

SPLIT TYPE
ROOM AIR CONDITIONER
WALL MOUNTED TYPE

SERVICE MANUAL



Indoor unit	Outdoor unit
ASYG12LUCA	AOYG12LUC
ASYG14LUCA	AOYG14LUC

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SPECIFICATIONS

ELECTRICAL DATA

TYPE		Cool & heat inverter	
INDOOR UNIT		ASYG12LUCA	ASYG14LUCA
OUTDOOR UNIT		AOYG12LUC	AOYG14LUC
COOLING CAPACITY		3.50 kW	4.20 kW
HEATING CAPACITY		4.00 kW	5.40 kW
POWER SOURCE		230 V	230 V
FREQUENCY		50 Hz	50 Hz
RUNNING CURRENT	Cooling	4.6 A	5.8 A
	Heating	4.7 A	6.3 A
INPUT WATTS	Cooling	0.905 kW	1.235 kW
	Heating	0.930 kW	1.380 kW
E.E.R.	Cooling	3.87 kW/kW	3.40 kW/kW
COP	Heating	4.30 kW/kW	3.91 kW/kW
MOISTURE REMOVAL		1.8 L/h	2.1 L/h
AIR CIRCULATION HIGH	Cooling	850 m ³ /h	900 m ³ /h
	Heating	850 m ³ /h	950 m ³ /h
MAXIMUM CURRENT	Cooling	6.5 A	9.0 A
	Heating	9.0 A	10.5 A

FAN MOTOR

POWER SOURCE		230 V	
INDOOR UNIT Cooling	High speed	1,370 r.p.m.	1,440 r.p.m.
	Middle speed	1,120 r.p.m.	1,220 r.p.m.
	Low speed	960 r.p.m.	980 r.p.m.
	Quiet	650 r.p.m.	740 r.p.m.
INDOOR UNIT Heating	High speed	1,370 r.p.m.	1,510 r.p.m.
	Middle speed	1,180 r.p.m.	1,220 r.p.m.
	Low speed	960 r.p.m.	1,030 r.p.m.
	Quiet	650 r.p.m.	790 r.p.m.
OUTDOOR UNIT Cooling		850 r.p.m.	850 r.p.m.
OUTDOOR UNIT Heating		750 r.p.m.	750 r.p.m.

NOISE LEVEL

INDOOR UNIT Cooling	High speed	43 dB	45 dB
	Middle speed	37 dB	40 dB
	Low speed	32 dB	33 dB
	Quiet	21 dB	25 dB
INDOOR UNIT Heating	High speed	43 dB	45 dB
	Middle speed	38 dB	40 dB
	Low speed	32 dB	34 dB
	Quiet	21 dB	27 dB
OUTDOOR UNIT Cooling		50 dB	50 dB
OUTDOOR UNIT Heating		50 dB	50 dB

COMPRESSOR AND REFRIGERANT

COMPRESSOR TYPE		Hermetic type, 4 pole, 3 phase, DC inverter motor, Rotary
DISCRIMINATION		DA89X1C-20FZ2
WEIGHT (with oil)		9.2 kg
PRECHARGED REFRIGERANT		1,050 g
REFRIGERANT TYPE		R410A
FULL CHARGE	Pipe length 15 m	1,050 g
	20 m	1,150 g
ADDITIONAL CHARGE		20 g/m
MAXIMUM PIPING HEIGHT		15m

DIMENSIONS

INDOOR UNIT	H x W x D	282 x 870 x 185 mm
OUTDOOR UNIT	H x W x D	540 x 790 x 290 mm

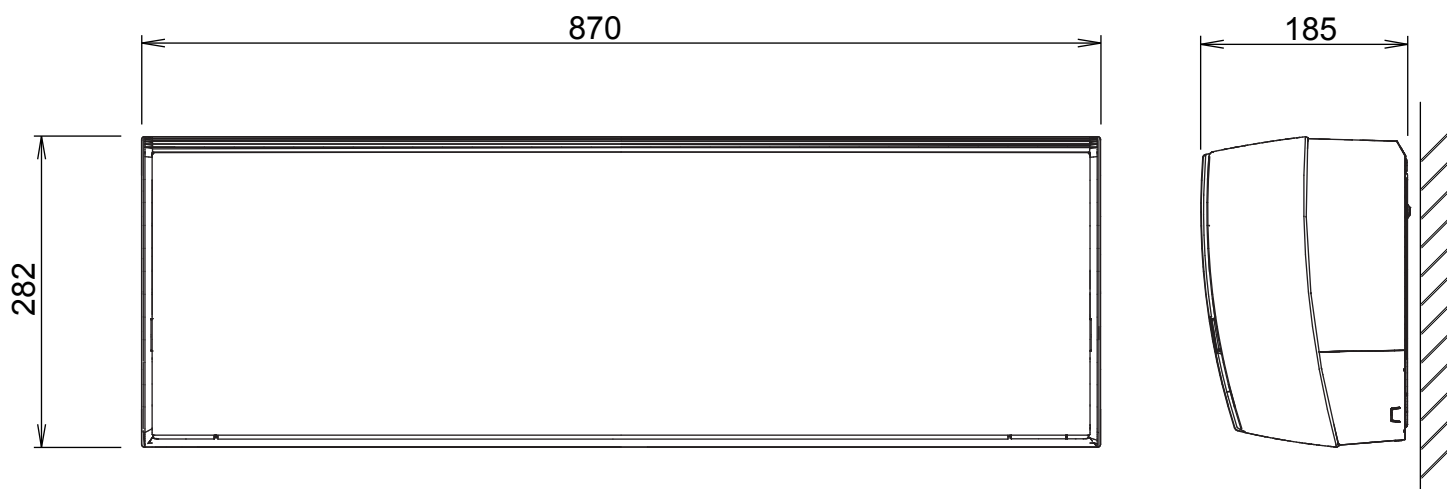
WEIGHT

INDOOR UNIT	Shipping / Net	12 kg / 9.5 kg
OUTDOOR UNIT	Shipping / Net	37 kg / 33 kg 38 kg / 34 kg

