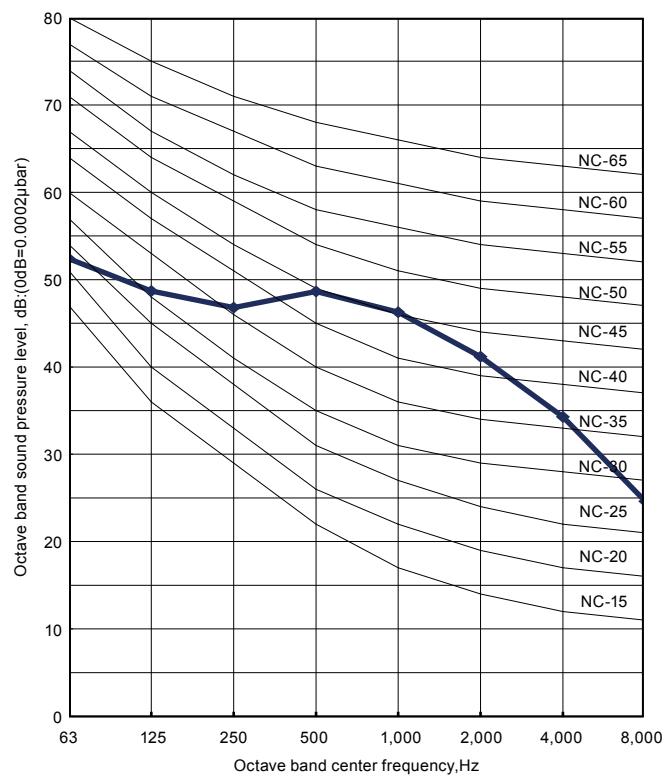
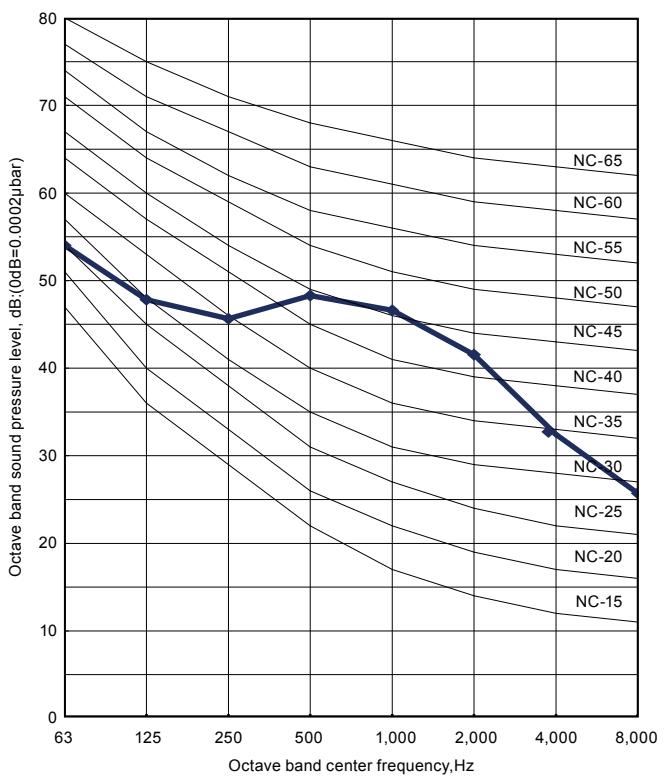
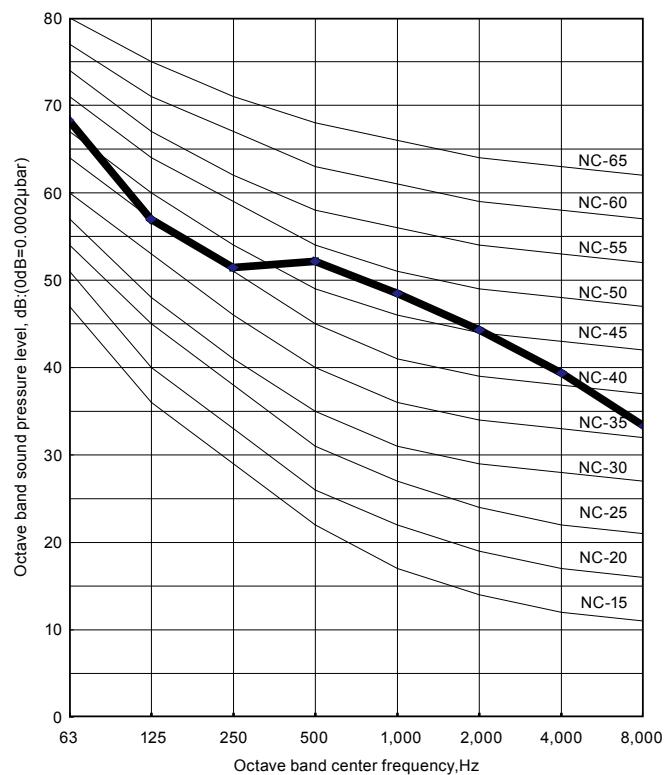
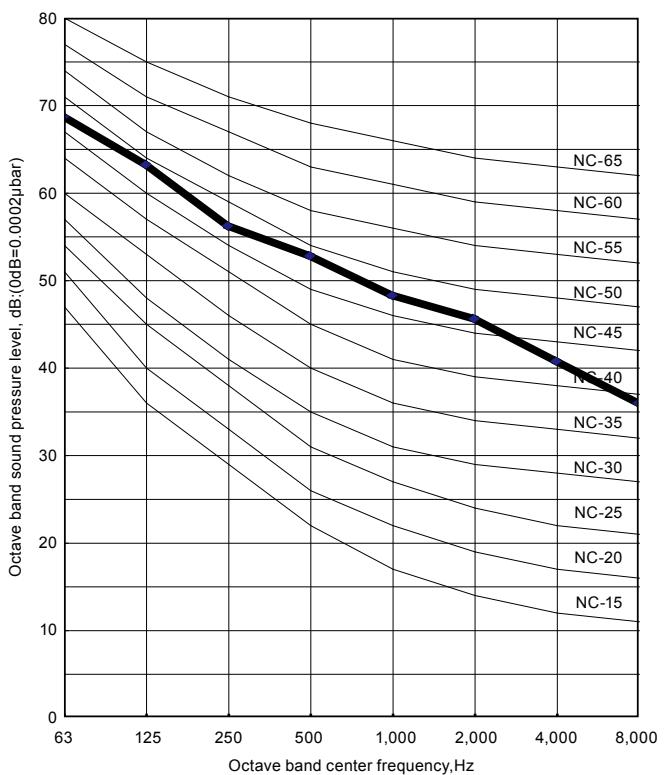
■ MODEL: AO*G14LALL

