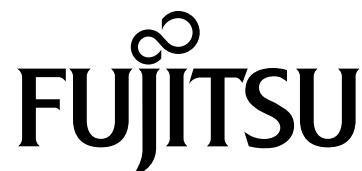


Split type air conditioner
Duct type (50Hz)



SERVICE MANUAL



Indoor unit	Outdoor unit
ARYG90LHTA	AOYG90LRLA

CONTENTS

SPECIFICATIONS	1
DIMENSIONS	2
REFRIGERANT SYSTEM DIAGRAM ...	4
CIRCUIT DIAGRAM	5
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PARTS (OUTDOOR UNIT)	17
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SPECIFICATIONS

ELECTRICAL DATA

INDOOR UNIT		ARYG90LHTA
OUTDOOR UNIT		AOYG90LRLA
POWER SUPPLY Indoor		Single phase 230V 50Hz
POWER SUPPLY Outdoor		Three phase 400V 50Hz
COOLING	Capacity	22.00 kW
	Power consumption	7.77 kW
	EER	2.83 kW/kW
	Rated operating current Indoor	3.5 A
	Rated operating current Outdoor	13.5 A
	Max operating current Indoor	6.0 A
	Max operating current Outdoor	14.6 A
	Moisture removal	6.0 L/h
HEATING	Capacity	27.00 kW
	Power consumption	8.18 kW
	COP	3.30 kW/kW
	Rated operating current Indoor	3.5 A
	Rated operating current Outdoor	14.1 A
	Max operating current Indoor	6.0 A
	Max operating current Outdoor	14.6 A

FAN MOTOR DISCRIMINATION

INDOOR UNIT	MFG-ZK1KA2N
OUTDOOR UNIT	MFE-ZA2VB2N

FAN REVOLUTION

INDOOR UNIT	High	1,210 rpm
	Medium	1,100 rpm
	Low	990 rpm
	Quiet	880 rpm
OUTDOOR UNIT	Cooling	Upper 730 / Lower 690
	Heating	Upper 780 / Lower 740

AIR CIRCULATION

INDOOR UNIT	High	4,300 m³/h
	Medium	3,900 m³/h
	Low	3,450 m³/h
	Quiet	3,000 m³/h
OUTDOOR UNIT	Cooling	8,400 m³/h
	Heating	9,000 m³/h

NOISE LEVEL

INDOOR UNIT	High	47 dB
	Medium	44 dB
	Low	42 dB
	Quiet	40 dB
OUTDOOR UNIT	Cooling	55 dB
	Heating	57 dB

Static pressure : 72Pa

Duct length : Inlet 1m, Outlet 2m

COMPRESSOR AND REFRIGERANT

COMPRESSOR TYPE	Scroll type, 3 pole, 3 phase, DC brushless motor	
DISCRIMINATION	ANB66FVFM T	
WEIGHT (with oil)	37.6 kg	
PRECHARGED REFRIGERANT	7,100 g	
REFRIGERANT TYPE	R410A	
FULL CHARGE	Pipe length 30 m	7,100 g
	50 m	9,300 g
	70 m	11,500 g
	100 m	14,800 g
ADDITIONAL CHARGE		110 g/m
MAX PIPE HEIGHT		30 m

DIMENSIONS

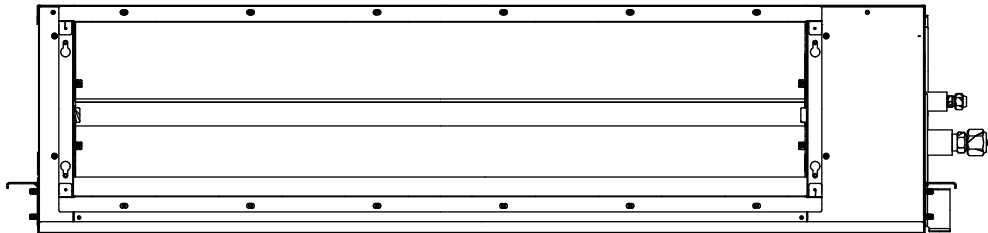
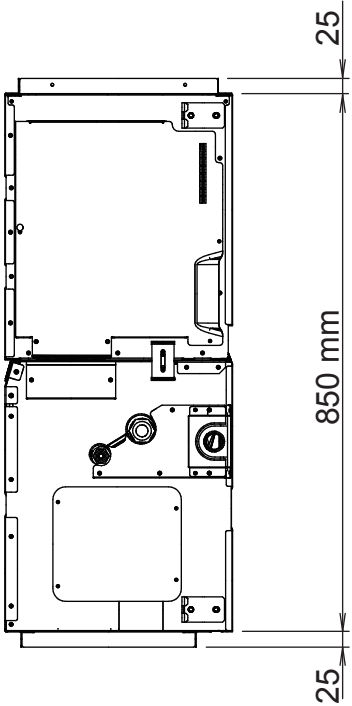
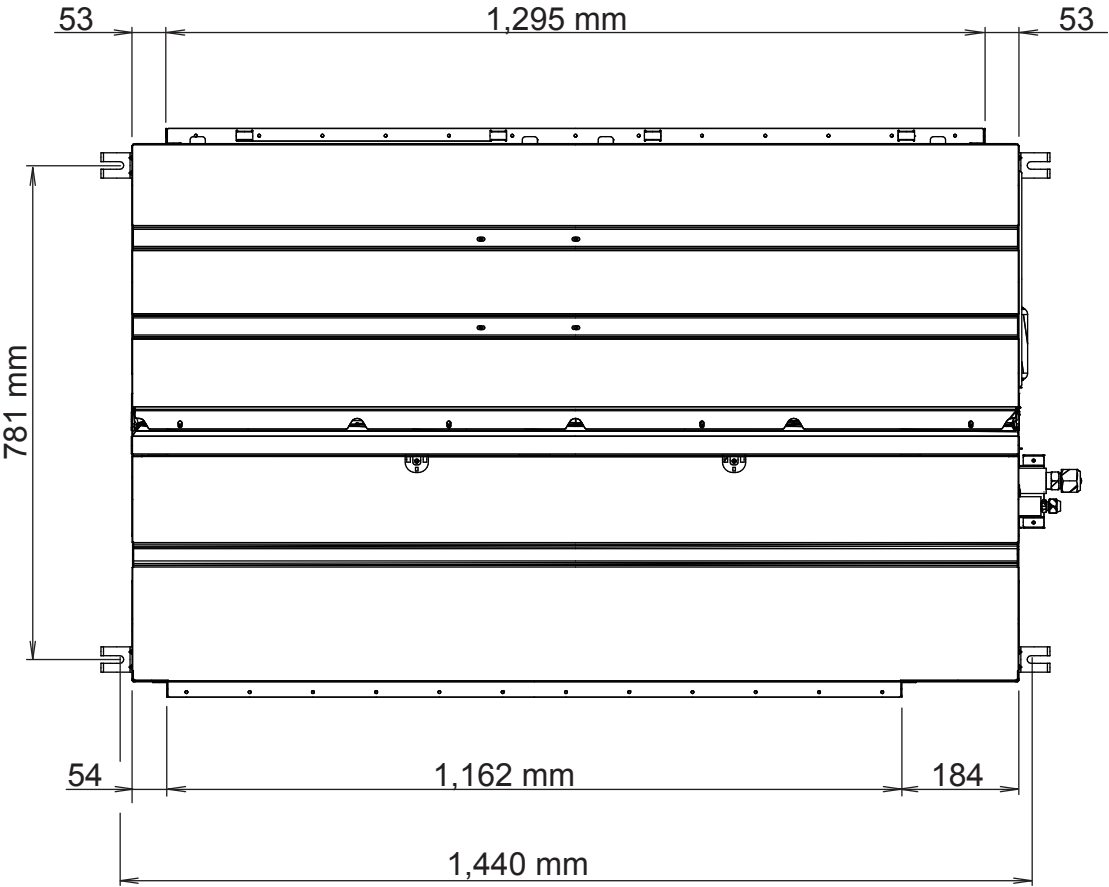
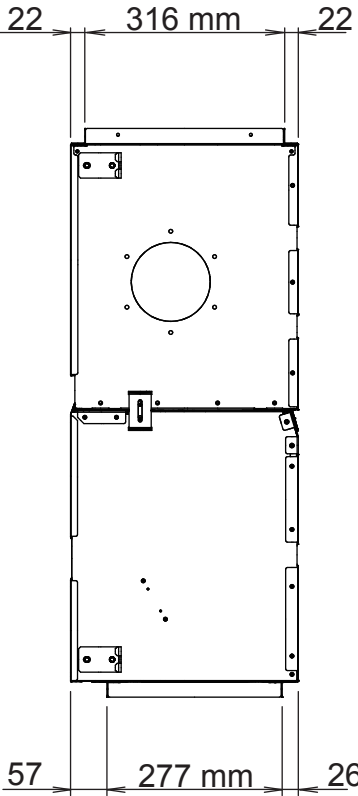
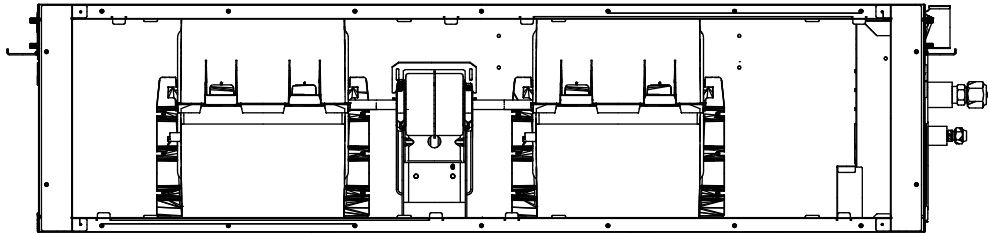
INDOOR UNIT	H x W x D	360 x 1,400 x 850 mm
OUTDOOR UNIT	H x W x D	1,428 x 1,080 x 480 mm

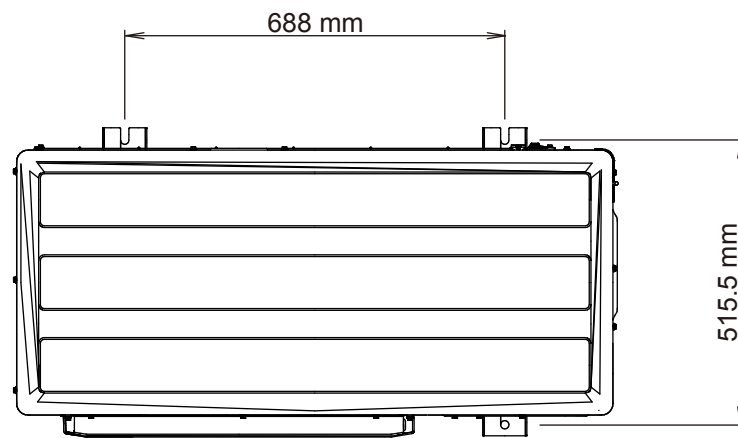
WEIGHT

INDOOR UNIT	Net / Shipping	80 kg / 91 kg
OUTDOOR UNIT	Net / Shipping	174 kg / 192 kg

