OPERATING MANUAL
BEDIENUNGSANLEITUNG
MODE D'EMPLOI
MANUAL DE FUNCIONAMIENTO
MANUALE DI ISTRUZIONI
EΓΧΕΙΡΙΔΙΟ ΛΕΙΤΟΥΡΓΙΑΣ
MANUAL DE INSTRUÇÕES
PУΚΟΒΟДСТВО ПО ЭКСПЛУАТАЦИИ
KULLANIM KILAVUZU



KEEP THIS MANUAL FOR FUTURE REFERENCE
DIESE ANLEITUNG BITTE SORGFÄLTIG AUFBEWAHREN
CONSERVEZ CE MODE D'EMPLOI AFIN DE POUVOIR VOUS Y RÉFÉRER ULTÉRIEUREMENT
GUARDE ESTE MANUAL PARA PODERLO CONSULTAR EN EL FUTURO
CONSERVARE QUESTO MANUALE PER OGNI EVENTUALE FUTURO RIFERIMENTO
KPATHΣΤΕ ΤΟ ΕΓΧΕΙΡΙΔΙΟ ΓΙΑ ΜΕΛΛΟΝΤΙΚΗ ΑΝΑΦΟΡΑ
GUARDE ESTE MANUAL PARA CONSULTA POSTERIOR

СОХРАНИТЕ НАСТОЯЩЕЕ РУКОВОДСТВО ДЛЯ БУДУЩИХ ССЫЛОК

BU KILAVUZU, DAHA SONRA BAFIVURMAK ÜZERE SAKLAYIN

English

Deutsch

Français

Español

Italiano

ΕλληνΙκά

Português

Русский

Türkçe

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SAFETY PRECAUTIONS

- Before using the appliance, read these "PRECAUTIONS" thoroughly and operate in the correct way.
- The instructions in this section all relate to safety; be sure to maintain safe operating conditions.
- "DANGER", "WARNING" and "CAUTION" have the following meanings in these instructions:

<u></u>	DANGER!	This mark indicates procedures which, if improperly performed, are most likely to result in the death or serious injury to the user or service personnel.
<u></u>	WARNING!	This mark indicates procedures which, if improperly performed, might lead to the death or serious injury of the user or service personnel.
<u> </u>	CAUTION!	This mark indicates procedures which, if improperly performed, might possibly result in personal harm to the user, or damage to property.



- Do not attempt to install this air conditioner by yourself.
- This air conditioner contains no user-serviceable parts. Always consult authorized service personnel for repairs.
- When moving, consult authorized service personnel for disconnection and installation of the air conditioner.
- Do not become excessively chilled by staying for many hours in the direct cooling airflow.
- Do not insert fingers or objects into the outlet port or intake grille.
- Do not start and stop air conditioner operation by disconnecting the electrical breaker and so on.
- Take care not to damage the power supply cord.
- If the power supply cord of this appliance is damaged, it should only be replaced by the authorized service personal, since special purpose tools and specified cord are required.
- In the event of a malfunction (burning smell, etc.), immediately stop operation, turn off the breaker, and consult authorized service personnel.
- In the event of refrigerant leakage, be sure to keep away from fire or any flammables. (consult an authorized service personnel)



- Provide occasional ventilation during use.
- Do not direct airflow at fireplaces or heating apparatus.
- Do not climb on, or place objects on, the air conditioner.
- Do not hang objects from the indoor unit.
- Do not set flower vases or water containers on top of air conditioners.
- Do not expose the air conditioner directly to water.
- Do not operate the air conditioner with wet hands.
- Do not pull power supply cord.
- Turn off power supply when not using the indoor unit for extended periods.
- Check the condition of the installation stand for damage.
- Do not place animals or plants in the direct path of the airflow.
- Do not drink the water drained from the air conditioner.
- Do not use in applications involving the storage of foods, plants or animals, precision equipment, or art works.
- Connection valves become hot during Heating; handle with care.
- Do not apply any heavy pressure to radiator fins.
- Operate only with air filters installed.
- Do not block or cover the intake grille and outlet port.
- Ensure that any electronic equipment is at least 1 m away from either the indoor or outdoor units.
- Avoid installing the air conditioner near a fireplace or other heating apparatus.
- When installing the indoor and outdoor unit, take precautions to prevent access to infants.
- Do not use inflammable gases near the air conditioner.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

FEATURES AND FUNCTIONS

■ Energy saving and Comfortable function

INVERTER

At the start of operation, large amount of power is used to bring the room quickly to the desired temperature. Afterward, the air conditioner automatically switches to a low power setting for economic and comfortable operation.

ECONOMY OPERATION

When ECONOMY operation mode is operated, the room temperature will be little higher than the set-temp under cooling mode and lower than set-temp under heating mode. Therefore, the ECONOMY mode is able to save more energy than other normal mode

SWING OPERATION

The Airflow Direction Louvers swings automatically up and down so that the air speeds to every nook and corner of your room

AUTO CHANGEOVER

The operation mode (cooling, dry, heating) is switched automatically to maintain the set temperature, and the temperature is kept constant at all times.

SUPER QUIET OPERATION

The indoor unit's airflow is reduced to produce quieter operation.

10 °C HEAT OPERATION

The room temperature can be maintained at 10 °C so as to prevent the room temperature from falling too far.

OUTDOOR UNIT LOW NOISE OPERATION

OUTDOOR UNIT LOW NOISE operation mode reduces the noise level of the outdoor unit by suppressing the fan speed and the rotation number of the compressor. It is effective when the surrounding area is quiet, such as in the night.

*This function cannot be used for the Multi-type air conditioner.

■ Convenient function

WEEKLY TIMER

The combination of the temperature setting and the timer function, which you can choose any day between Monday and Sunday, can be set freely.

You can set up to four ON Timers or OFF Timers in one day.

PROGRAM TIMER

The program timer allows you to integrate OFF timer and ON timer operations in a single sequence. The sequence can involve 1 transition from OFF timer to ON timer, or from ON timer to OFF timer, within a 24 hour period.

SLEEP TIMER

When the SLEEP button is pressed during Heating mode, the indoor unit's temperature setting is gradually lowered during the period of operation; during cooling mode, the temperature setting is gradually raised during the period of operation. When the set time is reached, the indoor unit automatically turns off.

POWERFUL OPERATION

The product will operate at maximum power, which is convenient when you want to quickly cool down or warm up the room

■ Clean function

MILDEW-RESISTANT FILTER

The Air Filter has been treated to resist mildew growth, thus allowing cleaner use and easier care.

POLYPHENOL CATECHIN AIR CLEANING FILTER

The Polyphenol Catechin Air Cleaning Filter uses static electricity to clean fine particles and dust in the air such as tobacco smoke and plant pollen that are too small to see. The filter contains catechin, which is highly effective against various bacteria by suppressing the growth of the bacteria adsorbed to the filter.