DIMENSIONS

unit : mm

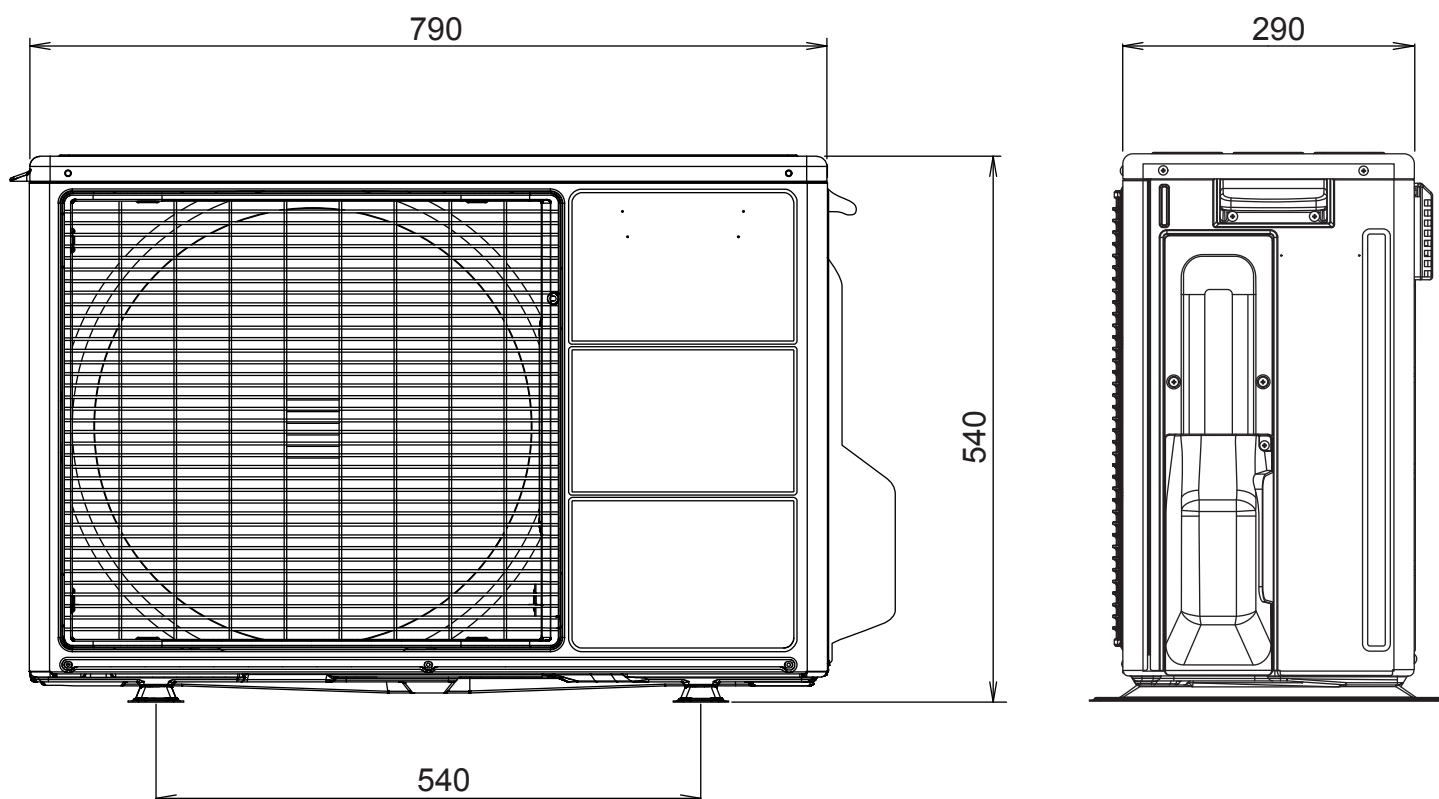
INDOOR UNIT



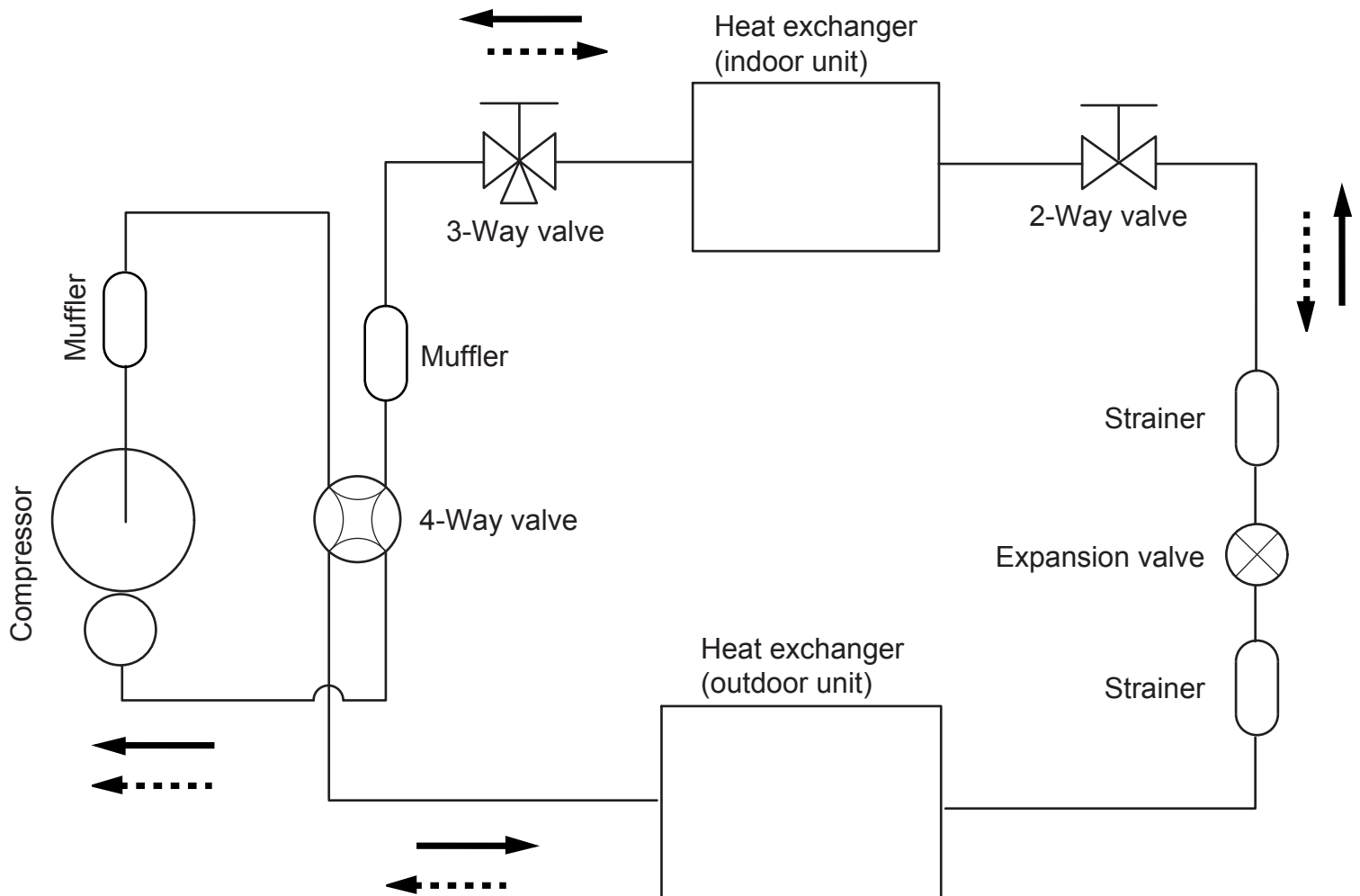
Drain pipe diameter
16.2 mm

Liquid pipe diameter : 6.35 mm
Gas pipe diameter : 9.52 mm(12), 12.7 mm(14)

OUTDOOR UNIT



REFRIGERANT SYSTEM DIAGRAM



Refrigerant direction

—→ Cooling
→ Heating

Refrigerant pipe diameter

12

Liquid : 1/4" (6.35 mm)

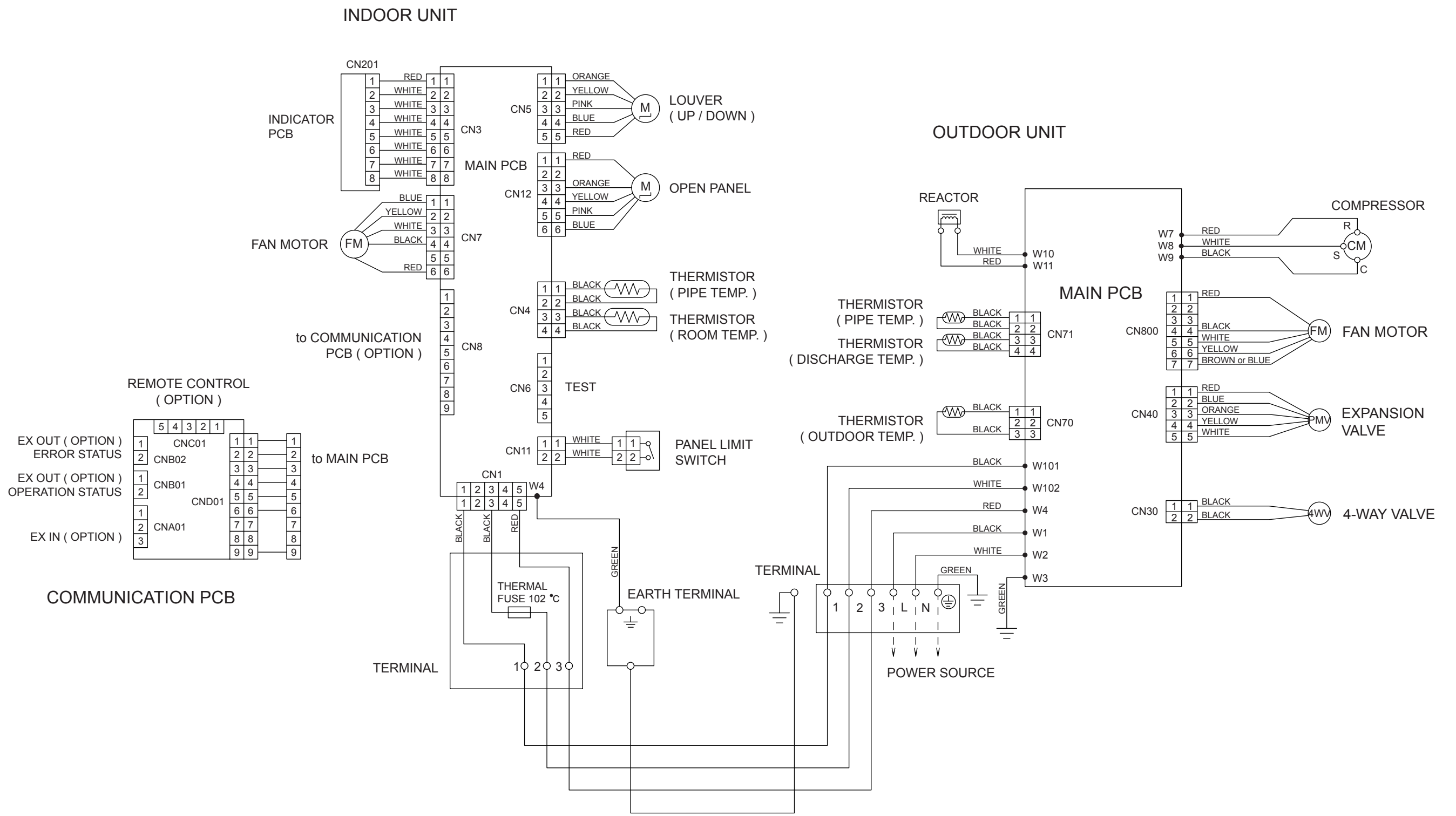
Gas : 3/8" (9.52 mm)