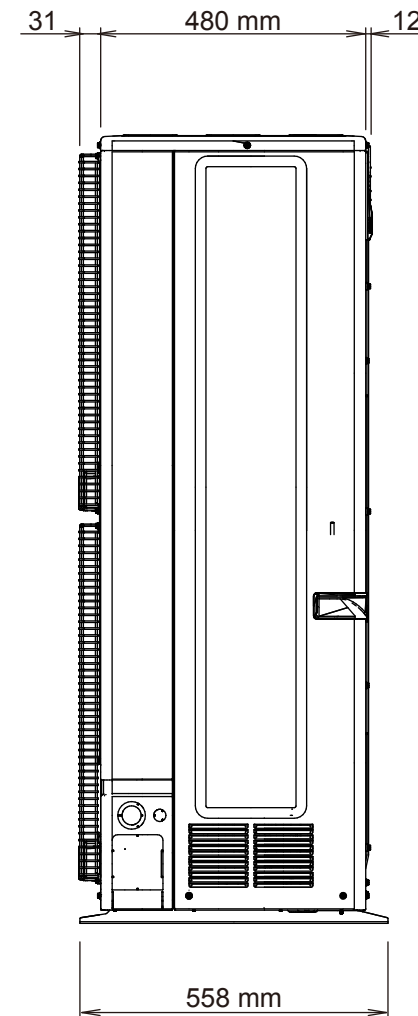
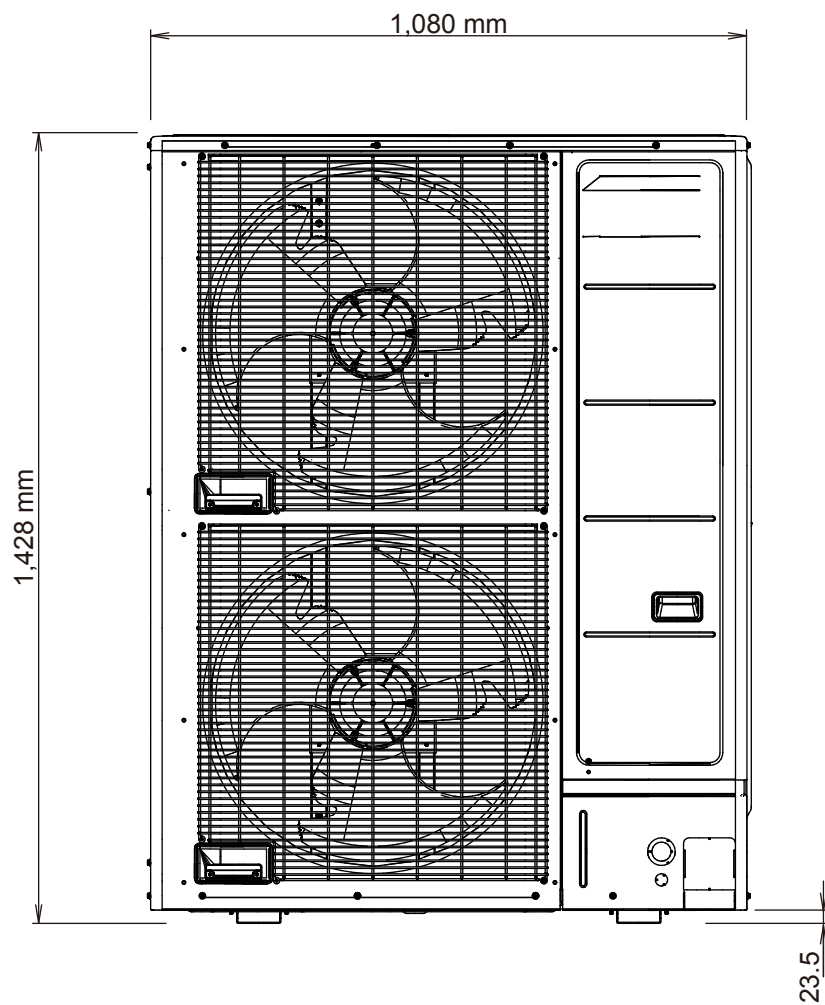
DIMENSIONS