Note that when the Air Cleaning Filter is installed, the amount of air produced decreases, causing a slight decrease in the indoor unit's performance.

NEGATIVE AIR IONS DEODORIZING FILTER

It comprises pottery super micro particles which can produce negative air ions having the effect of deodorizing and can absorb and remit the peculiar smell at home.

■ Remote controller

WIRELESS REMOTE CONTROLLER

The Wireless Remote Controller allows convenient control of indoor unit operation.

WIRED REMOTE CONTROLLER (OPTION)

The optional wired remote controller can be used. When you use remote controller, there are following different points as compared with using wireless remote controller.

And you can use both wired and wireless remote controller simultaneously. (But function is limited)

When the restricted functions on the remote controller are used, beeping sound will be heard, OPERATION, TIMER and the 3rd lamp of the indoor unit will flash.

[The restricted functions for wireless ones]

- 10°C HEAT OPERATION
- OUTDOOR UNIT LOW NOISE OPERATION
- WEEKLY TIMER
- ON/OFF TIMER
- PROGRAM TIMER
- SLEEP TIMER
- POWERFUL OPERATION

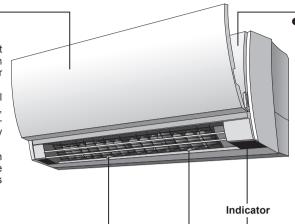
INDOOR UNIT

Open Panel

It opens at the same time of operation, and shuts when operation stops.

- Please do not touch by hand or put your finger into it during the open panel opening/shutting operation. Or your finger might be injured.
- Please do not move the open panel by hand. It may cause breakdown, vapor may condense near the outlet louvers and drops of water may drip from it if you move it forcibly.
- Please do not hang objects on open panel, or put objects into the panel while it is open. It causes breakdown.

Right-Left Louver (behind Airflow Direction Louver)



Intake Grille

Before starting operation, make sure that the intake grille has been shut completely. (See page 18.)

Incomplete closing of the intake grille might have an effect on the proper working or performance of the air conditioner.

Remote Control Signal Receiver & MANUAL AUTO button

- When the battery in remote control is dead or the remote control is lost, press the MANUAL AUTO button can resume emergency operation.
- When the MANUAL AUTO button is pressed in for more than 10 seconds, the forced cooling operation will start.
- The forced cooling operation is used at the time of installation.
 Only for authorized service personnel's use.
- When the forced cooling operation starts by any chance, press the START/STOP button on to stop the operation.

OPERATION Indicator Lamp (green)

Lights during the normal operation, and flashes slowly during the Automatic Defrosting operation.

TIMER Indicator Lamp (orange)

If the TIMER indicator lamp flashes when the timer is operating, it indicates that a fault has occurred with the timer setting. (See page 21).

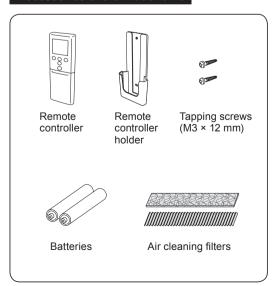
ECONOMY Indicator Lamp (green)

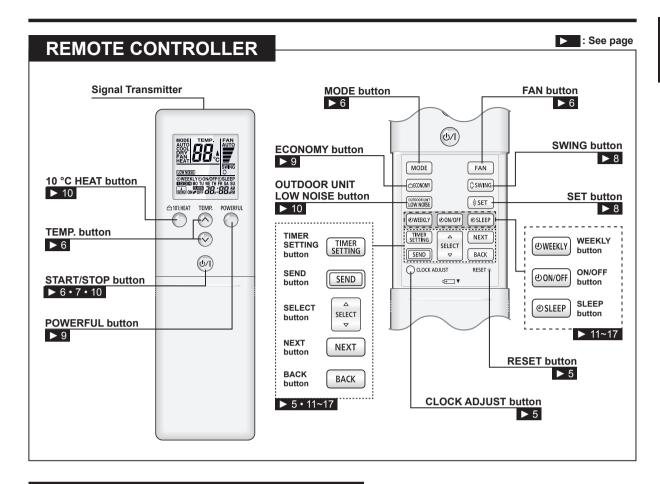
ECONOMY indicator lamp lights when ECONOMY OPERATION and 10 °C HEAT OPERATION is operating.

Open the Intake Grille (See page 18)

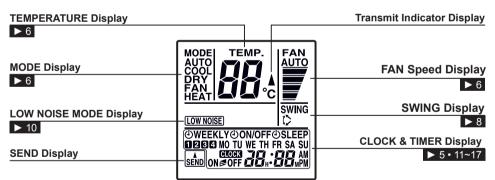
Air Filter Drain Hose Airflow Direction Louver

Accessories of the indoor unit

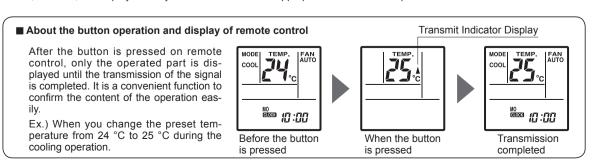




REMOTE CONTROLLER DISPLAY



To facilitate explanation, the accompanying illustration has been drawn to show all possible indicators; in actual operation, however, the display will only show those indicators appropriate to the current operation.



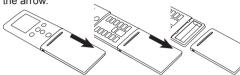
Turn on the Power

Turn on the circuit breaker

Load Batteries (R03/LR03 × 2)

Slide the front cover to take it off.

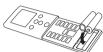
Slide in the direction of the arrow.



Insert batteries.

Be sure to align the battery polarities (+ / -) correctly.

Close the front cover.



to adjust the clock to

Set the day of the week and the current time

- Press the CLOCK ADJUST button OCLOCK ADJUST.
- SELECT **Press the SELECT buttons** to select the day of the week

Press the NEXT button NEXT

SELECT Press the SELECT buttons the current time.

> △ button: Press to advance the time. button : Press to reverse the time.

(Each time the buttons are pressed, the time will be advanced/reversed in 1-minute increments; hold the buttons depressed to change the time guickly in 10-minute increments.)

Press the SEND button SEND

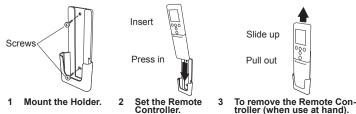
This completes the time setting and starts the clock.

• Press the SEND button, when you are close to the main unit. If you do so when far from the main unit, the signal may not get properly sent, and the settings may not get properly configured.

To Use the Remote Controller

- The Remote Controller must be pointed at signal receiver to operate correctly.
- Operating Range: About 6 m.
- When a signal is properly received by the indoor unit, a beeping sound will be heard.
- If no beep is heard, press the Remote Controller button again.

Remote Controller Holder



Set the Remote Controller.

⚠ CAUTION!