14

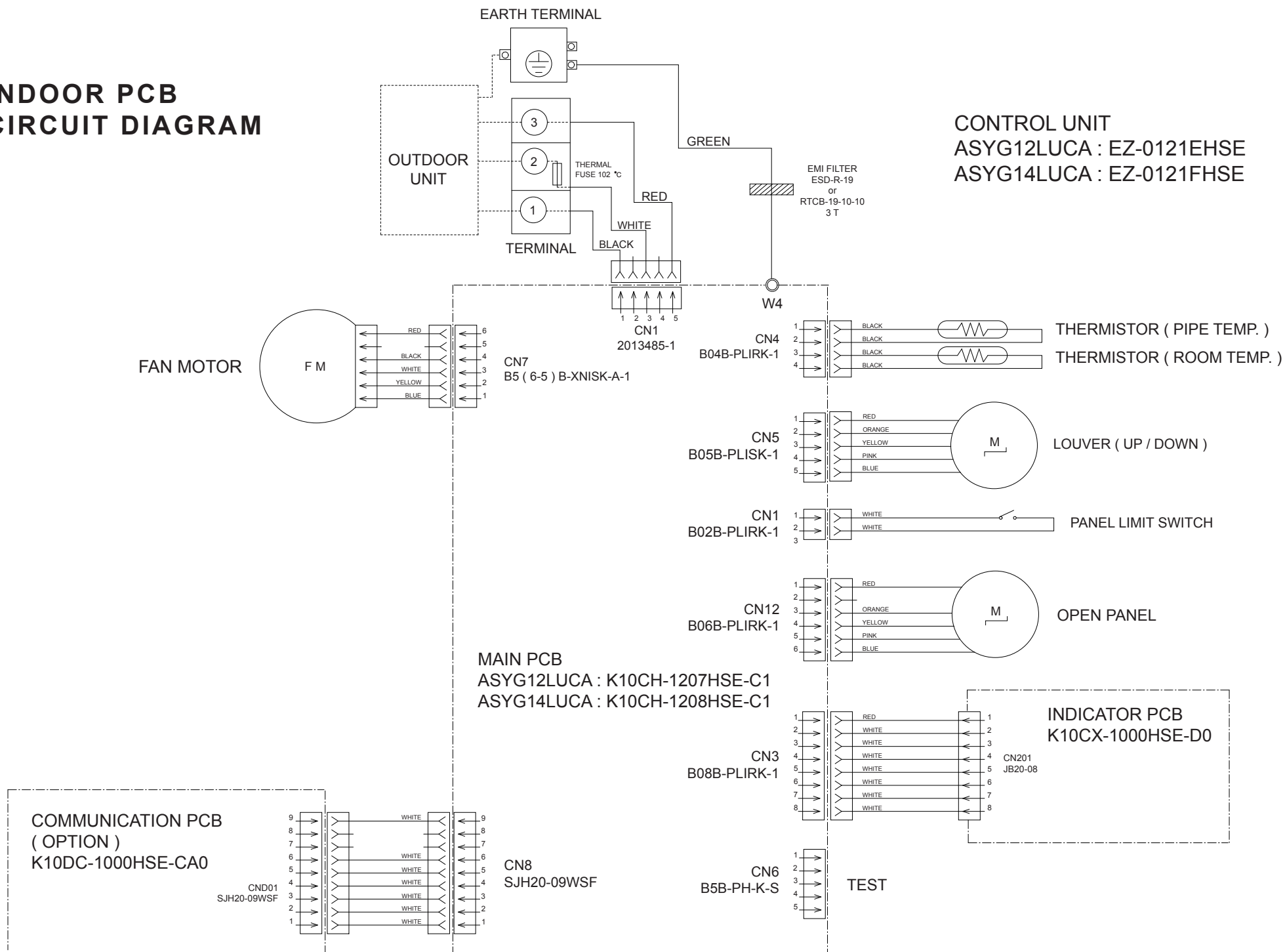
Liquid : 1/4" (6.35 mm)

Gas : 1/2" (12.7 mm)