INDOOR UNIT





OUTDOOR UNIT



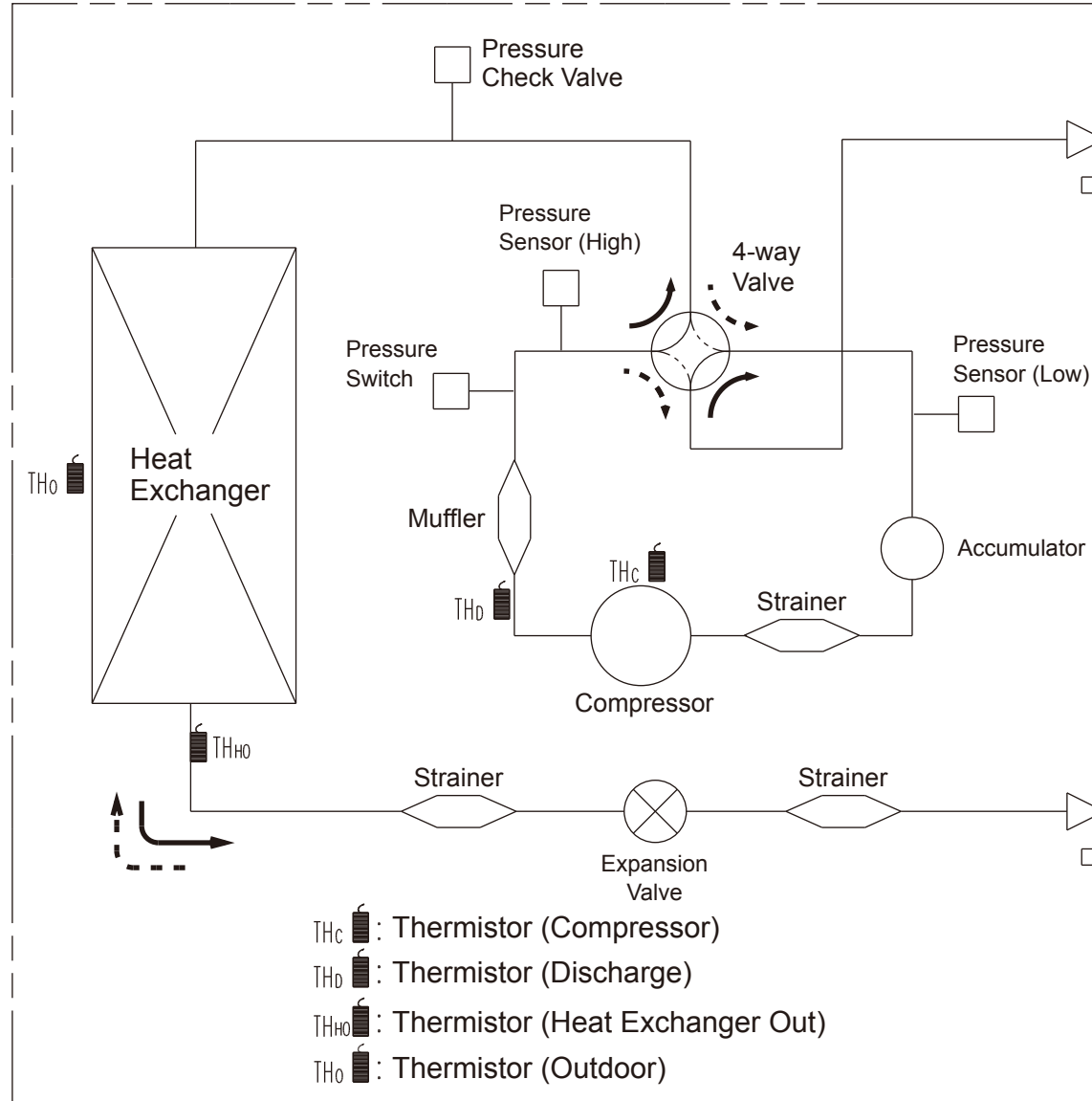
REFRIGERANT SYSTEM DIAGRAM

Refrigerant flow

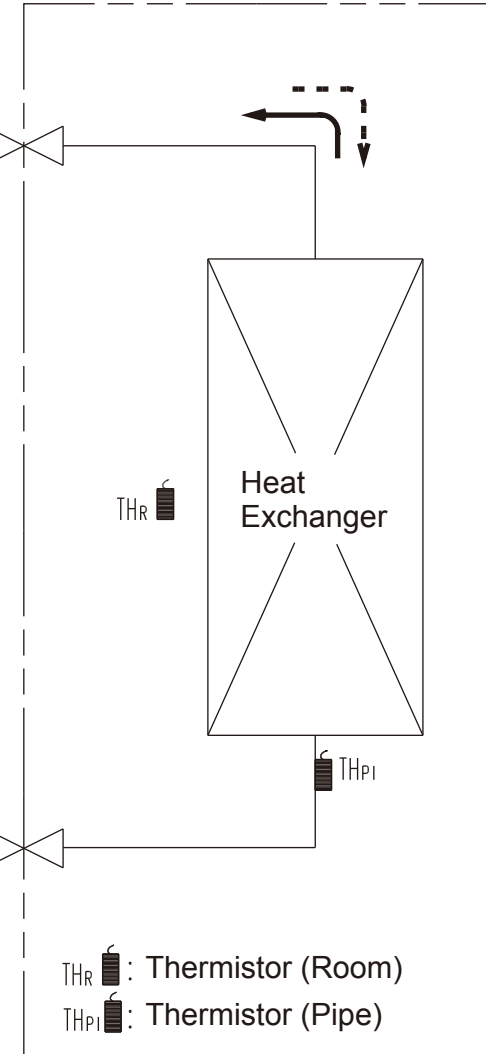
—→ : Cool

- - -→ : Heat

OUTDOOR UNIT

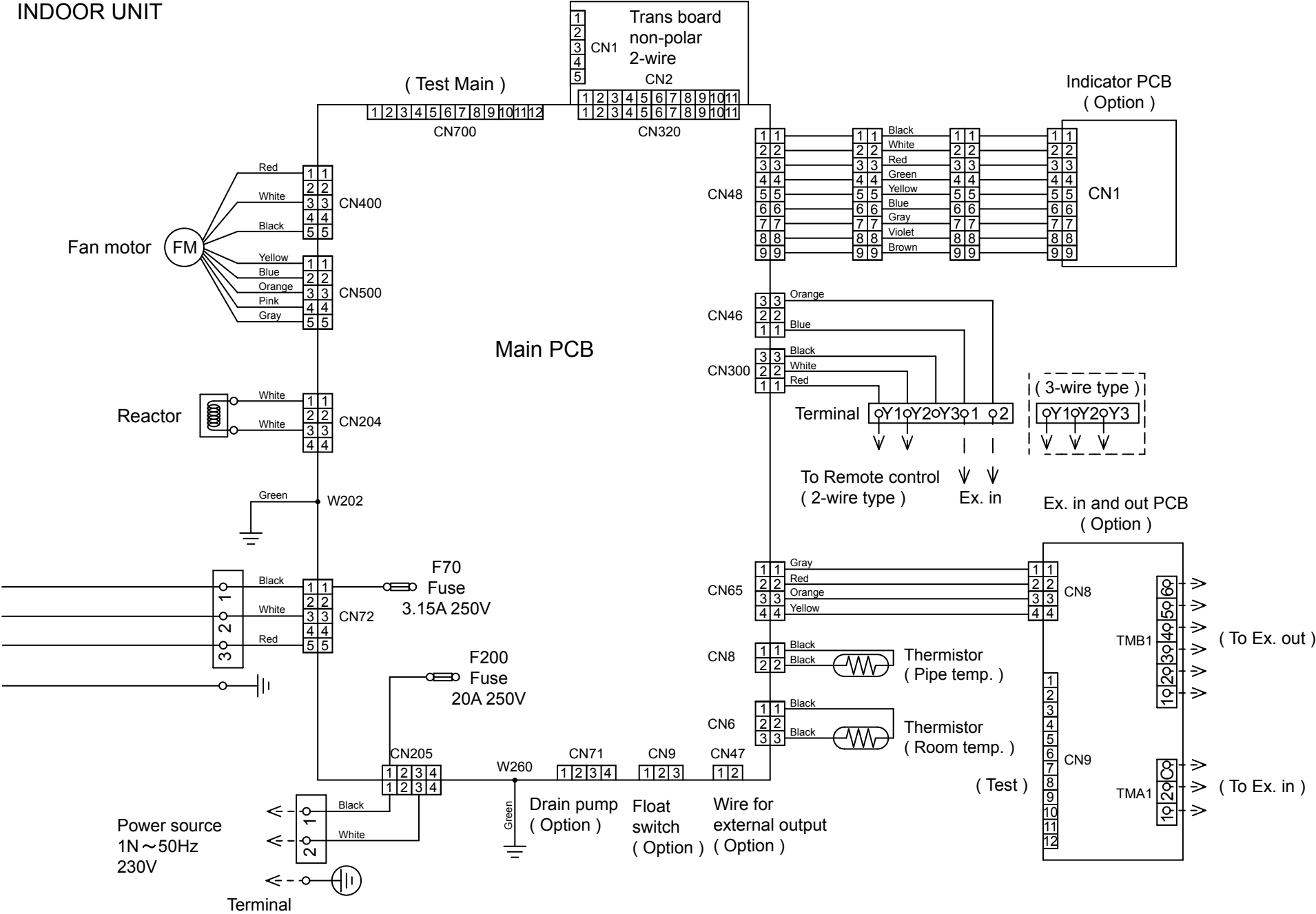


INDOOR UNIT



CIRCUIT DIAGRAM

INDOOR UNIT



Model : AOYG90LRLA

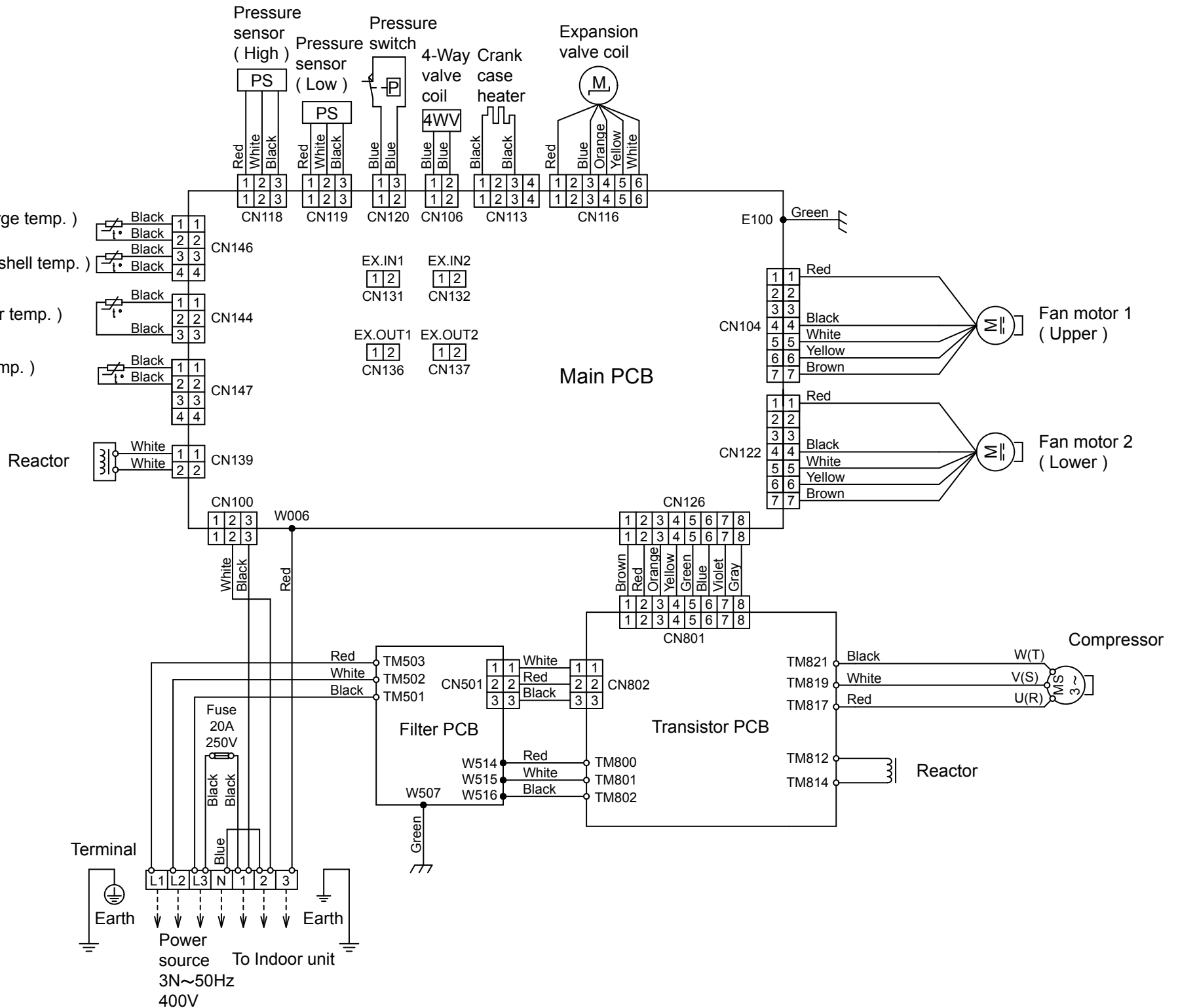
Revision Code : A

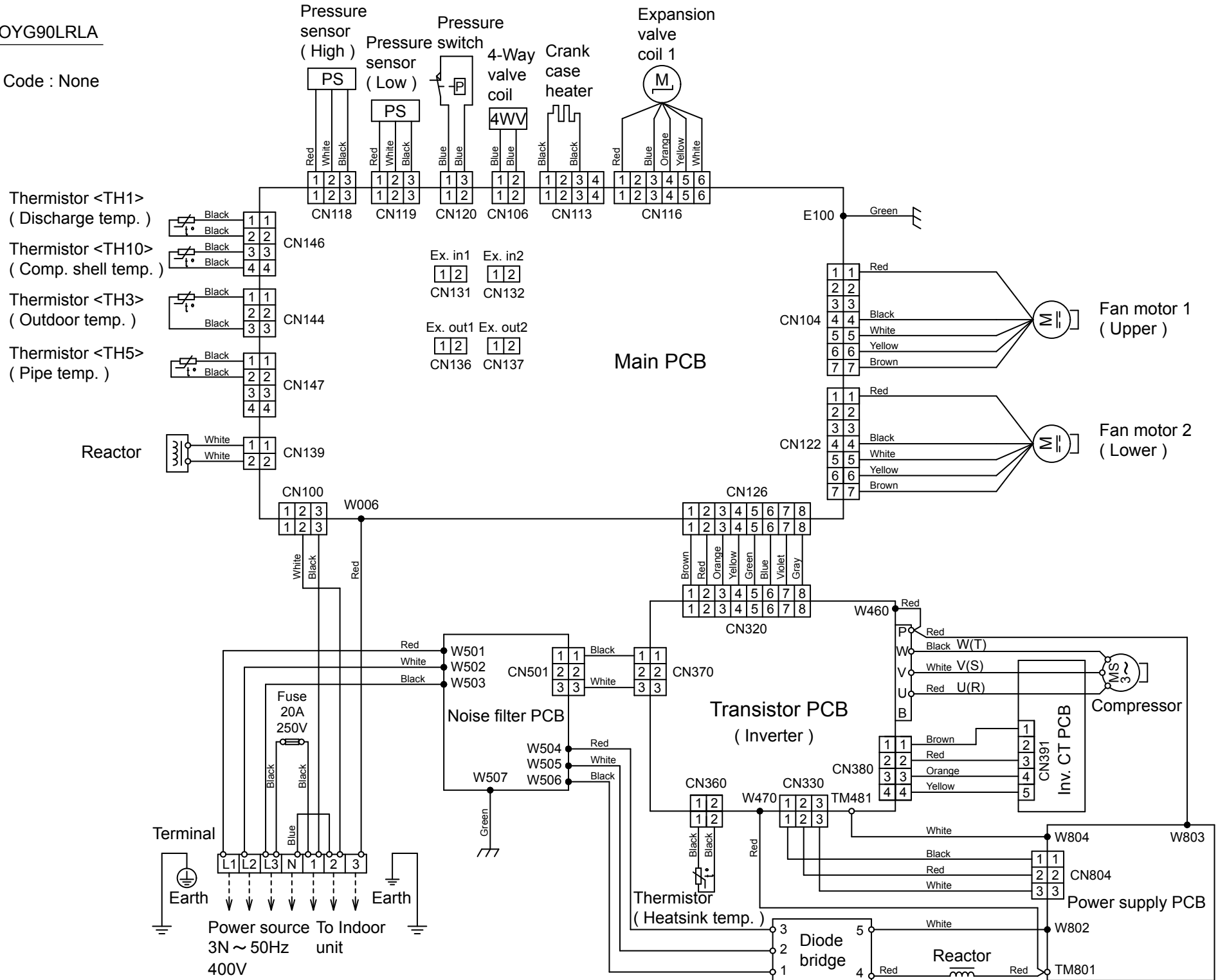
Thermistor (Discharge temp.)
<TH1>

Thermistor (Comp. shell temp.)
<TH10>

Thermistor (Outdoor temp.)
<TH3>

Thermistor (Pipe temp.)
<TH5>





CN104, 122 DC Fan motor1 & 2

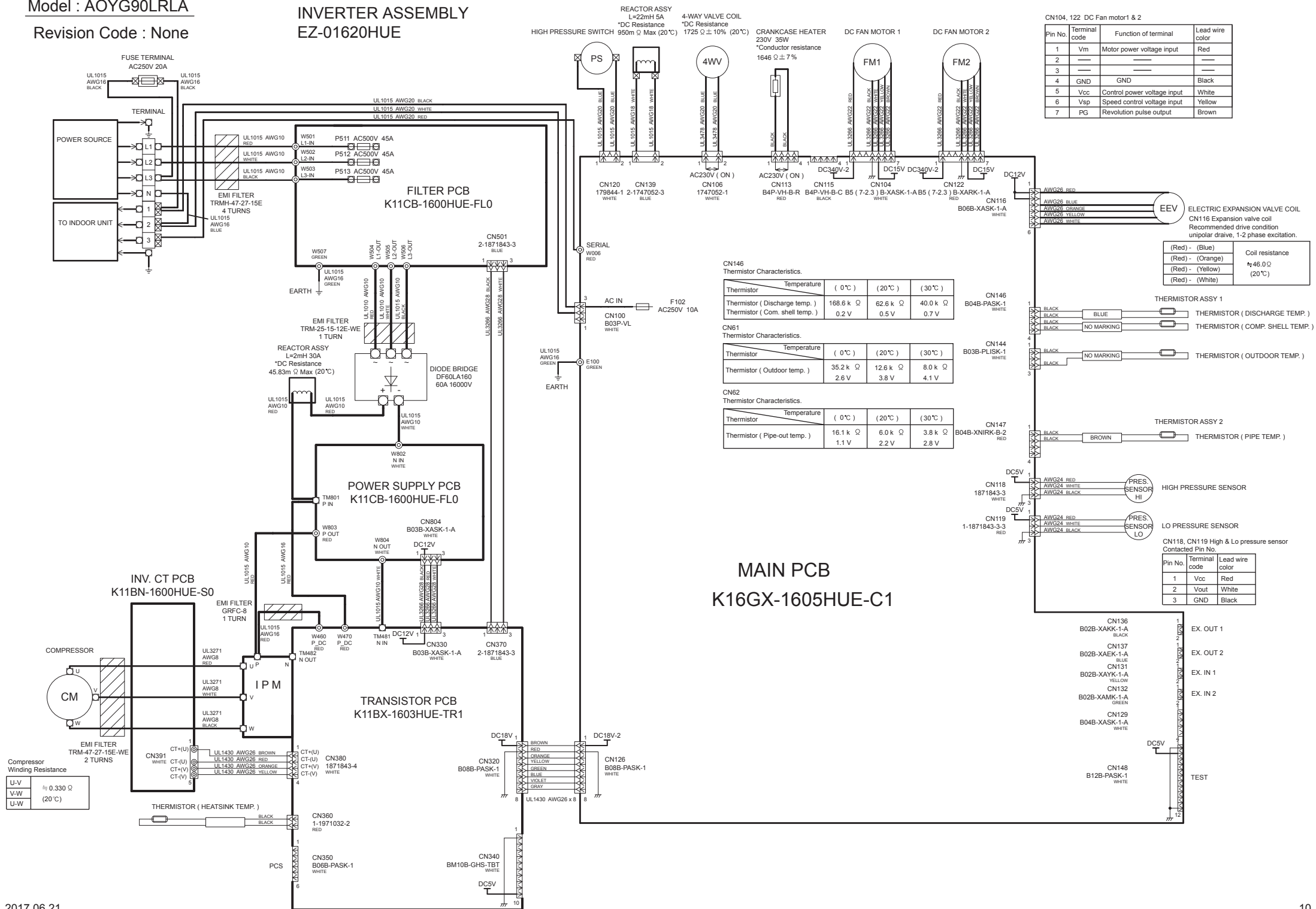
INVERTER ASSEMBLY
EZ-01620HUE



INVERTER ASSEMBLY

EZ-01620HUE

Revision Code : None



ERROR DETECTION

INDOOR UNIT

If you use a wired type remote control, error codes will appear on the remote control display.

If you use a wireless remote control, the lamps on the IR receiver unit will output error codes by way of blinking patterns.

See the lamp blinking patterns and error codes in the table below.

An error display is displayed only during operation.

For more details, refer to the installation manual of the remote control.