- Take care to prevent infants from accidentally swallowing batteries.
- When not using the Remote Controller for an extended period, remove the batteries to avoid possible leakage and damage to the
- If leaking battery fluid comes in contact with your skin, eyes, or mouth, immediately wash with copious amounts of water, and consult your physician.
- Dead batteries should be removed immediately and disposed of properly, either in a battery collection receptacle or to the appropriate authority.
- Do not attempt to recharge dry batteries.

Never mix new and used batteries, or batteries of different types.

Also, do not use together with rechargeable batteries or other types of battery. Batteries should last about 1 year under normal use. If the Remote Controller's operating range becomes appreciably reduced, replace the batteries and press the RESET button with the tip of a ballpoint pen or other small object.





⚠ CAUTION!

- If there is a curtain or a wall between the remote control and the receptor, the signal will not reach it.
- When the receptor receives strong light, the air-conditioner may not operate correctly. Avoid direct exposure to sunlight, and keep the signal-receiving part away from lights and flat panel television screens.

The signal may not be received in rooms with instantaneous fluorescent lights (such as inverter type ones). In such cases, please consult at the store where you purchased the product.

- Please place the remote control in a place which will not be affected by heat from direct sunlight and home heaters.
- Please do not apply strong shocks to the remote controller or pour water on it.

To Start Operation

Press the START/STOP button

The indoor unit's OPERATION Indicator Lamp (green) will light. The air conditioner will start operating.

To Select Mode Operation

Press the MODE button MODE to select the desired mode.

Each time the button is pressed, the mode will change in the following order.

→AUTO →COOL → DRY —

→ AUTO → COOL → DRY — FAN ←

About 3 seconds later, the entire display will reappear.

To Set the Temperature

Press the TEMP. button 🛇 📀

∧ button: Press to raise the Temperature setting.

✓ button: Press to lower the Temperature setting.

Temperature setting range:

AUTO	18-30 °C
COOL/DRY	18-30 °C
HEAT	16-30 °C

The temperature cannot be used to set room temperature during the FAN mode (the temperature will not appear on the Remote Controller's Display).

About 3 seconds later, the entire display will reappear.

The temperature setting should be considered a standard value, and may differ somewhat from the actual room temperature.



Example: When set to COOL.



Example: When set to 26 °C.

To Set the Fan Speed

Press the FAN button FAN

Each time the button is pressed, the fan speed changes in the following order:



About 3 seconds later, the entire display will reappear.

When set to AUTO:

Heating: Fan operates so as to optimally circulate warmed air.

However, the fan will operate at very low speed when the temperature of the air issued from the indoor unit is low.

Cooling: As the room temperature approaches that of the temperature setting, the

fan speed becomes slower.

When the room temperature is close to the set temperature, the inner

room fan may occasionally stop, in order to save energy.

Fan: The fan runs at the MED fan speed.

A AOTO A AOTO

Example: When set to AUTO.

SUPER QUIET Operation

SUPER QUIET operation begins. The indoor unit's airflow will be reduced for quieter operation.

- SUPER QUIET operation cannot be used during DRY mode. (The same is true when dry mode is selected during AUTO mode operation.)
- During SUPER QUIET operation, Heating and Cooling performance will be reduced somewhat. If the room does not warm up/cool down when using SUPER QUIET Operation, please adjust the indoor unit's Fan Speed.

About AUTO CHANGEOVER Operation

AUTO:

 When AUTO CHANGEOVER operation first selected, the fan will operate at very low speed for about a few minutes, during which time the indoor unit detects the room conditions and selects the proper mode.

Room temperature is higher than the defined temperature in temperature setting → Cooling mode or dry mode

Room temperature is close to the defined temperature in temperature setting → Determined by outdoor temperature

Room temperature is lower than the defined temperature in temperature setting → Heating mode

- When the indoor unit has adjusted your room's temperature to near the temperature setting, it will begin monitor operation. In the monitor operation mode, the fan will operate at low speed. If the room temperature subsequently changes, the indoor unit will once again select the appropriate operation (Heating, Cooling) to adjust the temperature to the value set in the temperature.
- If the mode automatically selected by the indoor unit is not what you wish, select one of the mode operation (HEAT, COOL, DRY, FAN).

Cooling or Dry Defined temperature in Determined by temperature outdoor temperature setting Heating

About Mode Operation

- **Heating:** Use to warm your room.
 - When Heating mode is selected, the indoor unit will operate at very low fan speed for about 3 to 5 minutes, after which it will switch to the selected fan setting. This period of time is provided to allow the indoor unit to warm up before begin full operation.
 - When the outdoor temperature is very low, frost may form on the outdoor unit, and its performance may be reduced. In order to remove such frost, the air conditioner will automatically enter the defrost cycle from time to time. During Automatic Defrosting operation, the OPERATION Indicator Lamp will flash, and the Heat operation will be interrupted.
 - After the start of Heating operation, it takes some time before the room gets warmer.

Cooling: • Use to cool your room.

Dry:

- Use for gently cooling while dehumidifying your room.
- You cannot heat the room during Dry mode.
- During Dry mode, the indoor unit will operate at low speed; in order to adjust room humidity, the indoor unit's fan may stop from time to time. Also, the fan may operate at very low speed when adjusting room humidity.
- The fan speed cannot be changed manually when Dry mode has been selected.

Fan:

Use to circulate the air throughout your room.

During Heating:

Set the temperature to a temperature setting that is higher than the present room temperature. The Heating mode will not operate if the temperature is set lower than the actual room temperature.

During Cooling/Dry:

Set the temperature to a temperature setting that is lower than the present room temperature. The Cooling and Dry modes will not operate if the temperature is set higher than the actual room temperature (in Cooling mode, the fan alone will operate).

During Fan:

You can not use the indoor unit to heat and cool your room.

To Stop Operation

Press the START/STOP button (6)/1



The OPERATION Indicator Lamp (green) will go out.

ADJUSTING THE DIRECTION OF AIR CIRCULATION

Vertical (up-down) direction of airflow is adjusted by pressing the Remote Controller's SET button. Horizontal (right-left) airflow direction is adjusted manually, by moving the Airflow Direction Louvers.

Whenever making horizontal airflow adjustments, start air conditioner operation and be sure that the vertical air direction louvers are stopped.

Vertical Air Direction Adjustment

Press the SET button SET

Each time the button is pressed, the air direction range will change as follows:

 $1 \stackrel{\longrightarrow}{\rightleftharpoons} 2 \stackrel{\longrightarrow}{\rightleftharpoons} 3 \stackrel{\longrightarrow}{\rightleftharpoons} 4 \stackrel{\longrightarrow}{\rightleftharpoons} 5 \stackrel{\longrightarrow}{\rightleftharpoons} 6 \stackrel{\longrightarrow}{\rightleftharpoons} 7$

Types of Airflow Direction Setting:

1, 2, 3 : During Cooling/Dry 4, 5, 6, 7 : During Heating

The Remote Controller's display does not change.