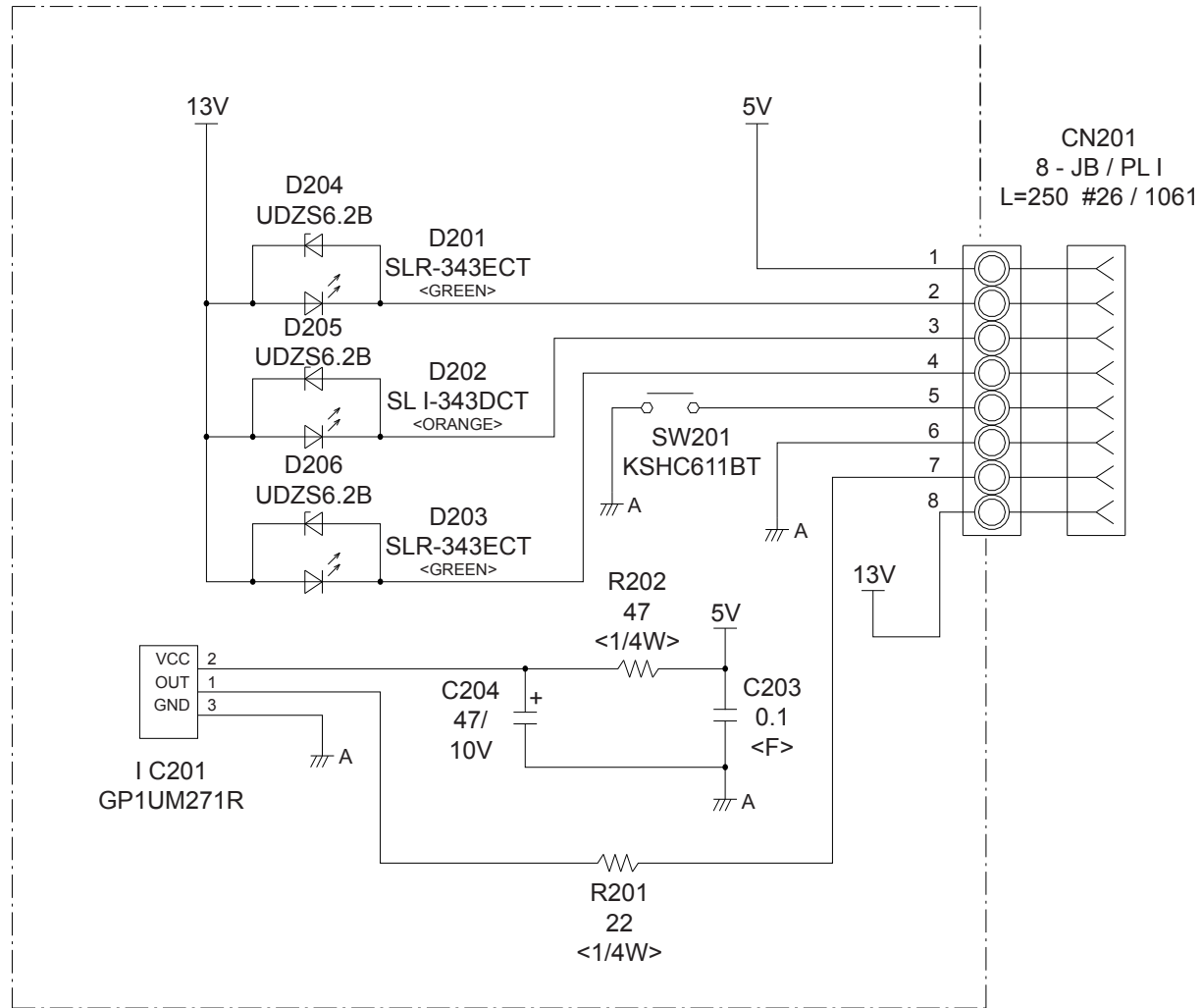
CIRCUIT DIAGRAM



INDOOR PCB CIRCUIT DIAGRAM

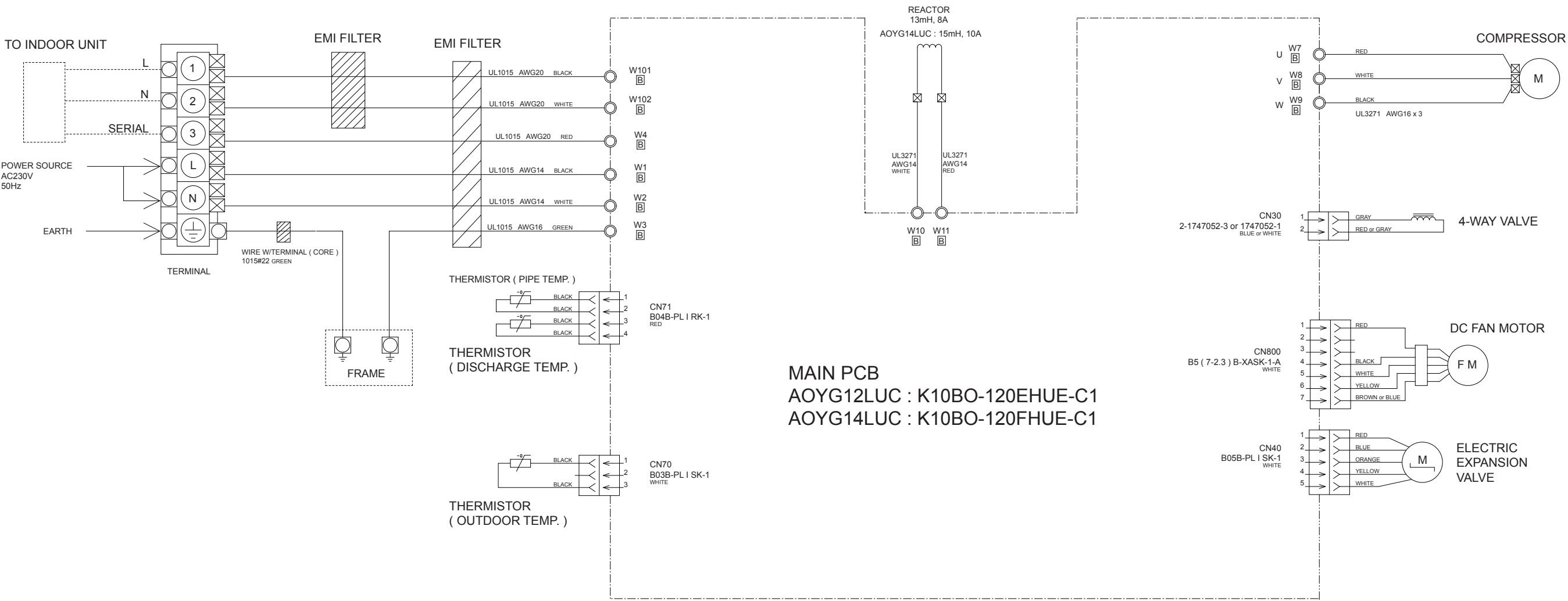


INDOOR UNIT
INDICATOR PCB
K10CX-1000HSE-D0



OUTDOOR PCB
CIRCUIT DIAGRAM

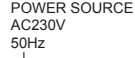
INVERTER ASSEMBLY
AOYG12LUC : EZ-010DHUE
AOYG14LUC : EZ-01008HUE



OUTDOOR UNIT MAIN PCB

AOYG14LUC : K10BO-120FHUE-C1

AOYG14LUC : K10BO-120FHUE-C1



ERROR DETECTION

INDOOR UNIT REMOTE CONTROL

If you use a wireless remote control, the lamp on the photo detector unit will output error codes by way of blinking patterns.

If you use a wired remote control, error codes will appear on the remote control display.

See the lamp blinking patterns and error codes in the table.

An error display is displayed only during operation.

● : 0.5s ON / 0.5s OFF

() : Number of flashing

◇ : Constantly flashing



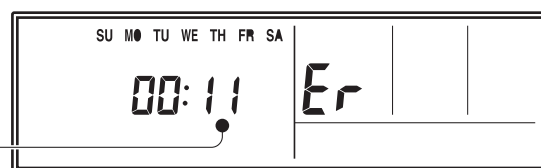
OPERATION indicator lamp (green)

TIMER indicator lamp (orange)

ECONOMY indicator lamp (green)

Wired remote control display (Option)

If an error occurs, the following display will be shown.
("Er" will appear in the set room temperature display.)



Error code

Indoor unit lamp			Wired remote control	Description
OPERATION (green)	TIMER (orange)	ECONOMY (green)		
● (1)	● (1)	◇	11	Serial communication error
● (1)	● (2)	◇	12	Wired remote control communication error
● (1)	● (5)	◇	15	Check run unfinished
● (2)	● (2)	◇	22	Indoor unit capacity error
● (2)	● (3)	◇	23	Combination error
● (3)	● (2)	◇	32	Indoor unit PCB model information error
● (3)	● (5)	◇	35	Manual auto switch error
● (4)	● (1)	◇	41	Room temp. sensor error
● (4)	● (2)	◇	42	Indoor unit Heat Ex. Middle temp. sensor error
● (5)	● (1)	◇	51	Indoor unit fan motor error
● (5)	● (8)	◇	58	Intake grille error
● (5)	● (15)	◇	5U	Indoor unit error
● (6)	● (2)	◇	62	Outdoor unit main PCB model information error or communication error
● (6)	● (3)	◇	63	Inverter error
● (6)	● (4)	◇	64	Active filter error, PFC circuit error
● (6)	● (5)	◇	65	Trip terminal L error
● (6)	● (10)	◇	6A	Display PCB microcomputers communication error
● (7)	● (1)	◇	71	Discharge temp. sensor error

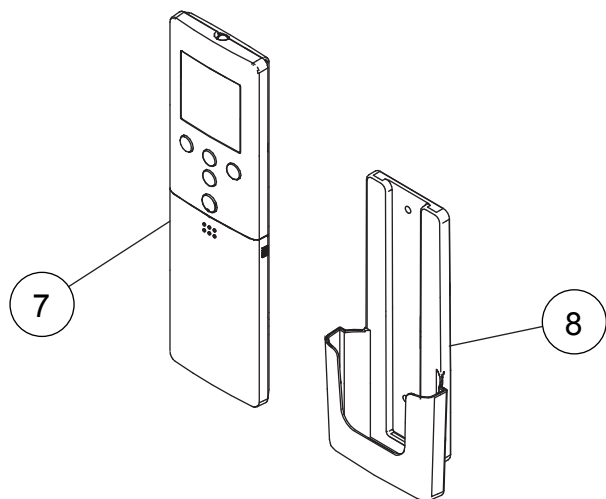
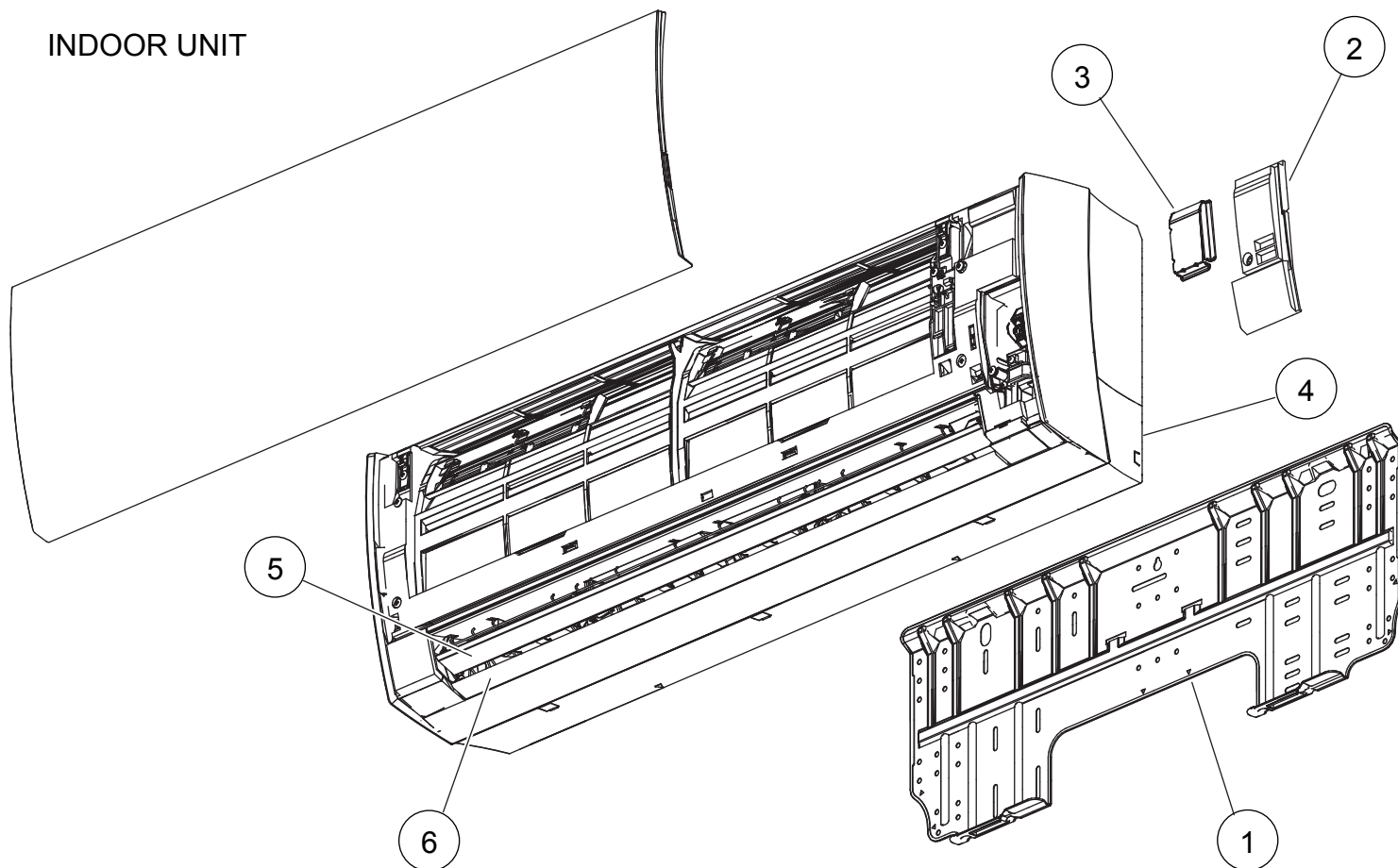
Indoor unit lamp			Wired remote control	Description
OPERATION (green)	TIMER (orange)	ECONOMY (green)		
● (7)	● (2)	◇	72	Compressor temp. sensor error
● (7)	● (3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
● (7)	● (4)	◇	74	Outdoor temp. sensor error
● (7)	● (5)	◇	75	Suction Gas temp. sensor error
● (7)	● (6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
● (7)	● (7)	◇	77	Heat sink temp. sensor error
● (8)	● (2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
● (8)	● (3)	◇	83	Liquid pipe temp. sensor error
● (8)	● (4)	◇	84	Current sensor error
● (8)	● (6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
● (9)	● (4)	◇	94	Trip detection
● (9)	● (5)	◇	95	Compressor rotor position detection error (permanent stop)
● (9)	● (7)	◇	97	Outdoor unit fan motor error
● (9)	● (9)	◇	99	4-way valve error
● (10)	● (1)	◇	A1	Discharge temp. error
● (10)	● (3)	◇	A3	Compressor temp. error
● (10)	● (4)	◇	A4	High pressure error
● (10)	● (5)	◇	A5	Low pressure error