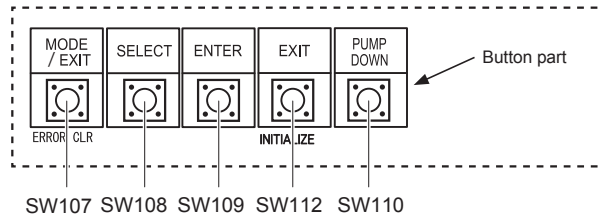
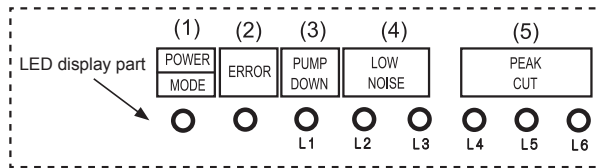
Display mode ● : 0.5s ON / 0.5s OFF
 ◇ : 0.1s ON / 0.1s OFF
 () : Number of flashing

Error display			Wired remote control Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(1)	●(1)	◇	11	Serial communication error
●(1)	●(2)	◇	12	Wired remote control communication error
●(1)	●(5)	◇	15	Check run unfinished Automatic airflow adjustment error
●(1)	●(6)	◇	16	Peripheral unit transmission PCB connection error
●(1)	●(8)	◇	18	External communication error
●(2)	●(1)	◇	21	Unit number or Refrigerant circuit address setting error [Simultaneous Multi]
●(2)	●(2)	◇	22	Indoor unit capacity error
●(2)	●(3)	◇	23	Combination error
●(2)	●(4)	◇	24	• Connection unit number error (indoor secondary unit) [Simultaneous Multi] • Connection unit number error (indoor unit or branch unit) [Flexible Multi]
●(2)	●(6)	◇	26	Indoor unit address setting error
●(2)	●(7)	◇	27	Primary unit, secondary unit setup error [Simultaneous Multi]
●(2)	●(9)	◇	29	Connection unit number error in wired remote controller system
●(3)	●(1)	◇	31	Power supply interruption error
●(3)	●(2)	◇	32	Indoor unit PCB model information error
●(3)	●(3)	◇	33	Indoor unit motor electricity consumption detection error
●(3)	●(5)	◇	35	Manual auto switch error
●(3)	●(9)	◇	39	Indoor unit power supply error for fan motor
●(3)	●(10)	◇	3A	Indoor unit communication circuit (wired remote controller) error
●(4)	●(1)	◇	41	Room temp. sensor error
●(4)	●(2)	◇	42	Indoor unit heat ex. middle temp. sensor error
●(4)	●(4)	◇	44	Human sensor error
●(5)	●(1)	◇	51	Indoor unit fan motor error
●(5)	●(3)	◇	53	Drain pump error
●(5)	●(7)	◇	57	Damper error
●(5)	●(15)	◇	5U	Indoor unit error
●(6)	●(1)	◇	61	Outdoor unit reverse/missing phase and wiring error
●(6)	●(2)	◇	62	Outdoor unit main PCB model information error or communication error

Error display			Wired remote control Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(6)	●(3)	◇	63	Inverter error
●(6)	●(4)	◇	64	Active filter error, PFC circuit error
●(6)	●(5)	◇	65	Trip terminal L error
●(6)	●(8)	◇	68	Outdoor unit rush current limiting resistor temp. rise error
●(6)	●(10)	◇	6A	Display PCB microcomputers communication error
●(7)	●(1)	◇	71	Discharge temp. sensor error
●(7)	●(2)	◇	72	Compressor temp. sensor error
●(7)	●(3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
●(7)	●(4)	◇	74	Outdoor temp. sensor error
●(7)	●(5)	◇	75	Suction Gas temp. sensor error
●(7)	●(6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
●(7)	●(7)	◇	77	Heat sink temp. sensor error
●(8)	●(2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
●(8)	●(3)	◇	83	Liquid pipe temp. sensor error
●(8)	●(4)	◇	84	Current sensor error
●(8)	●(6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
●(9)	●(4)	◇	94	Trip detection
●(9)	●(5)	◇	95	Compressor rotor position detection error (permanent stop)
●(9)	●(7)	◇	97	Outdoor unit fan motor 1 error
●(9)	●(8)	◇	98	Outdoor unit fan motor 2 error
●(9)	●(9)	◇	99	4-way valve error
●(9)	●(10)	◇	9A	Coil (expansion valve) error
●(10)	●(1)	◇	A1	Discharge temp. error
●(10)	●(3)	◇	A3	Compressor temp. error
●(10)	●(4)	◇	A4	High pressure error
●(10)	●(5)	◇	A5	Low pressure error
●(13)	●(2)	◇	J2	Branch boxes error [Flexible Multi]

OUTDOOR UNIT ERROR CODE DISPLAY

You can determine the operating status by the lighting up and blinking of the LED lamp.



Display when an error occurs

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
●	Blink (Hi speed)	○	○	○	○	○	○

Sign "○": Lights off, "●": Lights on

Check that the "ERROR" LED blinks, then press the [ENTER] button once.

Display mode ● : Lights on
○ : Lights off
◆ : Blink (0.5s Lights on / 0.5s Lights off)
() : Number of flashing

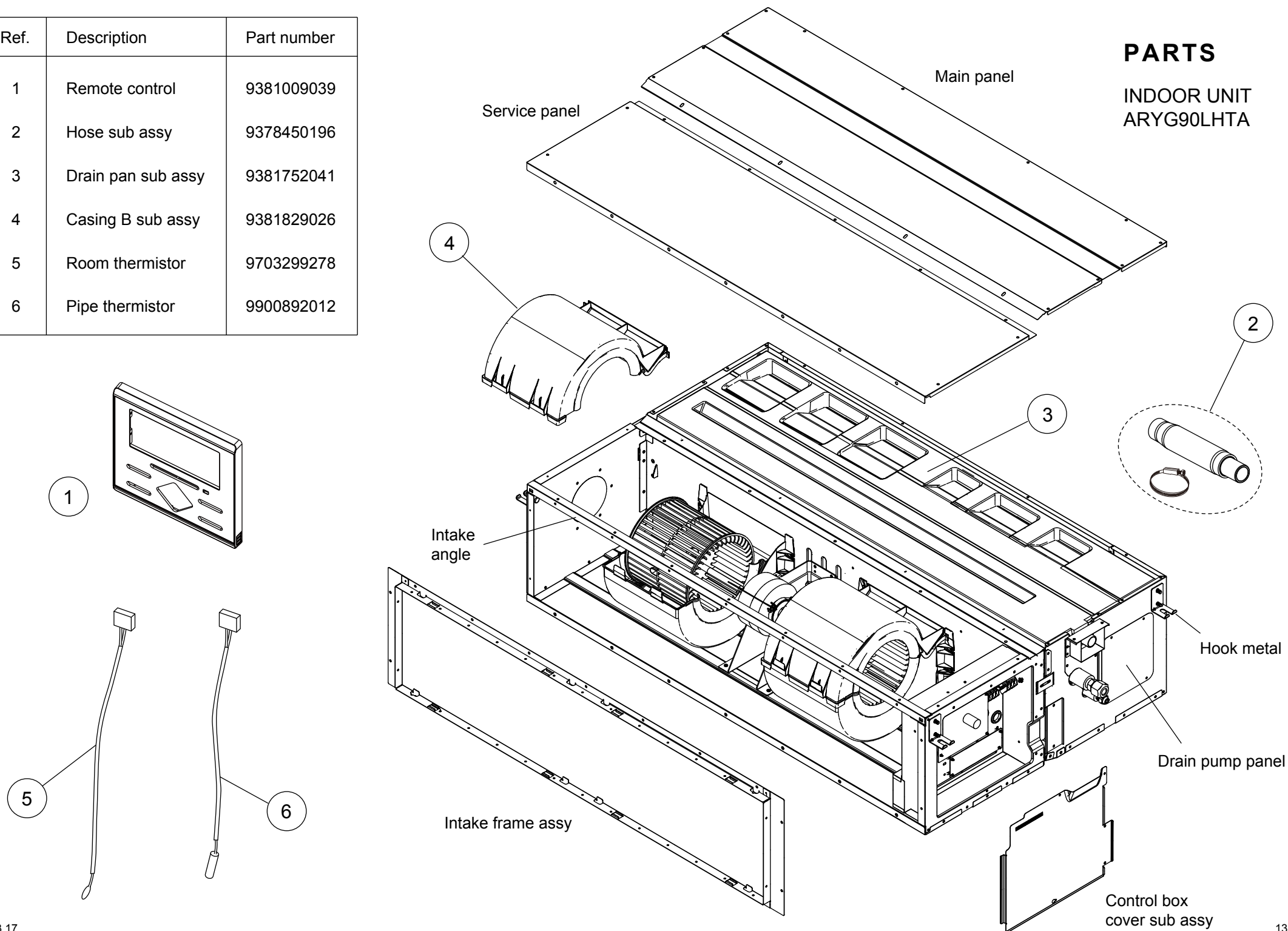
Error code check table

LED display								DESCRIPTION	REMARK
POWER/ MODE	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT				
		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)		
◆(2)	●	◆(1)	◆(1)	○	○	●	●	Serial communication error	Serial forward transmission error immediately after operation
◆(2)	●	◆(1)	◆(1)	○	●	○	○		Serial forward transmission error during operation
◆(2)	●	◆(2)	◆(2)	○	○	○	●	Indoor unit capacity error	Indoor unit capacity error
◆(2)	●	◆(5)	◆(15)	○	○	○	●	Indoor unit error	Indoor unit error
◆(2)	●	◆(6)	◆(2)	○	○	○	●	Outdoor unit main PCB error	Outdoor unit PCB model information error
◆(2)	●	◆(6)	◆(3)	○	○	○	●	Inverter PCB error	Inverter error
◆(2)	●	◆(6)	◆(5)	○	○	●	●	IPM error	Trip terminal L error
◆(2)	●	◆(7)	◆(1)	○	○	○	●	Discharge temp. sensor error	Discharge temp. sensor 1 error
◆(2)	●	◆(7)	◆(2)	○	○	○	●	Compressor temp. sensor error	Compressor temp. sensor 1 error
◆(2)	●	◆(7)	◆(3)	○	○	●	○	Outdoor unit Heat Ex. sensor error	Heat Ex. middle temp. sensor error
◆(2)	●	◆(7)	◆(3)	○	○	●	●		Outdoor unit Heat Ex. liquid temp. sensor error
◆(2)	●	◆(7)	◆(4)	○	○	○	●	Outdoor temp. sensor error	Outdoor temp. sensor error
◆(2)	●	◆(7)	◆(7)	○	○	○	●	Heat sink temp. sensor error	Heat sink temp. sensor error
◆(2)	●	◆(8)	◆(4)	○	○	○	●	Current sensor error	Current sensor 1 error (stoppage permanently)
◆(2)	●	◆(8)	◆(6)	○	●	○	○	Pressure sensor error	High pressure switch 1 error
◆(2)	●	◆(8)	◆(6)	○	○	○	●		Outdoor unit discharge pressure sensor error
◆(2)	●	◆(8)	◆(6)	○	○	●	●		Outdoor unit suction pressure sensor error
◆(2)	●	◆(9)	◆(4)	○	○	○	●	Trip detection	Trip detection
◆(2)	●	◆(9)	◆(5)	○	○	○	●	Compressor motor control error	Rotor position detection error (stoppage permanently)
◆(2)	●	◆(9)	◆(7)	○	○	●	●	Outdoor unit fan motor 1 error	Duty error
◆(2)	●	◆(9)	◆(8)	○	○	●	●	Outdoor unit fan motor 2 error	Duty error
◆(2)	●	◆(9)	◆(9)	○	○	○	●	4-way valve error	4-way valve error
◆(2)	●	◆(10)	◆(1)	○	○	○	●	Discharge temp. 1 error	Discharge temp. 1 error
◆(2)	●	◆(10)	◆(3)	○	○	○	●	Compressor temp. error	Compressor 1 temp. error
◆(2)	●	◆(10)	◆(5)	○	○	○	●	Pressure error 2	Low pressure error

Ref.	Description	Part number
1	Remote control	9381009039
2	Hose sub assy	9378450196
3	Drain pan sub assy	9381752041
4	Casing B sub assy	9381829026
5	Room thermistor	9703299278
6	Pipe thermistor	9900892012