- Use the air direction adjustments within the ranges shown above.
- The vertical airflow direction is set automatically as shown, in accordance with the type of operation selected.

During Cooling/Dry: Horizontal flow 1
During Heating: Downward flow 6

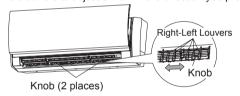
 During AUTO mode operation, for the first a few minutes after beginning operation, airflow will be horizontal 1; the air direction cannot be adjusted during this period.

The airflow direction setting will temporarily become 1 when the temperature of the airflow is low at the start of the Heating mode.

Right-Left Adjustment

Adjust the Right-Left louvers.

• Move the Right-Left louvers to adjust airflow in the direction you prefer.



! DANGER!

- Never place fingers or foreign objects inside the outlet ports, since the internal fan operates at high speed, and personal injury could be caused.
- Always use the Remote Controller's SET button to adjust the vertical airflow louvers. Attempting to move them manually could result in improper operation; in this case, stop operation and restart. The louvers should begin to operate properly again.
- During use of the Cooling and Dry modes, do not set the Airflow Direction Louvers in the Heating range (4 7) for many hours, since water vapor may condense near the outlet louvers and drops of water may drip from the indoor unit. During the Cooling and Dry modes, if the Airflow Direction Louvers are left in the heating range for more than 30 minutes, they will automatically return to position 3.
- When used in a room with infants, children, elderly or sick persons, the airflow direction and room temperature should be considered carefully when making settings.

A CAUTION!

 When adjusting the Right-Left Louvers, it is necessary to stop the Vertical (up-down) louvers first and make sure that it stops completely before adjusting the direction.

SWING OPERATION

The product moves the airflow vents up and down to move cool or warm air around all parts of the room.

To select SWING Operation

Press the SWING button SWING

The SWING Display "[>SWING" will light.

In this mode, the Airflow Direction Louvers will swing automatically to direct the airflow both up and down.

To stop SWING Operation

Press the SWING button SWING once again.

The SWING Display "SWING" will go out.

Airflow direction will return to the setting before swing was begun.

About Swing Operation

During Cooling/Dry : Swings between 1 and 4. During Heating : Swings between 4 and 7.

The SWING operation may stop temporarily when the air conditioner's fan is not operating, or when operating at very low speeds.

POWERFUL OPERATION

The product will operate at maximum power, which is convenient when you want to quickly cool down or warm up the room. Begin Air Conditioner operation before performing this procedure.

To use POWERFUL Operation

POWERFU

Press the POWERFUL button



Only as for this button operation, the beep sound is different from the others. Powerful operation start: Beep 3 times (Pi Pi Pi !) / Others: Beep 2 times (Pi Pi !)

To stop POWERFUL Operation

POWERFUL

Press the POWERFUL button (



again.

About POWERFUL Operation

Normal operation begins.

Cooling/Dry ● Powerful Operation mode is automatically turned off when the room temperature has fallen to the set temperature or when 20 minutes have passed after setting the POWERFUL Operation mode. However, it does not turn off automatically within a certain time of setting the POWERFUL Operation mode.

Heating

- Powerful Operation mode is automatically turned off when the room temperature has risen to the set temperature or when 20 minutes have passed after setting the POWERFUL Operation mode. However, it does not turn off automatically within a certain time of setting the POWERFUL Operation mode.
- Wind direction and airflow rate are automatically set in POWERFUL Operation mode. Wind direction can be changed through the wind direction adjustment button.
- POWERFUL Operation and ECONOMY Operation modes can't be set simultaneously.
 The function whose button on the remote controller is last pressed will be given priority.
- If the POWERFUL Operation is set while setting the "(LOW NOISE)", "(LOW NOISE)" will be executed after the POWERFUL Operation ends.

ECONOMY OPERATION

Begin Air Conditioner operation before performing this procedure.

To Use the ECONOMY Operation

Press the ECONOMY button (CHECONOMY)

The ECONOMY indicator Lamp (green) will light. ECONOMY operation begins.

To Stop the ECONOMY Operation

Press the ECONOMY button (AECONOMY) again.

The ECONOMY Indicator Lamp (green) will go out. Normal operation begins.

Indicator Lamp OPERATION TIMER ECONOMY : Lighting O: OFF

About ECONOMY Operation

- When ECONOMY operation mode is operated, the room temperature will be little higher than the set-temp under cooling mode and lower than set-temp under heating mode. Therefore, the ECONOMY mode is able to save more energy than other normal mode.
- In case of single-type air conditioner, at the maximum output, ECONOMY operation is approximately 70% of normal air conditioner operation for cooling and heating.
- In case of multi-type air conditioner, the ECONOMY operation mode is only available for the set indoor unit.
- If the room is not cooled (or heated) well during ECONOMY operation, select normal operation.
- During the monitor period in the AUTO mode, the air conditioner operation will not change to ECONOMY operation even if ECONOMY operation is selected by pressing the ECONOMY operation button.

10 °C HEAT OPERATION

To use 10 °C HEAT Operation

മ്പാം HEAT

Press the 10 °C. HEAT button



The ECONOMY indicator lamp (green) will light.

To stop 10 °C HEAT Operation

Press the START/STOP button



The ECONOMY indicator lamp (green) will go out. Then the operation stops.

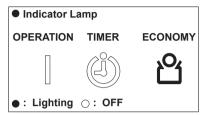
About the 10 °C HEAT Operation

- The Heating mode will not operate if the room temperature is high enough.
- The room temperature can be maintained at 10 °C by pressing the 10 °C. HEAT button so as to prevent the room temperature from falling too far.
- In case of multi-type air conditioner, if other indoor unit is used for heating, the temperature of the room where the "10°C HEAT" function is applied will rise. When using the "10°C HEAT" function, we recommend all indoor units should be run under the "10°C

While 10 °C HEAT OPERATION is in progress, only the following operation can be used.

•

SET



OUTDOOR UNIT LOW NOISE OPERATION

OUTDOOR UNIT LOW NOISE Operation mode reduces the noise level of the outdoor unit by suppressing the fan speed and the rotation number of the compressor.

It is effective when the surrounding area is quiet, such as in the night.

To use the OUTDOOR UNIT LOW NOISE Operation

Press the OUTDOOR UNIT LOW NOISE button [OUTDOOR UNIT LOW NOISE].



"LOW NOISE" appears on the Remote Controller display "LOW NOISE".

To stop the OUTDOOR UNIT LOW NOISE Operation

Press the OUTDOOR UNIT LOW NOISE button LOW NOISE.



"LOW NOISE" disappears from the Remote Controller display "LOW NOISE". Normal operation begins.