● Cooling



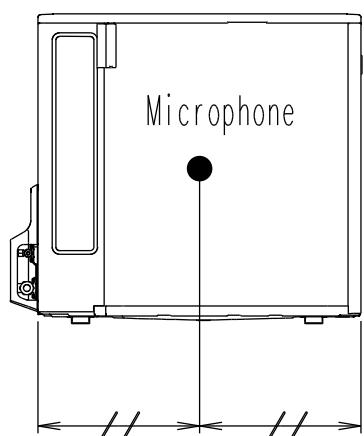
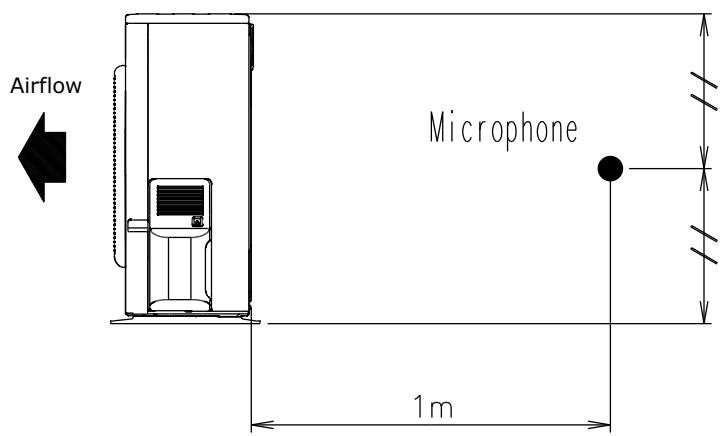
● Heating



■ MODEL: AO*G18LALL**● Cooling****● Heating****■ MODEL: AO*G24LALA****● Cooling****● Heating**

8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT
AO*G12-24LAL



OUTDOOR UNIT
AO*G12-24LAL

9. ELECTRIC CHARACTERISTICS

Model name		AO*G12LALL	AO*G14LALL	AO*G18LALL	AO*G24LALA
Power supply	Voltage	V		230 ~	
	Frequency	Hz		50	
*1) Max operating current	A	10.0	12.5	13.5	
Starting Current	A	5.1	6.1	7.4	9.9
*2) Wiring Spec.:	Main Fuse (Circuit breaker) Current	A		25	
	Power Cable	mm ²		4.0	

*1) The maximum current is the total current of indoor unit and outdoor unit.

*2) Wiring Spec.:

Selected Sample

(Selected based on Japan Electrotechnical Standards and Codes Committee E0005)

10. SAFETY DEVICES

	Protection form	Model					
		AO*G12LALL	AO*G14LALL	AO*G18LALL	AO*G24LALA		
Circuit protection	Current fuse (Near the terminal)	250V 20A					
		250V 5A					
Fan motor protection	Current fuse (Main printed circuit board)	250V 15A					
		250V 3.15A					
Compressor protection	Thermal protection program (Compressor temp.)	OFF : 100^{+15}_{-10} °C ON : 95^{+15}_{-10} °C		OFF : 110^{+15}_{-10} °C ON : 105^{+15}_{-10} °C			
	Thermal protection program (Discharge temp.)	OFF : 110°C ON : After 40 minutes and 80°C or less					
		OFF : 110°C ON : After 7 minutes					