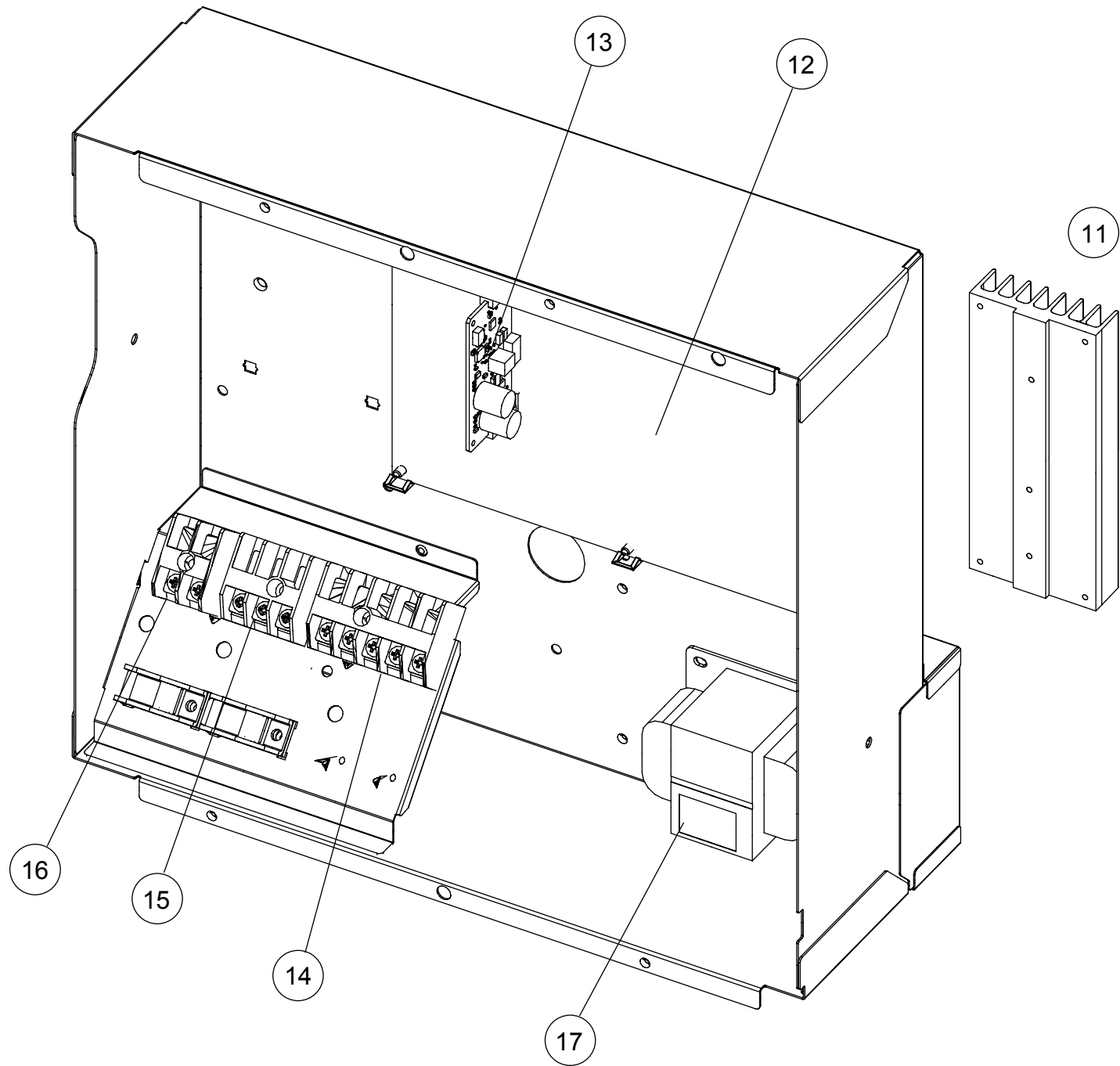
PARTS

INDOOR UNIT
ARYG90LHTA



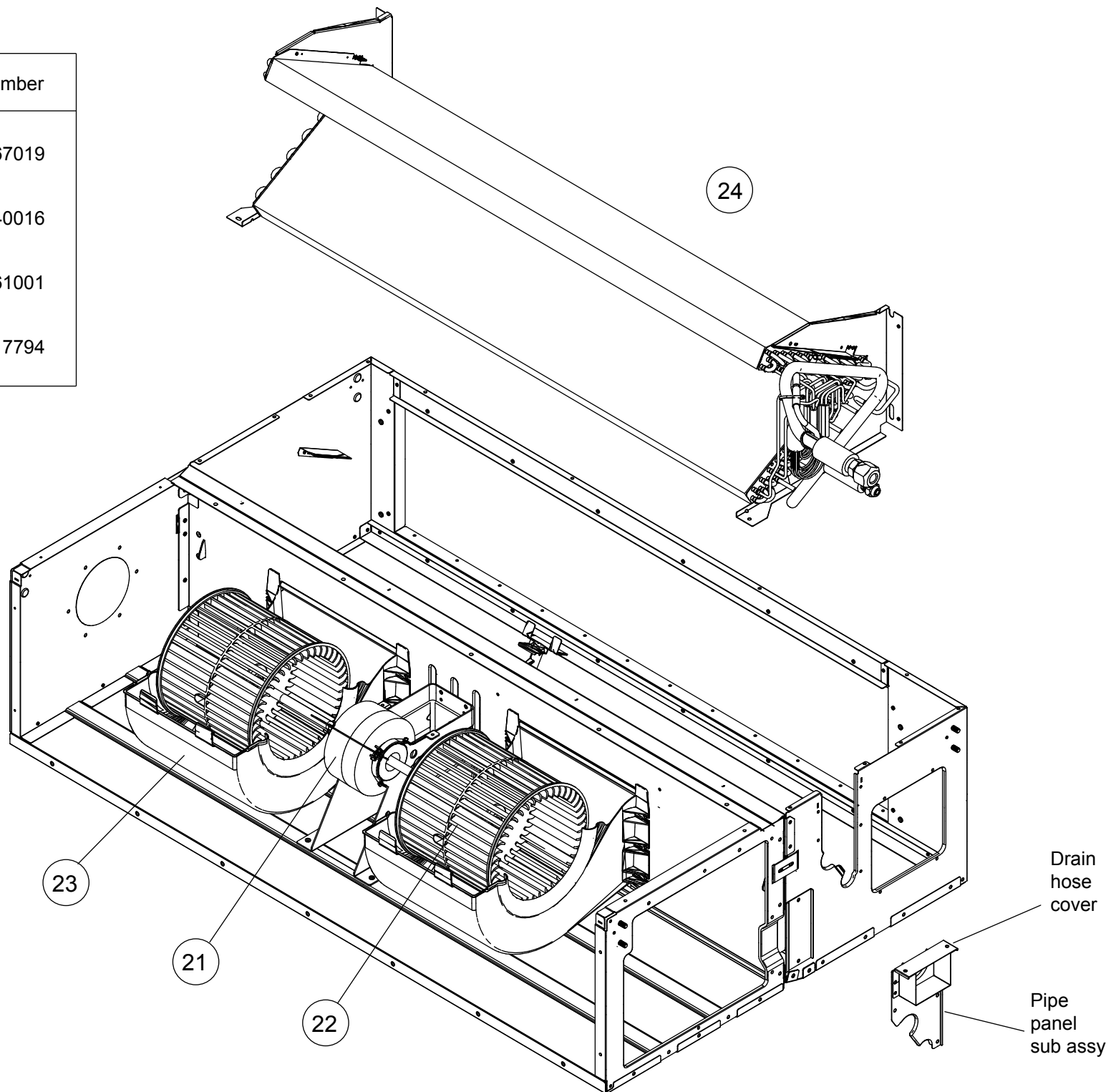
INDOOR UNIT
ARYG90LHTA

Ref.	Description	Part number
11	Heatsink	9382646004
12	Main PCB	9710630019
13	Communication PCB	9710019005
14	Terminal (remote)	9900896003
15	Terminal (serial)	9900568009
16	Terminal (power)	9703873027
17	Reactor assy	9900611019

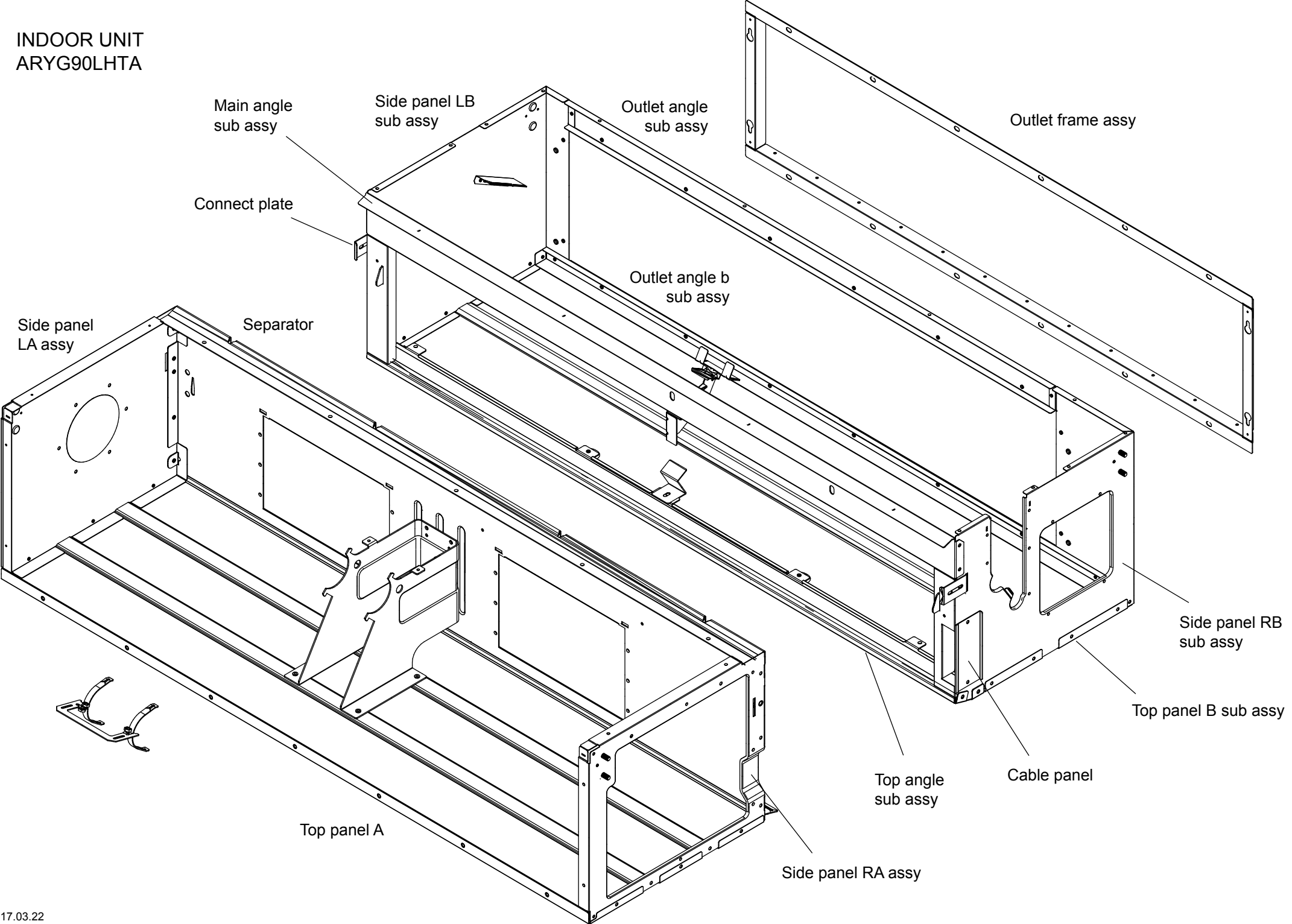


Ref.	Description	Part number
21	Fan motor	9603567019
22	Sirocco fan assy	9381440016
23	Casing A	9381561001
24	Evaporator total assy	9374517794

INDOOR UNIT ARYG90LHTA



INDOOR UNIT
ARYG90LHTA



CAUTION

We will change the specification of parts.
With this change, we will not change the MODEL NAME of the product.
Instead, add the revision code to the nameplate.
As a result, the parts list of the service parts will be changed.

	Serial No.
Revision code : None	R000001 ~ R099999
Revision code : A	R100001 ~ R199999

Please identify it by serial number and revision code.