About OUTDOOR UNIT LOW NOISE Operation

- · OUTDOOR UNIT LOW NOISE Operation mode can be used during cooling, heating and automatic operation. It can not be used in FAN and DRY mode.
- · OUTDOOR UNIT LOW NOISE Operation setting is saved even if the air-conditioned is stopped. Display on the remote control is also retained
- · When the fan speed and the rotation number of the compressor of the outdoor unit have sufficiently reduced, OUTDOOR UNIT LOW NOISE Operation mode does not further reduce the fan speed and the rotation number of the compressor.
- Moreover, if the POWERFUL Operation is set while setting the "LOWNOISE". "(LOWNOISE)" will be executed after the POWERFUL Operation ends.
- When outdoor air temperature is high, it may not be operated even if it has been set.
- When compressor rotational speed and fan speed are low enough, it may not be operated even if it has been set.
- · This function cannot be used for the Multi-type air conditioner. Please release it when it is set. Otherwise the signal of wireless remote controller cannot be received.

MANUAL AUTO OPERATION

Use the MANUAL AUTO operation in the event the Remote Controller is lost or otherwise unavailable.

How To Use the Main Unit Controls

Press the MANUAL AUTO button 6/1 more than 3 seconds and less than 10 seconds on indicator.

To stop operation, press the MANUAL AUTO button **b**/l for 3 seconds.

About the MANUAL AUTO button **(b/l**), please see page 3.

- When the air conditioner is operated by the controls on the MANUAL AUTO button, it will operate under the same mode as the AUTO mode selected on the Remote Controller (see page 7).
- The fan speed selected will be "AUTO" and the temperature setting will be standard (24 °C).

ON/OFF TIMER OPERATION

- ON TIMER : The air conditioner will start at the time you set.
- OFF TIMER : The air conditioner will stop at the time you set.
- Before using the timer function, be sure that the Remote Controller is set to the correct current time.

To use the ON timer or OFF timer

Press the TIMER SETTING button SETTING

At the beginning, "OWEEKLY" will be flashing, so press the SELECT button | SELECT | to select either "ON" or "OFF" within "(4)ON/OFF".

Press the NEXT button

- SELECT to set the desired ON time or SELECT button OFF time.
- Press the SEND button SEND

In the case of the ON timer, the air conditioner will stop running.

If you want to cancel the setting midway, please press the TIMER SETTING but-TIMER SETTING instead of pressing the SEND button SEND

10:00 △ SELECT

"ON/OFF" • "ON" or "OFF" will be flashing

To Stop Air Conditioner Operation while the Timer is Operating

Press the START/STOP button (也/I)



To cancel the ON timer or OFF timer

- Press the ON/OFF button (@ON/OFF) while "@ON/OFF" is displayed.
- ****ON/OFF** will disappear from the display.
- Press the ON/OFF button 000/0FF while "⊕ON/OFF" is not displayed to set the ON (OFF) TIMER again for the time you set last time.
- You cannot combine WEEKLY TIMER, ON/OFF TIMER (PROGRAM TIMER), and SLEEP TIMER.

PROGRAM TIMER OPERATION

- The program timer allows you to integrate OFF timer and ON timer operations in a single sequence. The sequence can involve 1 transition from OFF timer to ON timer, or from ON timer to OFF timer, within a 24 hour period.
- Before using the timer function, be sure that the Remote Controller is set to the correct current time.

To use the PROGRAM timer

1 Press the TIMER SETTING button SETTING

At the beginning, "OWEEKLY" will be flashing, so press the SELECT button select "ON SOFF" within "ON/OFF".

Press the NEXT button NEXT

Press the SELECT button time.

Press the NEXT button NEXT

Press the SELECT button set the desired OFF time.

et the desired OFF
To Stop Air Conditioner Operation while the Timer is Operating

Press the START/STOP button (心/

Flashing the "ON/OFF" • "ON SOFF".

ON#OFF 10:00

₾10°EHEAT TEMP.



4 Press the SEND button SEND

In the case of the ON timer, the air conditioner will stop running.

If you want to cancel the setting midway, please press the TIMER SETTING button TIMER instead of pressing the SEND button SEND.

To cancel the PROGRAM timer

- Press the ON/OFF button @ON/OFF while "@ON/OFF" is displayed.
- 2 "@ON/OFF" will disappear from the display.
- Press the **ON/OFF button** @0N/OFF while "@**0N/OFF**" is not displayed to set the ON (OFF) TIMER again for the time you set last time.
- Only run operation once with the OFF TIMER and ON TIMER combined. (Either OFF → ON or ON → OFF once)
- Out of OFF TIMER and ON TIMER, the timer which has the nearest set time to the present will run first. You can display the sequence of operation by using the arrows on the display part of the remote control ("◄" or "▶").
- You cannot combine WEEKLY TIMER, ON/OFF TIMER (PROGRAM TIMER), and SLEEP TIMER.
- The PROGRAM TIMER cannot be set for times more than 24 hours in advance.



SLEEP TIMER OPERATION

You can set the OFF TIMER to any time you want when you go to sleep.

The product adjusts the temperature to make it suitable for sleeping, which helps you sleep comfortably.

Once you set the time you want, you can easy set the timer to run from the next time, simply by pressing the SLEEP button OSLEEP once.

To use the SLEEP Timer

1 Press the TIMER SETTING button SETTING

"" WEEKLY" will be firstly displayed flashing.

Press the SELECT button | to select "OSLEEP".

Press the NEXT button NEXT

2 Press the SELECT button set the OFF time.



3 Press the SEND button SEND

If you want to cancel the setting midway, please press the TIMER SETTING button TIMER instead of pressing the SEND button SEND.

To cancel the SLEEP Timer

- 1 Press the SLEEP button @SLEEP while "@SLEEP" is displayed.
- 2 "OSLEEP" will disappear from the display.



Flashing the "OFF" • " SLEEP"

To Stop Air Conditioner Operation while the Timer is Operating

Press the START/STOP button (4/I



- When you press the SLEEP button

 ②SLEEP while ③SLEEP is no longer displayed, the SLEEP TIMER you set last time will be set again.
- The WEEKLY TIMER, ON/OFF TIMER (program timer) and SLEEP TIMER cannot be combined.

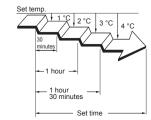
About the SLEEP timer

To prevent excessive warming or cooling during sleep, the SLEEP timer function automatically modifies the temperature setting in accordance with the set time setting. When the set time has elapsed, the air conditioner completely stops.

During Heating operation:

When the SLEEP timer is set, the temperature setting is automatically lowered 1 °C every 30 minutes. When the temperature setting is lowered a total of 4 °C, the temperature setting at that time is maintained until the set time elapses, at which time the air conditioner automatically turns off.

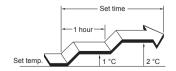
SLEEP timer setting



During Cooling/Dry operation:

When the SLEEP timer is set, the temperature setting is automatically raised 1 °C every 1 hour. When the temperature setting is raised a total of 2 °C, the temperature setting at that time is maintained until the set time elapses, at which time the air conditioner automatically turns off.