OUTDOOR UNIT

LED	ERROR
on	Discharge temperature abnormal
0.5 second on / 0.5 second off	IPM overcurrent protection
0.1 second on / 0.1 second off	Thermistor abnormal
2.0 second on / 2.0 second off	CT abnormal
0.1 second on / 2.0 second off	Compressor location abnormal
5.0 second on / 5.0 second off	Fan abnormal

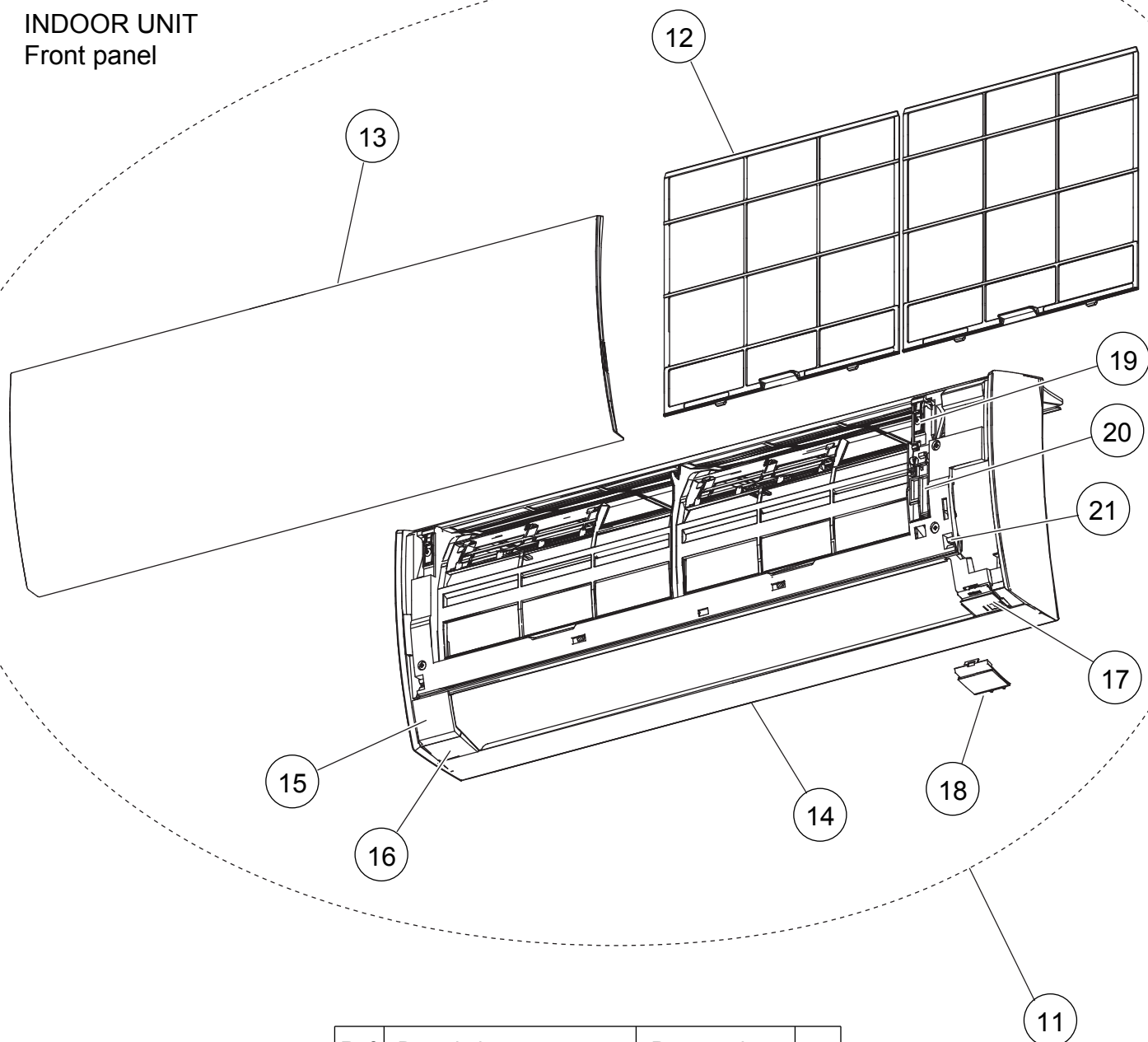
PARTS

INDOOR UNIT



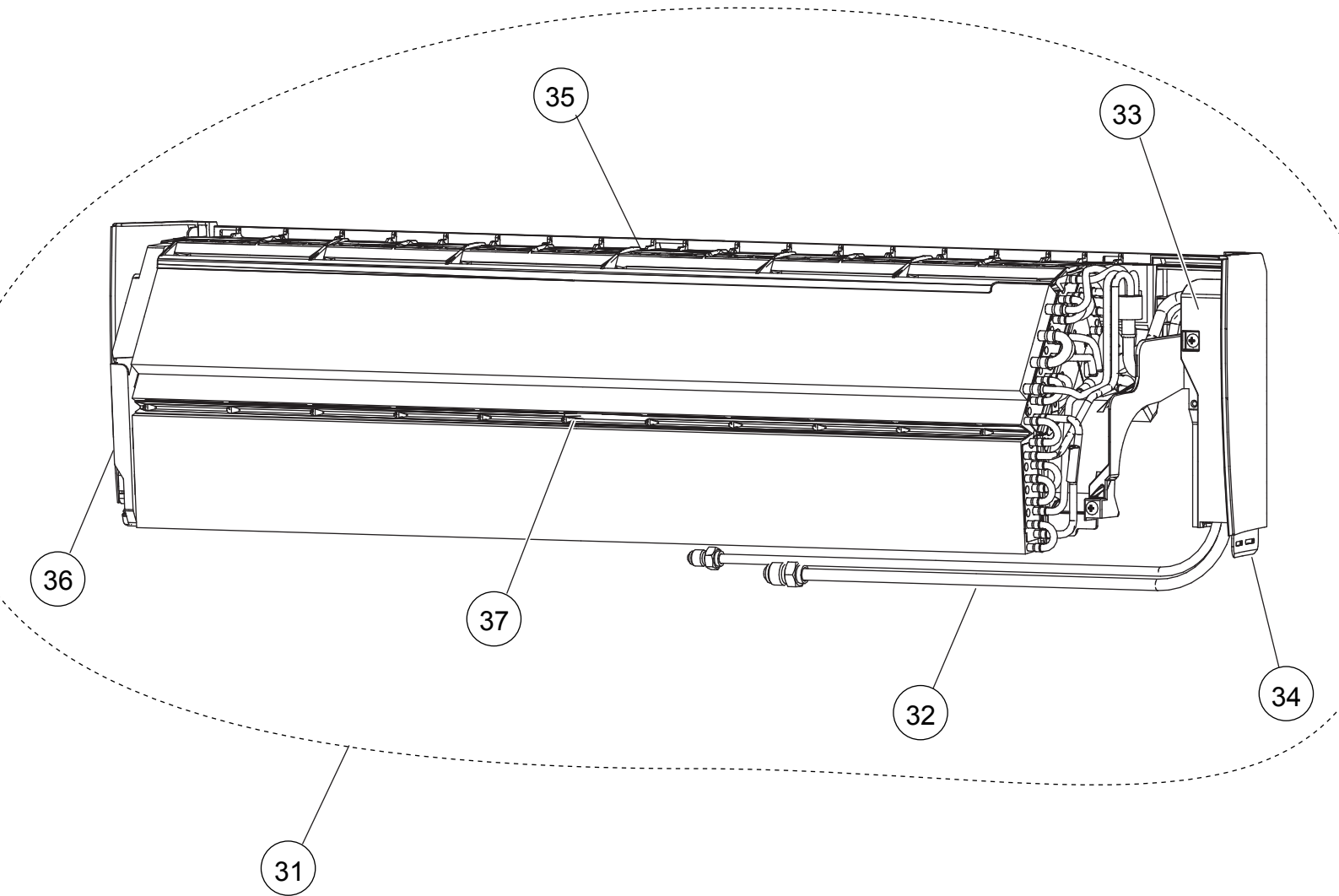
Ref.	Description	Part number	
1	Bracket Panel	9318913002	
2	Wire Cover	9318911008	
3	Wire Shield	9318919004	
4	Under Cover	9318879001	
5	Louver U	9318880007	
6	Louver Z	9318881004	
7	Remote Control	9319207018	
8	Remote Control Holder	9318912005	
--	Air Clean Filter Assy	9317250009	