Carton label

Revision Code : None

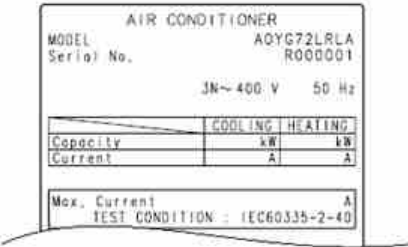


Revision Code : A

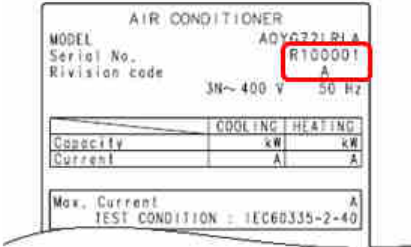


Label rating

Revision Code : None

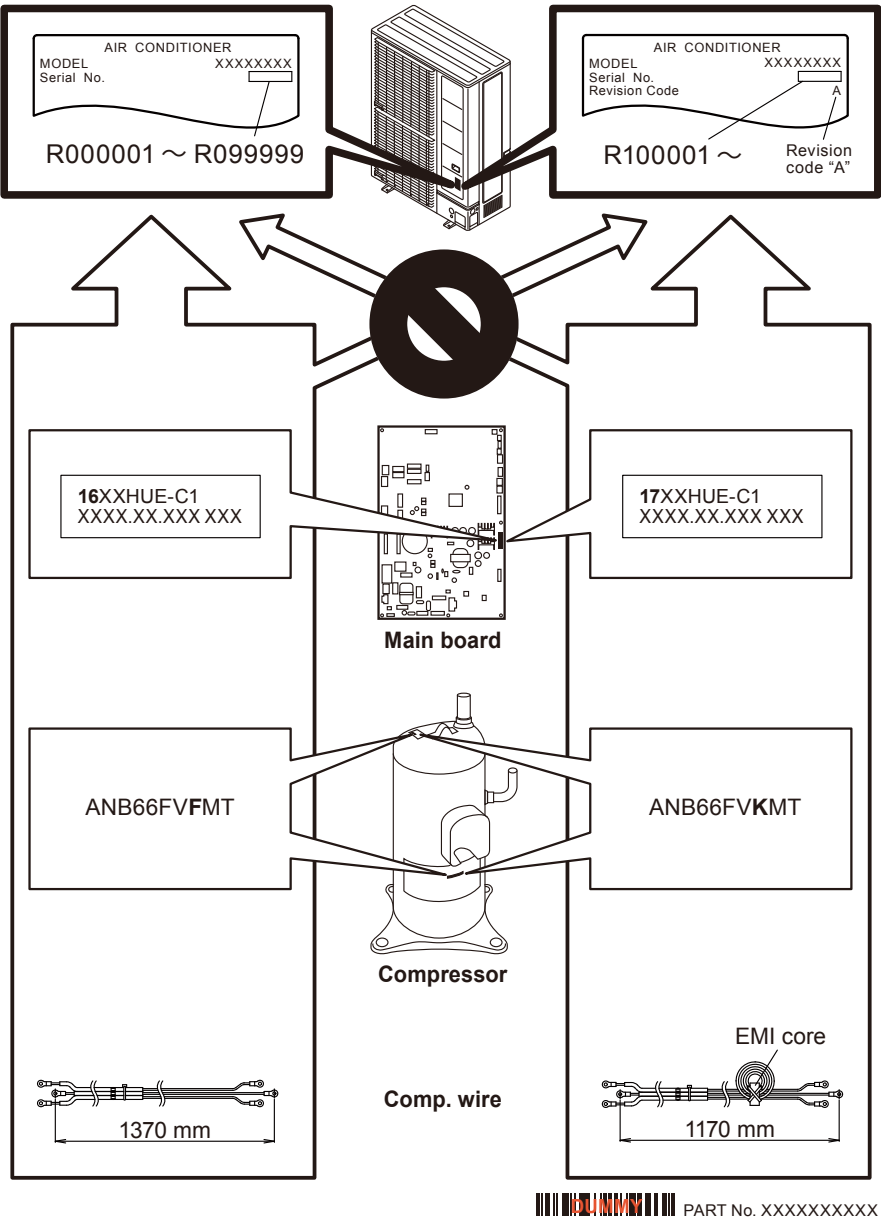


Revision Code : A



Leaflet attached with service parts

Confirm the serial number before exchange parts.



Change parts list

Ref. No.	Description		Revision code : None	Revision code : A	Remarks
	name	note			
24	MAIN PCB	(service unit)	9710851032 K16GX-1605SUE-C1	9710851063 K16GX-1702SUE-C1	Leaflet ※ attached
32	FILTER PCB		9709919033 K11CB-1600HUE-FL0	9710417016 K15CL-1600HUE-FL0	
33	POWER PCB		9710771019 K16HC-1601HUE-P0	None	
34	POWER PCB HOLDER		9382541002 PPE/PS 5VA	None	
41	POWER DIODE		0001113013 DF60LA160	None	
42	CT PCB		9708938028 K11BN-1600HUE-S0	None	
43	REACTOR ASSY(INV)		9900748012 30A 2MH L390 DPC	9900748005 30A 2MH DPC	
44	INVERTER PCB	(service unit)	9709682012 K11BX-1603HUE-TR1-SV	9709682098 K15CB-1600HUE-TR1-SV	
45	HEAT SINK A		9382538002 A6063S	9382538019 A6063S	
46	HEAT SINK B		9382539009 A6063S	None	
-	HEAT SINK THERMISTOR		9900518004 PT2EP-41F-F1-1	None	
79	COMPRESSOR SUB ASSY	(service unit)	9382796006 ANB66FVFM T	9382796013 ANB66FVKMT	Leaflet ※ attached
NEW	WIRE(INVERTER COMP)	(service unit)	9382819002 AJ*072-090LELAH,BLACK	←	Packaged with new wire and old wire and Leaflet ※ attached
NEW	SEPARATE WALL SUB ASSY		9380567028 AJY108LELAH	9380567035 AJY072LELAH	
NEW	CONTROL BOX (INV PART) ASSY		9382453022 SPOT WELD	9382453015 SPOT WELD	

About original parts before revision change

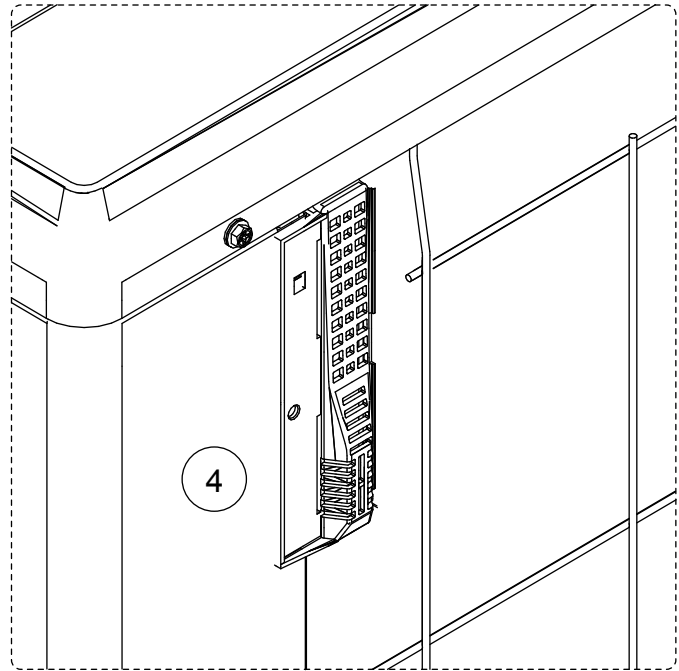
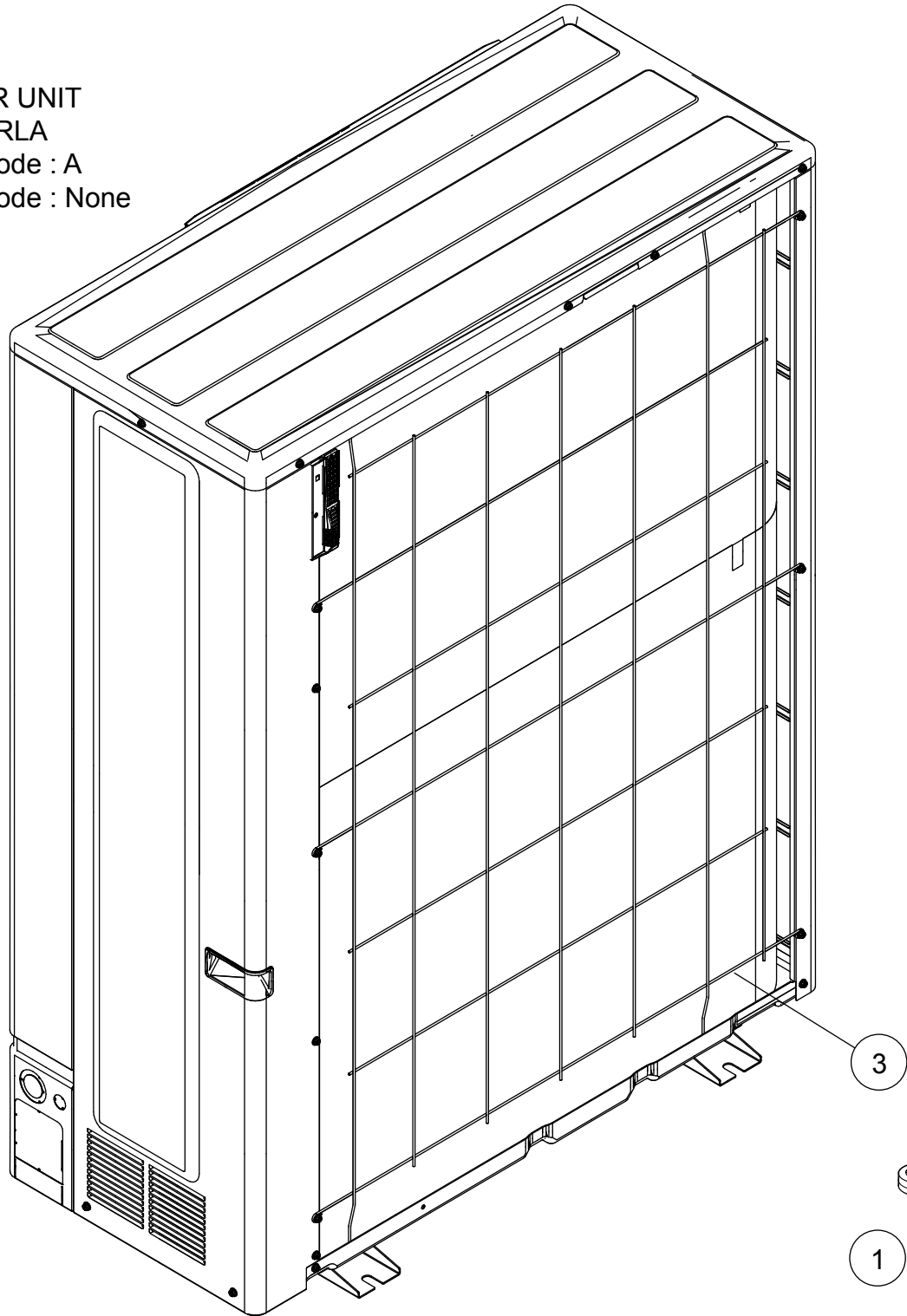
If there are original parts (shaded in the table below) in parts inventory, please use for the product before revision change.

In the future, if ordered by the part number of the original part, we arrange it with a new part (red letters)

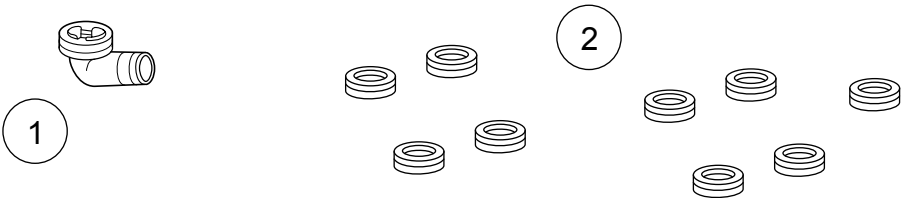
Description		Revision code [None]		Remarks
name	note	Original [Discontinue]	New	
COMPRESSOR SUB ASSY	service unit	9379228046 ANB66FVFMT	9382796006 ANB66FVFMT	
MAIN PCB [for 72 model]	service unit	9710757044 K16GX-1604HUE-C1	9710851025 K16GX-1604SUE-C1	For AO*G72LRLA, ROG72LRLA
MAIN PCB [for 90 model]	service unit	9710757051 K16GX-1605HUE-C1	9710851032 K16GX-1605SUE-C1	For AO*G90LRLA, ROG90LRLA