SLEEP timer setting



Using in these cases of WEEKLY timer

The "OFF Timer" at which the operation will be stopped and the "ON Timer" at which the operation will be started can be combined, and up to 4 reservations (program a value of value) can be applied for one day, and 28 reservations for a week.

Before creating the program, please adjust the week and time first, and than send it to the air conditioner.

If the week and time are not adjusted, the program will not be operated at the set time.

Please refer to [Set the day of the week and current time] (page 5).

Once you set this, the set operation will run on every day and every week.

Example of how to set the timer 1

Monday to Friday

Program 1 Set the ON Timer with a temperature of 24°C for 7 am. Program 2 Set the OFF timer for 9 am.

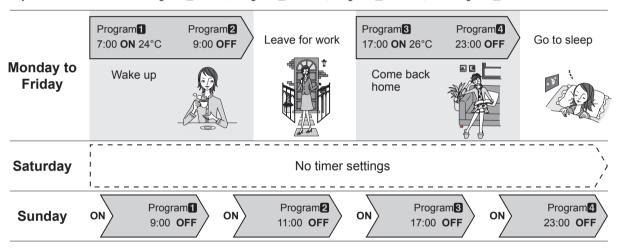
Program 3 Set the ON Timer with a temperature of 26°C for 5 pm. Program 4 Set the OFF timer for 11 pm.

Saturday

Program 1 ~ 4 No timer settings.

Sunday

If you set the OFF Timer for Program 1 at 9:00, Program 2 at 11:00, Program 3 at 17:00, and Program 4 at 23:00.



Example of how to set the timer 2

You can specify a given temperature in the ON setting in WEEKLY TIMER.

* You can set the temperature for Auto, Cool, and Dry within the range 18-30°C, for Heat the range is 10 or 16-30°C.

Even if you set 10, 16, or 17°C, if you run the product on Auto, Cool, or Dry it will run at 18°C.

During the heating season, even if you configure detailed settings with the temperature low when there is no one in the room and high when there is someone there, the air conditioning will automatically switch over.

Program1	Program2	Program3	Program4
7:00 ON 22°C	9:00 ON 24°C	7 17:00 ON 26°C	23:00 ON 22°C



- Operations other than the temperature setting will be the same at the last time operation was stopped, so Cooling → Heating → Cooling → Heating type of operations cannot be automatically set.
- If the ON and OFF programs are set at the same time, the air-conditioning will run the ON program.
 If two ON programs are set at the same time, the air-conditioning will run the program that was set earlier
- If there is a power interrupting, such as due to a power outage during the WEEKLY timer setting or a circuit breaker cutting out, the internal timer of the air-conditioning will be incorrect. (See page 21 Auto Restart) In such a case, the main timer lamp will notify you of this by flashing, so carry out matching of the time and date. (See page 5 Set the day of the week and current time)
- You cannot use the ON/OFF together with the SLEEP timer.
 If you want to run the product on WEEKLY TIMER after the time is up after using the ON/OFF Timer,
 Program Timer, or SLEEP Timer within the WEEKLY TIMER, you need to set the WEEKLY TIMER again.
 (see page 17)

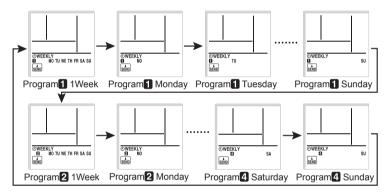
To use WEEKLY timer operation

1 Press the TIMER SETTING button SETTING

Firstly, since "@WEEKLY" will be flashing.

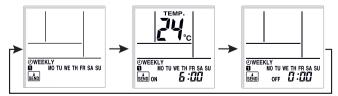
Press the NEXT button NEXT

2 Select the program and the day using the SELECT button



Press the NEXT button NEXT, when the program 1~2 and day you want to set are flashing.

3 Using the SELECT button select operation with the ON Timer, OFF Timer, or without a timer.



To operate without a timer

1. Press the NEXT button NEXT to go back to step **2** and configure the next setting.

2. Press the SEND button SEND to finish

Press the NEXT button NEXT



Flashing the " WEEKLY".



The program and day of the week /"SEND" will be flashing



Flashing the "ON" or "OFF" • "SEND".

Press the SELECT button to set to set to

to set the desired ON

- If you selected OFF in step 3 -

- Press the NEXT button NEXT to go back to step 2 and configure the next setting.
- 2. Press the SEND button SEND

Press the NEXT button NEXT .



The time display /"

SEND" will be flashing

5 Press the SELECT button to set the temperature.

If you want to move on to the next setting, press the NEXT button NEXT, return to step 2 and configure the next setting.

To complete the setting, Press the SEND button SEND

If you want to cancel the setting midway, please press the TIMER SETTING button TIMER instead of pressing the SEND button SEND.





- When canceling the WEEKLY TIMER, select No Timer Operation in Step 3 in To use WEEKLY TIMER

 Operation
- If you want to go back to the previous step will configuring settings, press the BACK button BACK to return to the previous step.
- Press the SEND button SEND, when you are close to the main unit. If you do so when far from the
 main unit, the signal may not get properly sent, and the settings may not get properly configured.

Check the schedule

Press the TIMER SETTING button SETTING

Firstly, since "@WEEKLY" will be flashing.

Press the NEXT button NEXT .

- Check the program, the day, and the time with the SELECT button SELECT.
- Press the TIMER SETTING button SETTING to return to the regular screen.



To cancel the WEEKLY timer

- Press the WEEKLY button when "WEEKLY" is displayed.
- 2 "@WEEKLY" will disappear from the display.
- "OWEEKLY" is not shown, press the WEEKLY button OWEEKLY to set the WEEKLY TIMER again.
- You cannot combine WEEKLY TIMER, ON/OFF TIMER (PROGRAM TIMER), and SLEEP TIMER.



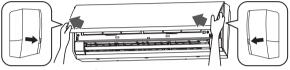
CLEANING AND CARE

♠ CAUTION!

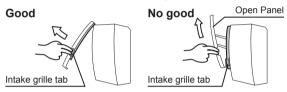
- Before cleaning the indoor unit, be sure to turn it off and disconnect the electrical breaker and so on.
- Be sure the Intake Grille is installed securely.
- When removing or replacing the air filters, be sure not to touch the heat exchanger, as personal injury may result.
- Do not operate the air conditioner with being opened the intake grille.

Open the Intake Grille

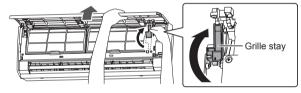
1. The tab on both sides of the intake grille is pulled forward.



Do not open the Open Panel only.



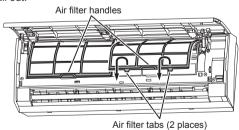
2. Fix the intake grille with the grille stay.



Cleaning the Air Filters

1. Remove the air filters.

Lift up the air filter handle, disconnect the 2 lower tabs, and pull out.