INDOOR UNIT
Front panel

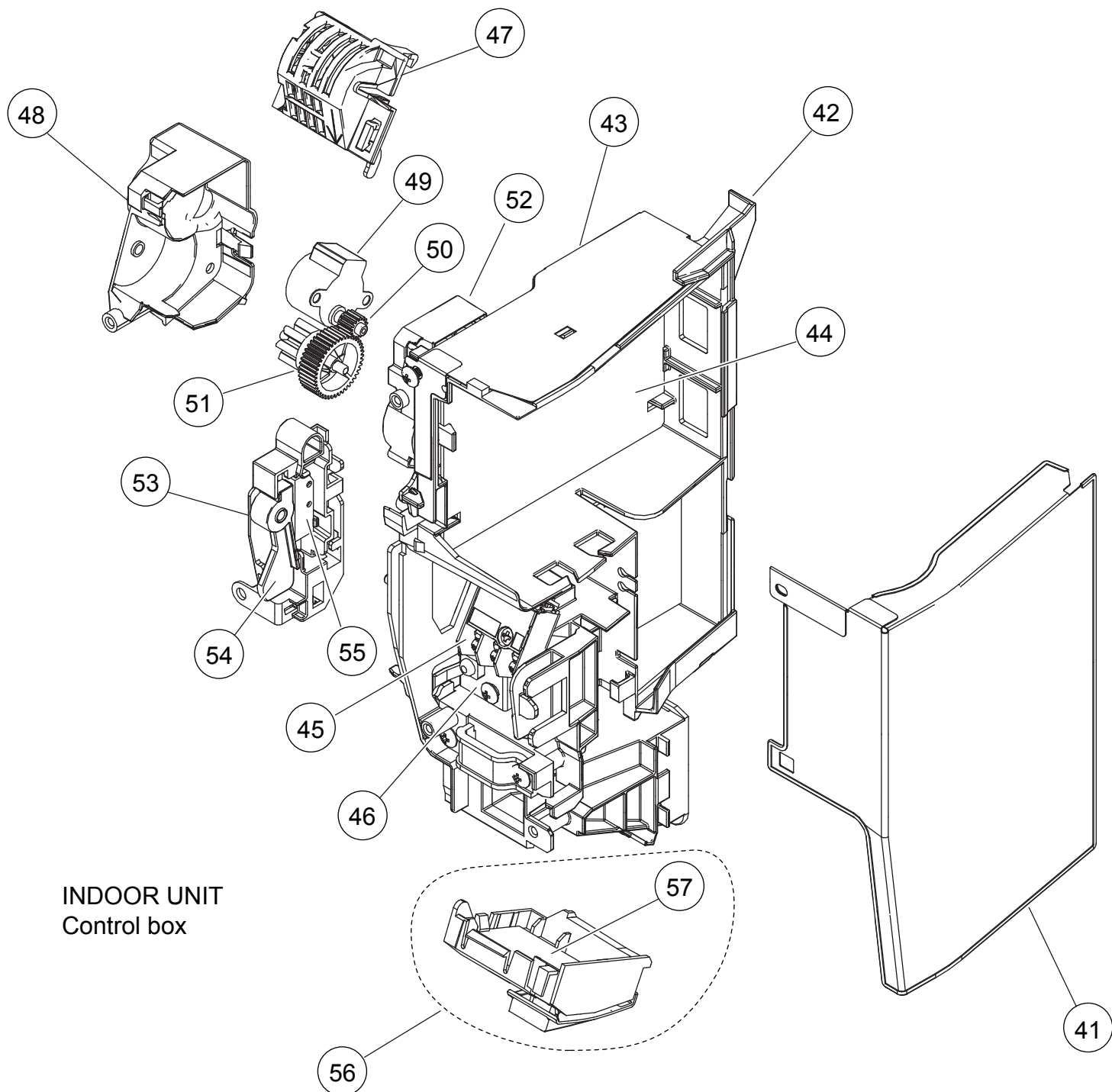


Ref.	Description	Part number	
11	Front Panel Total Assy	9319348001	
12	Air Filter	9318883008	
13	Intake Grille Assy	9319351001	
14	Front Panel	9318876000	
15	Front Panel Cover U	9318910001	
16	Display Plate Holder L	9318894004	
17	Display Plate Holder R	9318895001	
18	Display Plate R	9318893007	
19	Arm Cover	9318900002	
20	Grille Stay	9318899009	
21	Grille Clamper B	9316951006	

INDOOR UNIT
Evaporator



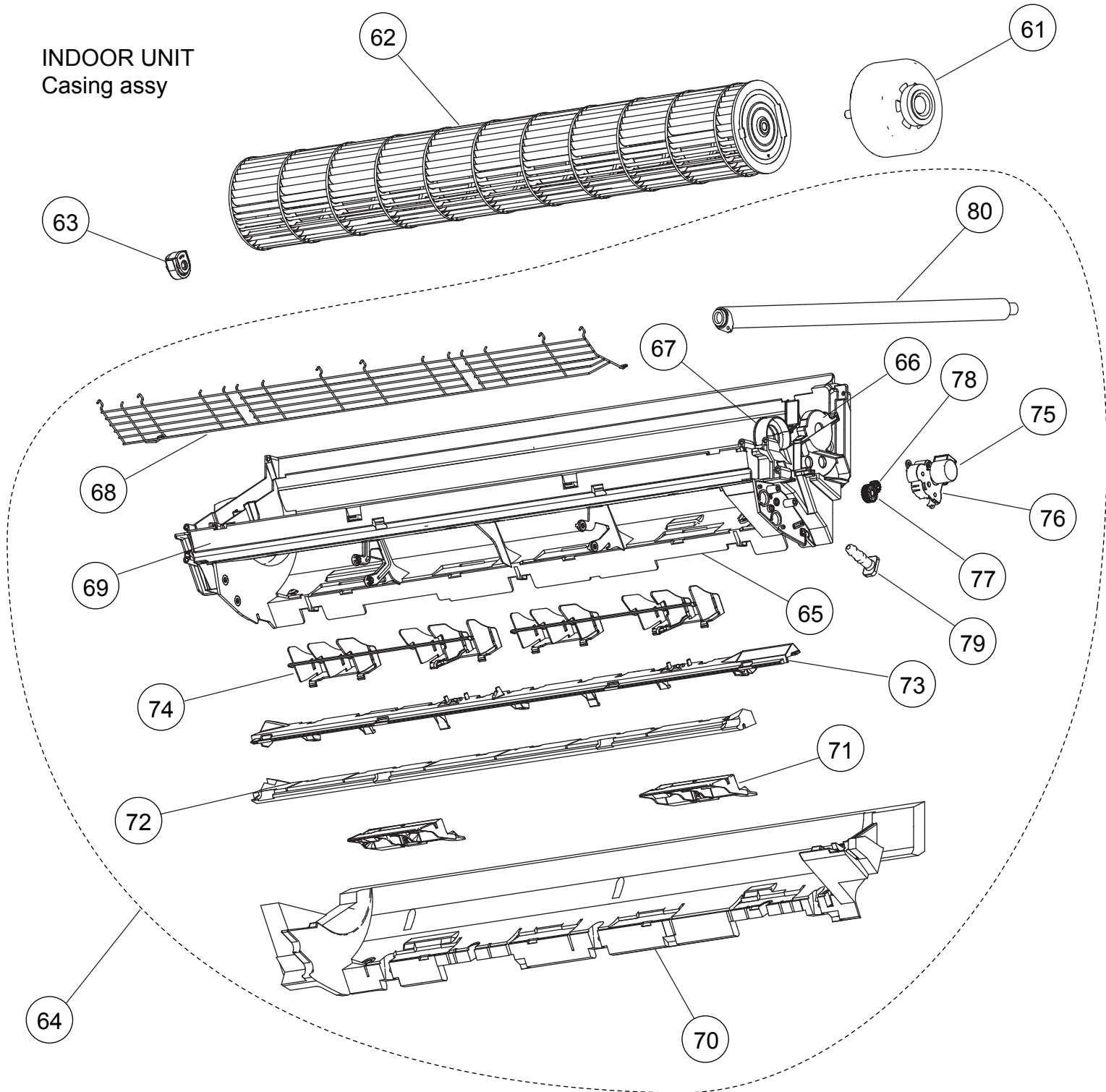
Ref.	Description	Part number	
31	Evaporator Total Assy (12)	9319327006	
31	Evaporator Total Assy (14)	9319327013	
32	Joint Pipe Assy (12)	9319322001	
32	Joint Pipe Assy (14)	9319322018	
33	Joint Pipe Holder	9318901009	
34	Base	9318874006	
35	Filter Guide	9318887006	
36	Evaporator Holder L	9318875003	
37	Air Seal	9319295008	