PARTS

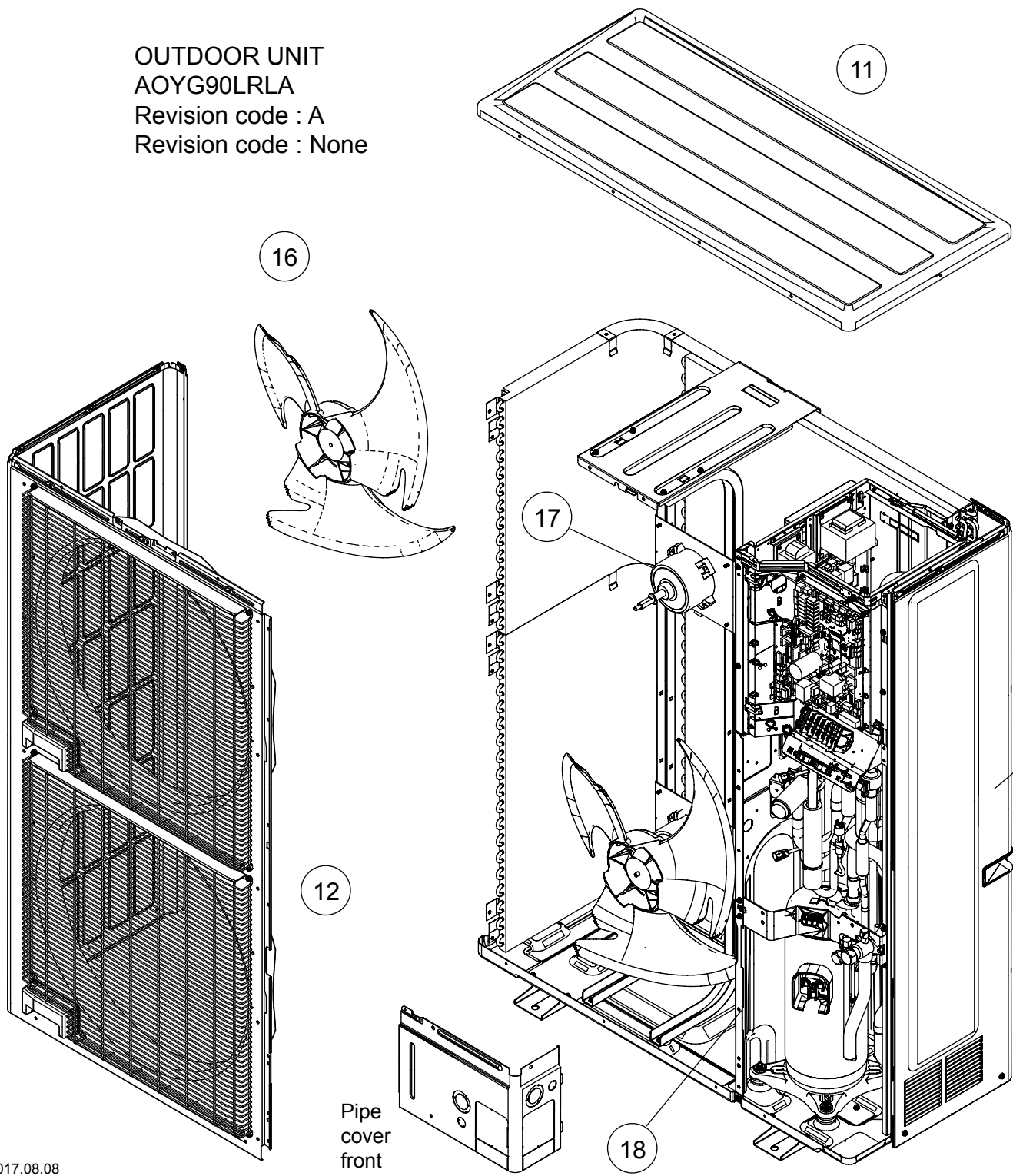
OUTDOOR UNIT
AOYG90LRLA
Revision code : A
Revision code : None



Ref.	Description	Parts number	
		Revision code : None	Revision code : A
1	Drain assy	9303029015	←
2	Drain cap	313166024302	←
3	Protective net assy	9378926066	←
4	Thermo holder	9375211011	←
5	Outdoor thermistor	9900957018	←

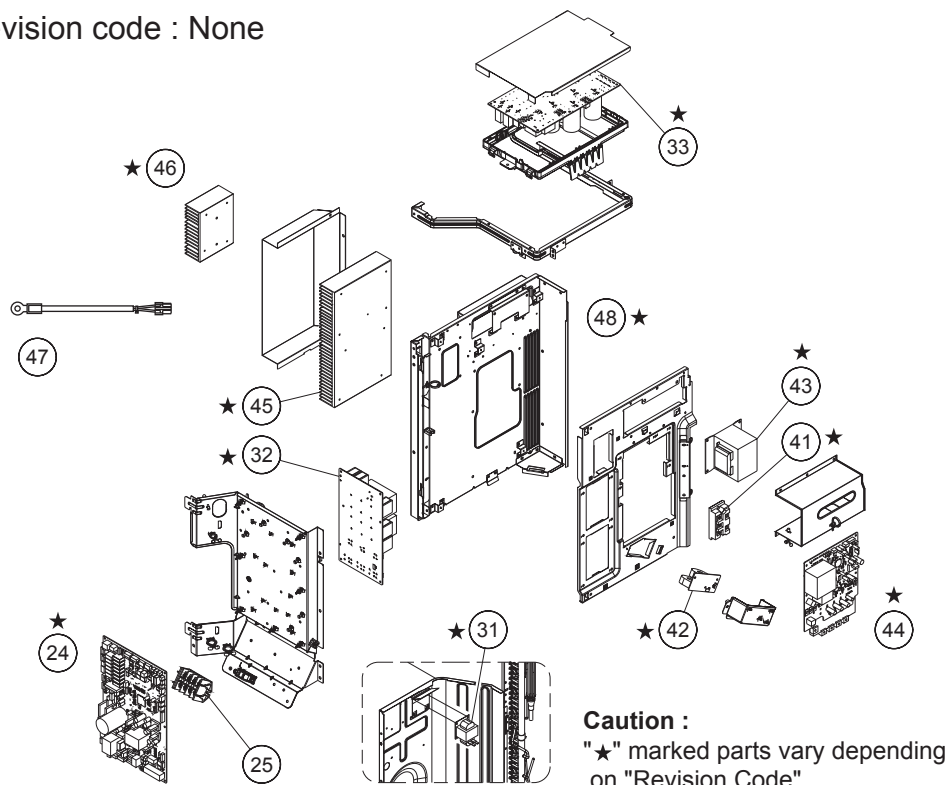


OUTDOOR UNIT
AOYG90LRLA
Revision code : A
Revision code : None



Ref.	Description	Parts number	
		Revision code : None	Revision code : A
11	Top panel sub assy	9379416054	←
12	Front panel sub assy	9380569046	←
13	Sevice panel sub assy	9380571056	←
14	FUJITSU label	9380477006	←
15	Right panel sub assy	9380570059	←
16	Propeller fan	9382350000	←
17	Motor DC brushless	9603561017	←
18	Separate wall sub assy	9380567028	9380567035

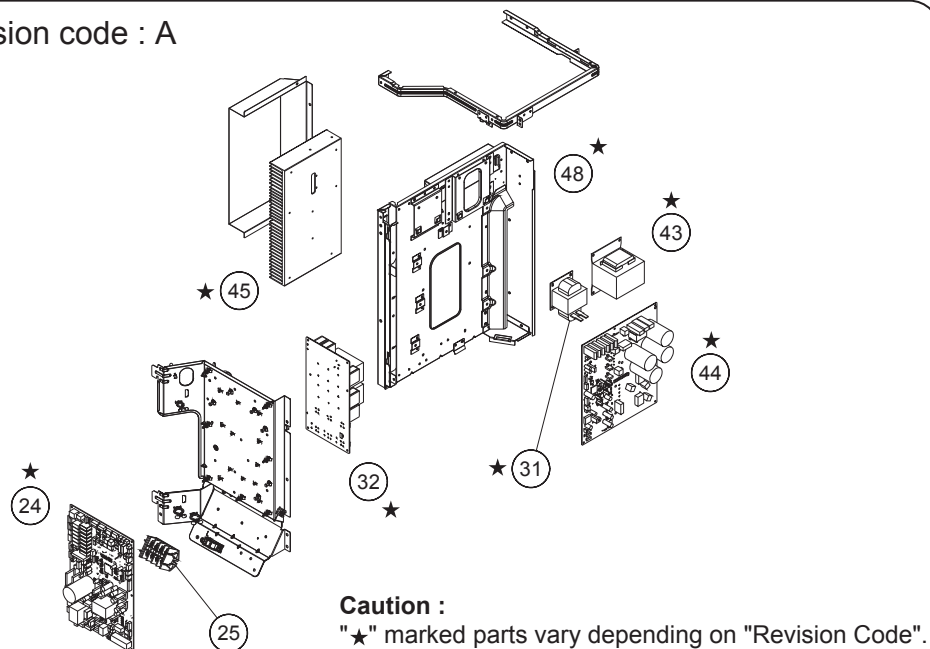
Revision code : None



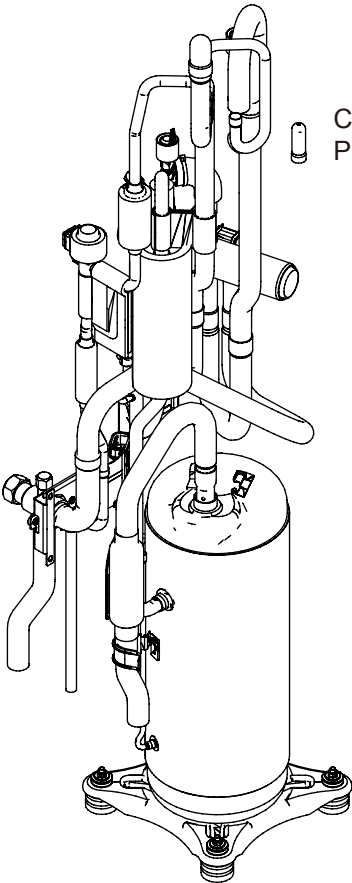
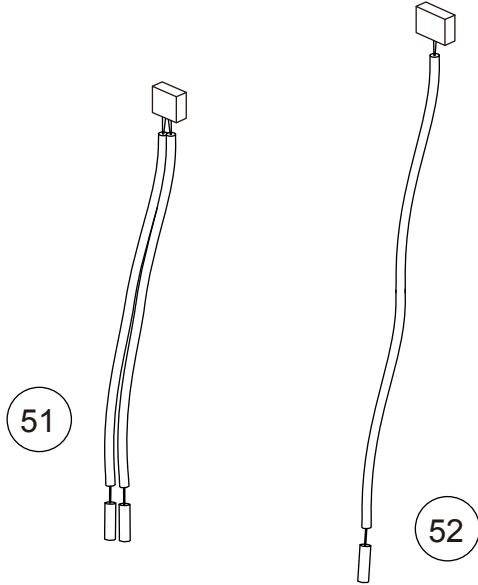
OUTDOOR UNIT AOYG90LRLA

Ref	Description	Parts number	
		Revision code : None	Revision code : A
24	Main PCB (service unit)	9710851032	9710851063
25	Terminal	9900569006	←
31	Reactor assy (main)	9900584016	←
32	Filter PCB	9709919033	9710417016
33	Power PCB	9710771019	None
41	Power Diode	0001113013	None
42	CT PCB	9708938028	None
43	Reactor assy (inv)	9900748012	9900748005
44	Inverter PCB (service unit)	9709682012	9709682098
45	Heatsink A	9382538002	9382538019
46	Heatsink B	9382539009	None
47	Heatsink thermistor	9900518004	None
48	Control box (inv part) assy	9382453022	9382453015

Revision code : A

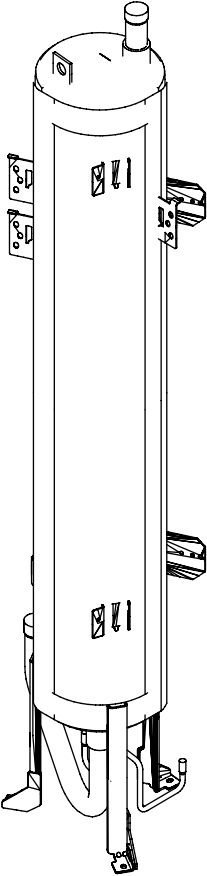


OUTDOOR UNIT
AOYG90LRLA
Revision code : A
Revision code : None

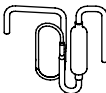


Closing
Pipe A

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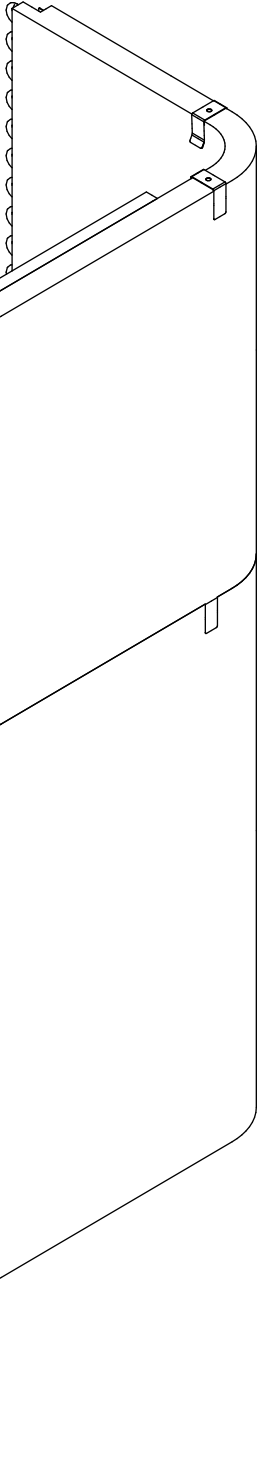
57