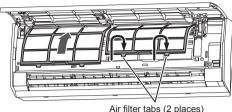


2. Remove dust with a vacuum cleaner or by washing.

- Dust can be cleaned from the air filter either with a vacuum cleaner, or by washing the filter in a solution of neutral detergent and warm water. If you wash the filter, be sure to allow it to dry thoroughly in a shaded place before reinstalling.
- If dust is allowed to accumulate on the air filter, airflow will be reduced, lowering operating efficiency and increasing noise.
- During periods of normal use, the Air Filters should be cleaned every 2 weeks.

3. Replace the air filters.

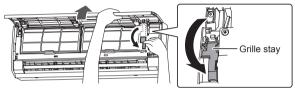
Align the sides of the air filter with the panel, and push in fully, making sure the 2 lower tabs are returned properly to their holes in the panel.



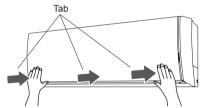
Air filter tabs (2 places)

Close the Intake Grille

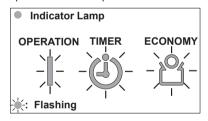
1. Release the grille stay.



2. Close the intake grille. (Tab of 3 places.)



If the intake grille is not complete closed, the air-conditioner will not operate and the lamp will flash as shown below.



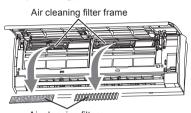
- Firstly, the Operation Lamp will flash 5 times, and then the Timer Lamp will flash 8 times, and this will be repeat-
- The Economy Lamp will continue to flash.
- When used for extended periods, the indoor unit may accumulate dust inside, reducing its performance. We recommend that the indoor unit be inspected regularly. in addition to your own cleaning and care. For more information, consult authorized service personnel.
- When cleaning the indoor unit's body, do not use water hotter than 40 °C, harsh abrasive cleansers, or volatile agents like benzene or thinner.
- Do not expose the indoor unit's body to liquid insecticides or hair sprays.
- When shutting down the indoor unit for 1 month or more, first allow the fan mode to operate continuously for half a day to allow internal parts to dry thoroughly.

Install or Replace the Air Cleaning Filter

Open the intake grille and remove the air filters.

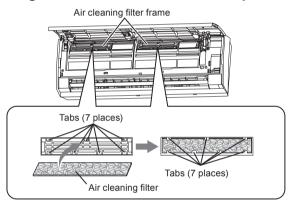
Please refer to the page 18.

2. Remove the dirty air cleaning filters attached to the frames of the front panel. (When replacing)



Air cleaning filters

3. Attach the new (or maintained) air cleaning filters to the frame of the front panel.



The new air cleaning filters can be attached to any of the right frame or the left frame.

Replace filters with the following components (purchased separately).

- POLYPHENOL CATECHIN AIR CLEANING FILTER: UTR-FA16
- NEGATIVE AIR IONS DEODORIZING FILTER: UTR-FA16-2
- 4. Install the air filters and close the intake grille.

Please refer to page 18.

About the Air Cleaning Filters

 When Air Cleaning Filters are used, the effect will increased by setting the fan speed to "High".

[POLYPHENOL CATECHIN AIR CLEANING FILTER] (1 sheet)



- The Air Cleaning Filters are disposable filters. (They can not be washed and reused.)
- For storage of the Air Cleaning Filters, use the filters as soon as possible after opening the package.
 (The air cleaning effect decreases when the filters are left in the opened package)
- Generally, the filters should be exchanged about every 3 months.

Please buy dedicated air cleaning filters (UTR-FA16) (Sold separately) to exchange the used dirty air cleaning filter.

[NEGATIVE AIR IONS DEODORIZING FILTER (light blue)] (1 sheet)



- The filter should be exchanged about every 3 years so as to maintain the deodorizing effect.
- Filter frame is not a one-off product.

Please buy dedicated deodorizing filter (UTR-FA16-2) (Sold separately) when exchanging the filter.

Maintenance of Deodorizing Filters

In order to maintain the deodorizing effect, please clean the filter in the follow way once 3 months.

- (1) Remove the deodorizing filter.
- (2) Clean with water and dry in the air.
 - Flush the filter with high-pressure hot water until the surface of the filter is covered with water. Please flush with diluent neutral detergent.
 Never wash by reaming or rubbing, otherwise it will

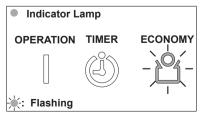
damage the deodorizing effect.

- 2) Rinse with water flow.
- 3) Dry in shade.
- (3) Reinstall the deodorizing filter.

Filter Indicator Reset (The special setting)

Can be used if set correctly during installation. Please consult authorized serviceman when using this function.

 ECONOMY lamp will flashing on when it is time to clean the air filters.



- Clean the air filters referring to page 18.
- After cleaning, press the MANUAL AUTO button ***\Omega/I** for 2 seconds or less on the indoor unit. (See page 3)

TROUBLESHOOTING



In the event of a malfunction (burning smell, etc.), immediately stop operation, turn off the electrical breaker and consult authorized service personnel.

Merely turning off the unit's power switch will not completely disconnect the unit from the power source. Always be sure to turn off the electrical breaker to ensure that power is completely off.

Before requesting service, perform the following checks:

	Symptom	Problem	See Page
NORMAL FUNCTION	Doesn't operate immediately:	 If the indoor unit is stopped and then immediately started again, the compressor will not operate for about 3 minutes, in order to prevent fuse blowouts. Whenever the electrical breaker is turned off then on again the protection circuit will operate for about 3 minutes, preventing unit operation during that period. 	_
	Noise is heard:	 During operation or immediately after stopping the unit, the sound of water flowing in the air conditioner's piping may be heard. Also, noise may be particularly noticeable for about 2 to 3 minutes after starting operation (sound of refrigerant flowing). During operation, a slight squeaking sound may be heard. This is the result of minute expansion and contraction of the front panel due to temperature changes. 	_
		During Heating operation, a sizzling sound may be heard occasional. This sound is produced by the Automatic Defrosting operation.	21
	Smells:	 Some smell may be emitted from the indoor unit. This smell is the result of room smells (furniture, tobacco, etc.) which have been taken into the indoor unit. 	_
	Mist or steam is emitted:	During Cooling or Dry operation, a thin mist may be seen emitted from the indoor unit. This results from the sudden Cooling of room air by the cool air emitted from the indoor unit, resulting in condensation and misting.	_
		 During Heating operation, the outdoor unit's fan may stop, and steam may be seen rising from the unit. This is due to Automatic Defrosting operation. 	21
	Airflow is weak or stops:	 When Heating operation is started, fan speed is temporarily very low, to allow internal parts to warm up. During Heating operation, if the room temperature rises above the temperature setting, the outdoor unit will stop, and the indoor unit will operate at very low fan speed. If you wish to warm the room further, set the temperature for a higher setting. 	_
		 During Heating operation, the indoor unit will temporarily stop op- eration (Max. 15 minutes) as the Automatic Defrosting mode oper- ates. During Automatic Defrosting operation, the OPERATION Indi- cator Lamp will flash. 	22
		 During Dry mode, the indoor unit will operate at low speed; in order to adjust room humidity, the indoor unit's fan may stop from time to time. Also, the fan may operate at very low speed when adjusting room humidity. 	7
		During SUPER QUIET operation, the fan will operate at very low speed.	6
		In the monitor of AUTO operation, the fan will operate at very low speed.	7
		In case of Multi-type unit, if multiple units are operated in different operation modes as shown below, the units operated afterward will stop and the OPERATION indicator lamp (green) will flash. Heating mode and cooling mode (or Dry mode) Heating mode and fan mode	22
	Water is produced from the outdoor unit:	During Heating operation, water may be produced from the outdoor unit due to Automatic Defrosting operation.	21