Ref.	Description	Part number	
41	Cover Shield A	9318916003	
42	Control Box	9318882001	
43	Box Shield Assy	9319344003	
44	Main PCB (ASYG12LUCA)	9708713304	
44	Main PCB (ASYG14LUCA)	9708713311	
45	Terminal	9900638009	
46	Earth Terminal	9318918007	
47	Room Thermistor Holder	9319068008	
48	Gear Cover	9318902006	
49	Step Motor	9900384166	

Ref.	Description	Part number	
50	Gear B	9319294001	
51	Panel Gear	9319293004	
52	Gear Case	9318903003	
53	Switch Case	9319332000	
54	Grille Key Top	9319334004	
55	Micro Switch	9900625009	
56	Display Assy	9708823010	
57	Indicator PCB	9708824017	
--	Thermistor Assy	9900627003	

INDOOR UNIT
Casing assy

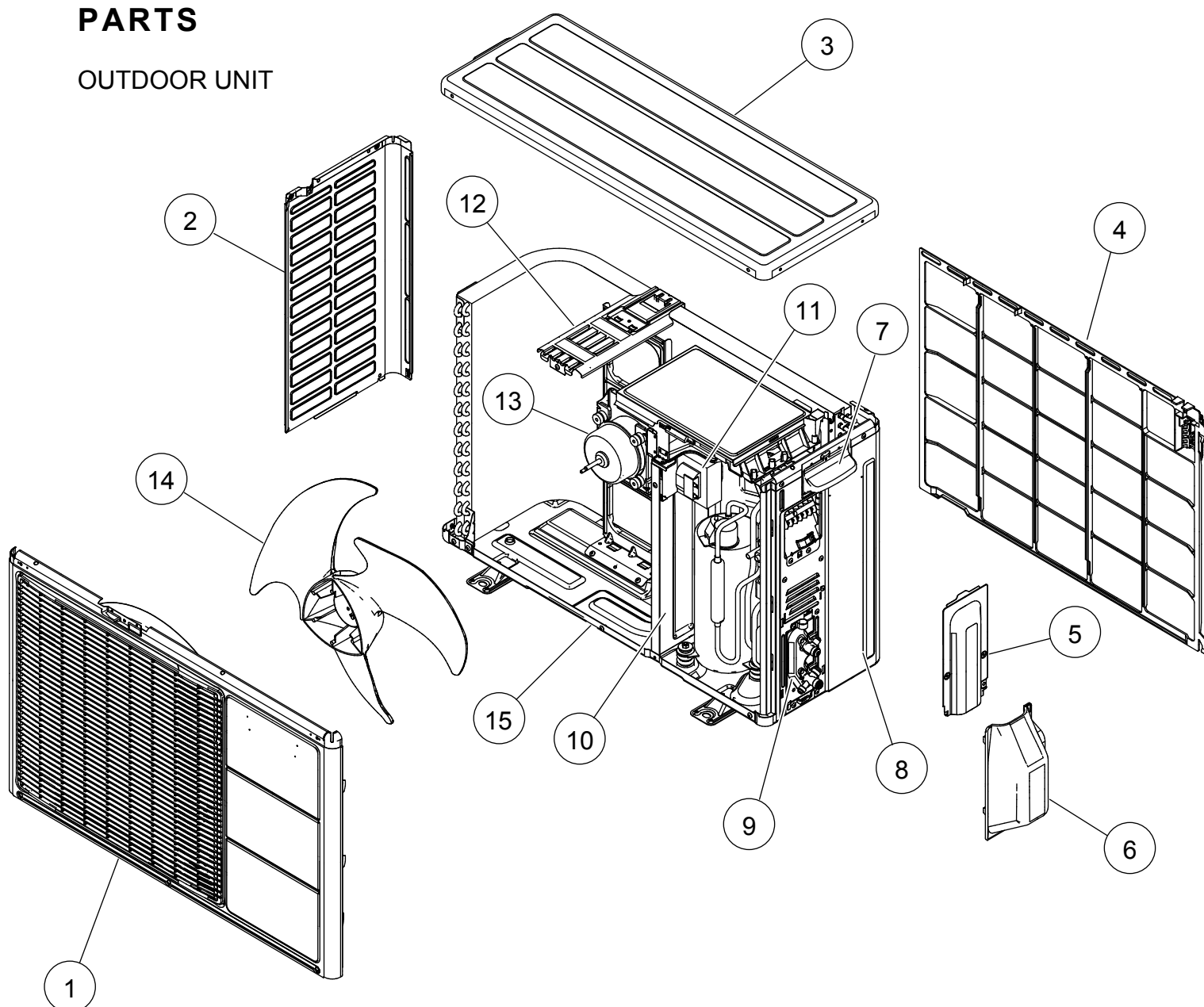


Ref.	Description	Part number
61	Fan Motor	9602947003
62	Crossflow Fan Assy	9319361000
63	Bearing C Assy	9306628017
64	Casing Assy	9319342009
65	Casing	9318873009
66	Motor Cover	9316601000
67	Motor Cover	9318888003
68	Fan Guard	9318924008
69	Casing Cover F	9318923001
70	Casing Cover B	9318920000

Ref.	Description	Part number
71	Pipe Bracket	9318889000
72	Panel Cover	9319296005
73	Louver Holder	9318886009
74	R and L Louver	9318885002
75	Motor Step	9900384128
76	Louver Gear Holder	9318905007
77	Louver Gear	9318904000
78	Gear A	9309994003
79	Drain Cap	9316177017
80	Drain Hose Assy	9316904002