54

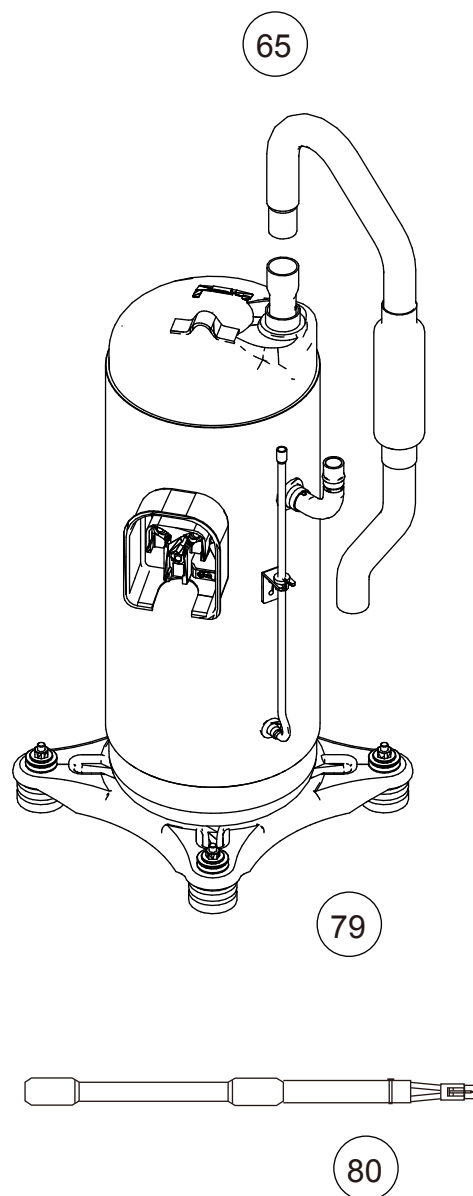
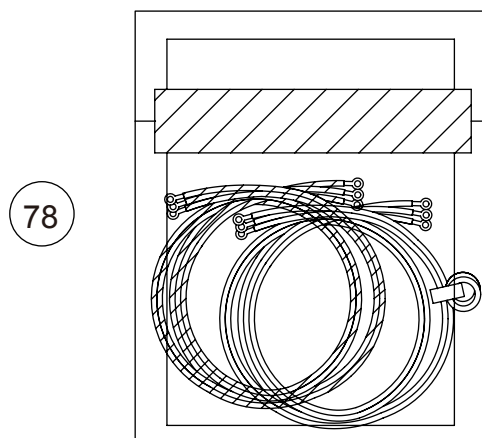


53

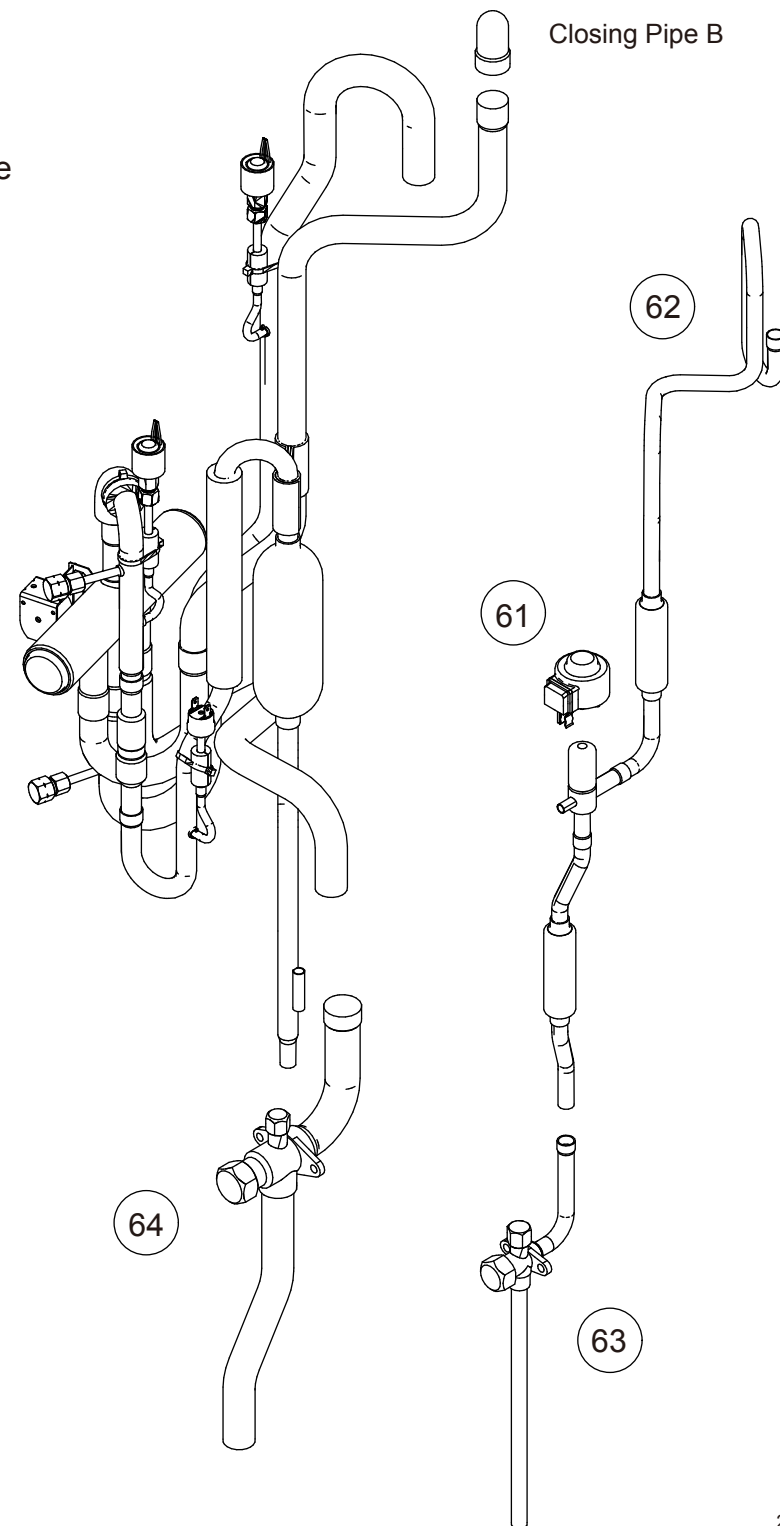


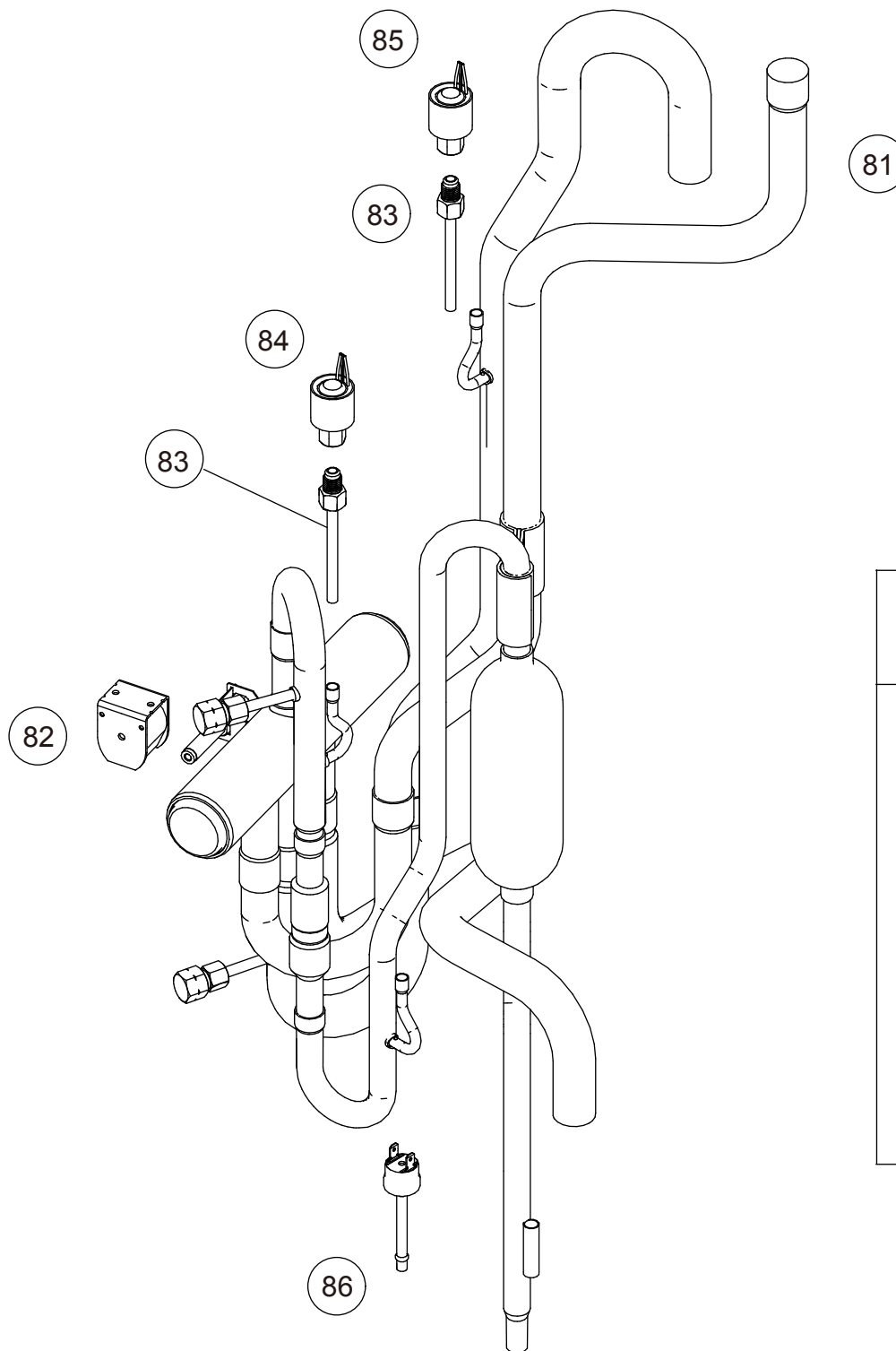
Ref.	Description	Parts number	
		Revision code : None	Revision code : A
51	Thermistor assy	9900922023	←
52	Thermistor (heat exchanger)	9900967017	←
53	Condenser total assy	9382704001	←
54	Joint pipe distributor 1	9382700003	←
56	Accumulator sub assy	9379221085	←
57	Oil return pipe A assy	9378745070	←

Ref.	Description	Parts number	
		Revision code : None	Revision code : A
61	Expansion valve coil	9970114007	←
62	Expansion valve assy	9378750173	←
63	3-way valve assy	9379039086	←
64	3-way valve assy	9379039062	←
65	Suction pipe A assy	9382716004	←
78	Wire (inverter comp) (service unit)	9382819002	←
79	Compressor sub assy (service unit)	9382796006	9382796013
80	Belt heater	9361140332	←



OUTDOOR UNIT
AOYG90LRLA
Revision code : A
Revision code : None





OUTDOOR UNIT
 AOYG90LRLA
 Revision code : A
 Revision code : None

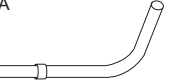
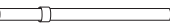
Ref.	Description	Parts number	
		Revision code : None	Revision code : A
81	4-way valve sub assy	9381449040	←
82	Solenoid	9970113017	←
83	Union joint	9970091018	←
84	High pressure sensor	9970178009	←
85	Low pressure sensor	9970178016	←
86	Pressure switch	9900186029	←

ACCESSORIES

INDOOR UNIT

Name and Shape	Q'ty	Description
Special nut A (large flange) 	4	For suspending the indoor unit from ceiling
Special nut B (small flange) 	4	
Washer 	8	
Coupler heat insulation (large) 	1	For indoor side pipe joint (gas pipe)
Coupler heat insulation (small) 	1	For indoor side pipe joint (liquid pipe)
Cable tie (large) 	4	For fixing the heat insulation
Cable tie (medium) 	1	For fixing the remote controller cable
Cable tie (small) 	1	For fixing the remote controller cable
Remote controller (UTY-RNR*Z*) 	1	For air conditioner operation (For 36/45/54 type)
Remote controller (UTY-RLR*Z*) 	1	For air conditioner operation (For 72/90 type)
Remote controller accessories	1 set	See installation manual for remote controller
Drain hose insulation 	1	Insulates the drain hose and vinyl hose
Drain hose 	1	For installing drain pipe VP25 (O.D.32, I.D.25)
Hose Band 	1	For installing drain hose

OUTDOOR UNIT

Name and shape	Q'ty	Description
Drain cap 	9	For outdoor unit drain piping work
Drain pipe 	1	For outdoor unit drain piping work
Joint pipe A 	1	For connecting gas pipe (L type)
Joint pipe B 	1	For connecting gas pipe (Straight type)
Push mount cable tie 	2	For binding connection cable
Grommet edging 	2	For power supply cable and connection cable installation. Attach to the knockout hole.

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