TROUBLESHOOTING

	Symptom	Items to check	See Page
CHECK ONCE MORE	Doesn't operate at all:	 Has the circuit breaker been turn off? Has there been a power failure? Has a fuse blown out, or a circuit breaker been tripped? 	_
		Is the intake grille completely closed?	18
		Is the timer operating?	11 - 17
		Is Multi-type air conditioner set to "(LOW NOISE)" with the wireless remote controller?	10
Did you adjust the room ter Is there a window or door or In the case of Cooling ope to enter? (Close the curtain In the case of Cooling ope	 Is the Air Filter dirty? Are the air conditioner's intake grille or outlet port blocked? Did you adjust the room temperature settings (temperature) correctly? Is there a window or door open? In the case of Cooling operation, is a window allowing bright sunlight to enter? (Close the curtains.) In the case of Cooling operation, are there heating apparatus and computers inside the room, or are there too many people in the room? 		
		Has OUTDOOR UNIT LOW NOISE not been set?	10
		Is the unit set for SUPER QUIET operation?	6
	The unit operates differently from the Remote Controller's setting:	 Are the Remote Controller's batteries dead? Are the Remote Controller's batteries loaded properly? 	5

If the problem persists after performing these checks, or if you notice burning smells, or the OPERATION Indicator Lamp and the TIMER Indicator Lamp flashes, and ECONOMY Indicator Lamp flashes fast. Immediately stop operation, turn off the electrical breaker and consult authorized service personnel.

OPERATING TIPS

Operation and Performance

Heating Performance

- This air conditioner operates on the heat-pump principle, absorbing heat from outdoor air and transferring that heat to indoor unit. As a result, the operating performance is reduced as outdoor air temperature drops. If you feel that insufficient heating performance is being produced, we recommend you use this air conditioner in conjunction with another kind of heating appliance.
- Heat-pump air conditioners heat your entire room by recirculating air throughout the room, with the result that some time may be required after first starting the air conditioner until the room is heated.

Microcomputer-controlled Automatic Defrosting

- When using the Heating mode under conditions of low outdoor temperature and high humidity, frost may form on the outdoor unit, resulting in reduced operating performance.
 - In order to prevent this kind of reduced performance, this air conditioner is equipped with a Microcomputer-controlled Automatic Defrosting function. If frost forms, the air conditioner will temporarily stop, and the defrosting circuit will operate briefly (Max.15 minutes).
 - During Automatic Defrosting operation, the OPERATION Indicator Lamp (green) will flash.
- After heating operation stops, if frost forms on the outdoor unit, the unit will start Automatic Defrosting operation. At this time, the outdoor unit will automatically stop after operating for a few minutes.

AUTO Restart

In Event of Power Interruption

- The power supply to the air conditioner is stopped by a power interruption. The air conditioner will then restart automatically in its previous mode when the power is restored.
- If a power interruption occurs during TIMER operation, the timer will be reset and the indoor unit will begin (or stop) operation at the new time setting. In the event that this kind of timer fault occurs, the TIMER Indicator Lamp will flash (see Page. 3).
- Use of other electrical appliances (electric shaver, etc.) or nearby use of a wireless radio transmitter may cause the air conditioner to malfunction. In this event, temporarily turn off the circuit breaker, turn it on and then use the Remote Controller to resume operation.

OPERATING TIPS

Multi-type Air conditioner

This indoor unit can be connected to a multi-type outdoor unit depending on model. The multi-type air conditioner allows multiple indoor units to be operated in multiple locations. The indoor units may be operated simultaneously, in accordance with their respective output.

Simultaneous Use of Multiple Units

- When using a multi-type air conditioner, the multiple indoor units can be operated simultaneously, but when two or more indoor units of the same group are operated simultaneously, the heating and cooling efficiency will be less than when a single indoor unit is used alone. Accordingly, when you wish to use more than 1 indoor unit for cooling at the same time, the use should be concentrated at night and other times when less output is required. In the same way, when multiple units are used simultaneously for heating, it is recommended that they be used in conjunction with other auxiliary space heaters, as required.
- Seasonal and outdoor temperature conditions, the structure of the rooms and the number of persons present may also result in differences of operating efficiency. We recommend that you try various operating patterns in order to confirm the level of heating and cooling output provided by your units, and use the units in the way that best matches your family's lifestyle.
- If you discover that one or more units delivers a low level of cooling or heating during simultaneous operation, we recommend that you stop simultaneous operation of the multiple units.
- Operation cannot be done in the following different operating modes.

If the indoor unit is instructed to do an operating mode that it cannot perform, the OPERATION indicator lamp (green) on the indoor unit will flash (1 second on, 1 second off) and the unit will go into the standby mode.

Heating mode and cooling mode (or dry mode)

Heating mode and fan mode

- Operation can be done in the following different operating modes.
 - Cooling mode and Dry mode
 - Cooling mode and Fan mode
 - Dry mode and fan mode
- The operating mode (heating mode or cooling (dry) mode) of the outdoor unit will be determined by the operating mode of the indoor unit that was operated first. If the indoor unit was started in fan mode, the operating mode of the outdoor unit will not be determined.

For example, if indoor unit (A) was started in fan mode and then indoor unit (B) was then operated in heating mode, indoor unit (A) would temporarily start operation in fan mode but when indoor unit (B) started operating in heating mode, the OPERATION indicator lamp (green) for indoor unit (A) would begin to flash (1 second on, 1 second off) and it would go into standby mode. Indoor unit (B) would continue to operate in heating mode.

Notice

- During use of the heating mode, the outdoor unit will occasionally commence the defrost operation for brief periods.
 During the defrosting operation, if the user sets the indoor unit for heating again, the defrosting mode will continue, and the heating operation will begin after completion of defrosting, with the result that some time may be required before warm air is emitted.
- During use of the heating mode, the top of the indoor unit may become warm, but this is due to the fact that coolant is circulated through the indoor unit even when it is stopped; it is not a malfunction.