PARTS

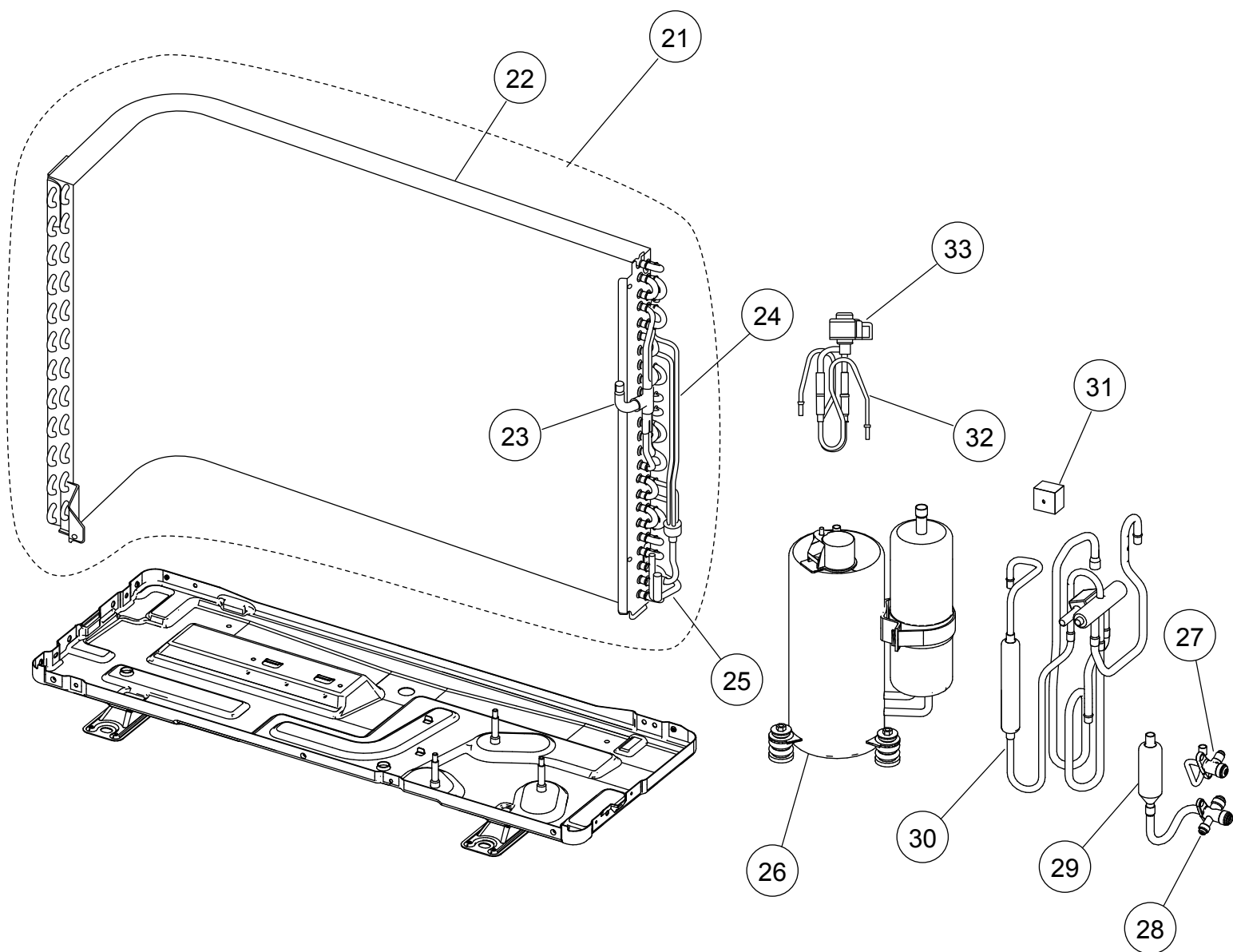
OUTDOOR UNIT



Ref.	Description	Part number
1	Front Panel Assy	9317760010
2	Cabinet Left Assy	9318247008
3	Top Panel Assy	9317761055
4	Protective Net	9313941055
5	Switch Cover A Assy	9317795005
6	Switch Cover B	9317582001
7	Grip	9317588003
8	Cabinet Right Assy	9317759021
9	Valve Bracket	9331649001

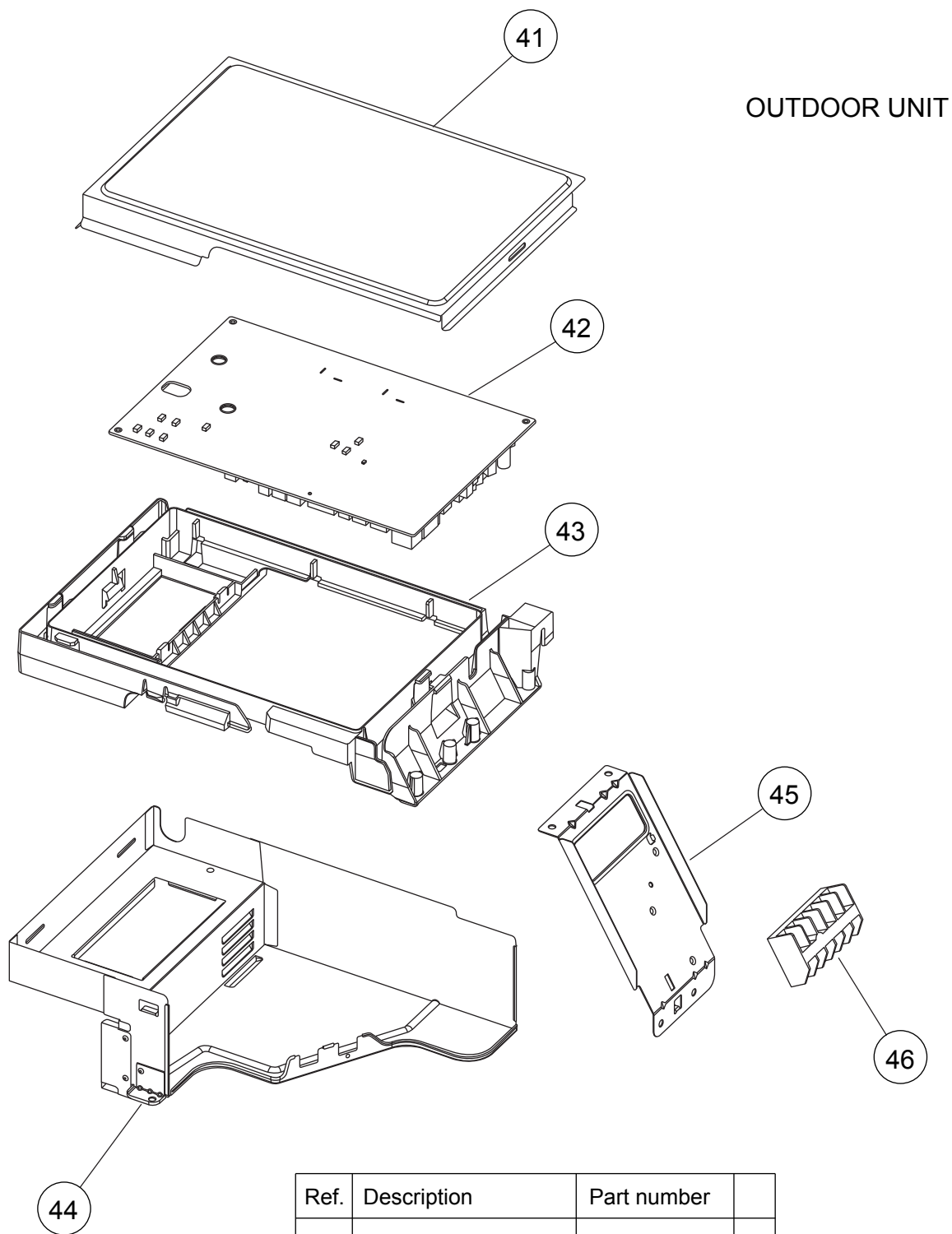
Ref.	Description	Part number
10	Separator Assy	9318340013
11	Reactor Assy (12)	9900583002
11	Reactor Assy (14)	9900611019
12	Motor Bracket Assy	9332289039
13	Fan Motor	9602864003
14	Propeller Fan	9313808013
15	Base Assy	9316885028
--	Drain Assy	9303029022
--	Emblem	9319151007

OUTDOOR UNIT



Ref.	Description	Part number	
21	Condenser Total Assy	9332359008	
22	Condenser Assy	9332360004	
23	Inlet Pipe Assy	9315578013	
24	Separate Pipe Assy	9317200011	
25	Exit Pipe Assy	9332361001	
26	Compressor Assy	9317619004	
27	2 way Valve Assy	9332371000	

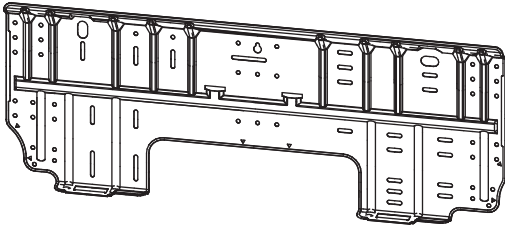
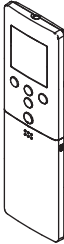
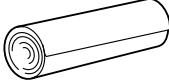
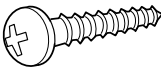
Ref.	Description	Part number	
28	3 way Valve Assy (12)	9315574015	
28	3 way Valve Assy (14)	9332455007	
29	Muffler (12)	9308625007	
29	Muffler (14)	9316276017	
30	4 way Valve Assy	9332365009	
31	Solenoid	9970110023	
32	Pulse Motor Valve Assy	9332368000	
33	Expansion Valve Coil	9970095030	



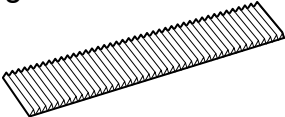
Ref.	Description	Part number	
41	Sealed Panel	9318181005	
42	Main PCB (AOYG12)	9708683423	
42	Main PCB (AOYG14)	9708683430	
43	PCB Holder	9318182002	
44	Inverter Case Assy	9318242003	
45	Terminal Bracket	9317603010	
46	Terminal	9900435028	
--	Outdoor Thermistor	9900565008	
--	Thermistor Assy	9900628000	

ACCESSORIES

INDOOR UNIT

Name and Shape	Part number
Bracket panel 	9318913002
Remote control 	9319207018
Remote control holder 	9318912005
Battery (penlight) 	0600185046
Cloth tape 	9308117007
Tapping screw (big) (φ 4 x 25) 	0700076046
Tapping screw (small) (φ 3 x 12) 	0700019036

OPTION

Name and Shape	Part number
Air cleaning filter 	UTR-FA16 UTR-FA16-2

